

Figure 10 20KS2G

Replacement Parts List for 20KS2G

Ref. No.	Part No.	Qty.	Description
001	20544	3	Screw - 1/4-20 × 1-3/4
002	479	3	Lockwasher - 1/4 split
003	51101	4	Machine screw - 5/16-18 × 2-3/4
004	480	4	Lockwasher - 5/16 split
005	40552	1	Lockwasher - 11/16 int.
006	21867	1	Washer - 1/2 flat
007	20039	1	Lockwasher - 1/2 ext.
008	9549	1	Nut - 1/2-20 × 3/8
009	43781	8	Capscrew - 7/16-20 × 1-3/4
010	636	2	Lockwasher - 1/2 split
011	48178	2	Capscrew - 1/2-13 × 1
012	10888	6	Machine screw - #8-32 × 2-1/2
013	6376	6	Lockwasher - #8 split
014	5113	6	Nut - #8-32
015	40746	28	Machine screw - #8-32 × 5/16
200	61382-3	1	Control box assy. (complete)
201	60940	1	Cover
212	60938	1	Rear panel
240	61381	1	Front panel assy.
249	60937-1	1	Front panel only
253	52490	1	Voltmeter
257	57325	1	Receptacle - 250 V/ 50 amp (6-50R)
259	24749	1	Receptacle - 120V/ 15 amp (5-15R)
270	60939	1	Saddle
272	23917	1	Grommet
296	40452	1	Receptacle - 250V/ 15 amp (6-15R)
401	23404	1	Fan assembly
411	50517	1	End bracket
413	46913	1	Bearing
414	50536	1	Retainer plate
419	50531	1	Lockwasher
420	50532	1	Lock nut
431	58394	1	Armature assembly — less bearings
432	50215	1	Bearing
441	—		See 441A and 441B
441A	52563	1	Field coil
441B	52563-1	1	Field coil
442	43473	2	Pole shoe
443	43474	2	Pole shoe retainer
444	60992	1	Field shell and brkt.
447	24981	12	Brush AC (3/8 × 3/8)
449	53949	2	Brush "O" (1/4 × 3/8)
462	23500-2	12	Brush holder A.C.
463	41221	3	Capacitor A.C.
467	91452	1	Rectifier
468	41387-6	1	Ground strap - copper
469	23532	14	Fiber spacer
470	52559	2	Spacer-brush holder
471	53975	6	Brush mtg. plate segment (bare)
472	23500	2	"O" ring brush holder
491	55007	1	End cover
610	51147	1	Base assembly

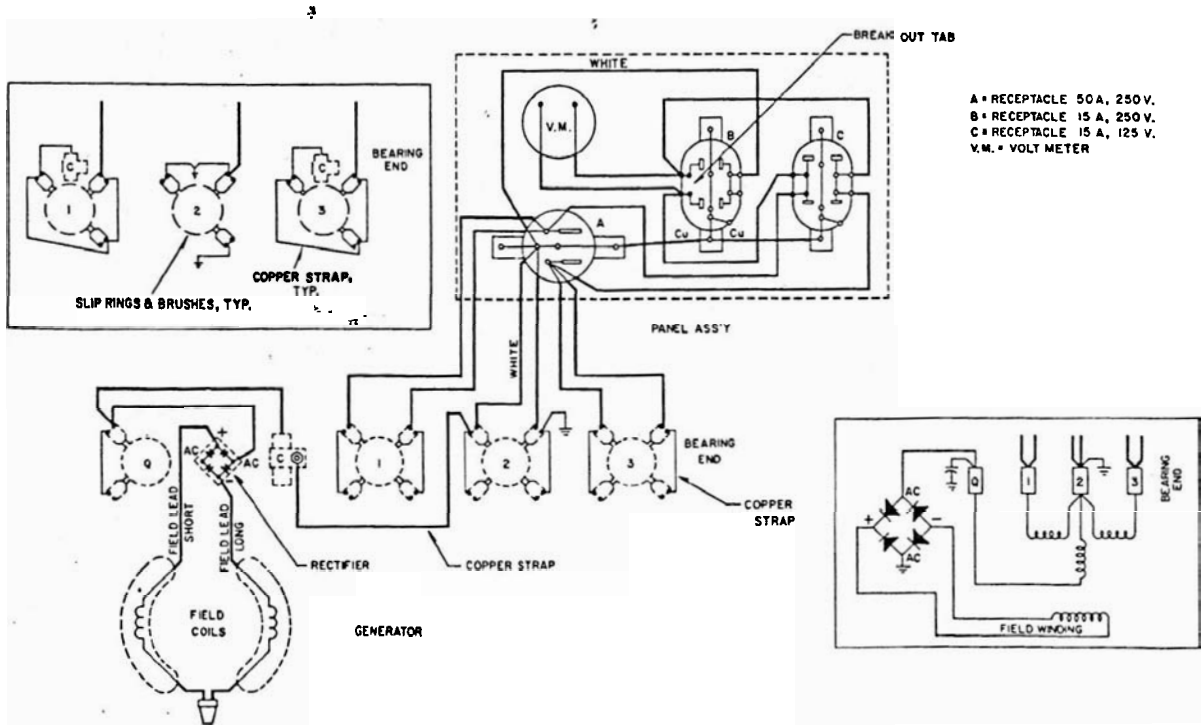


Figure 7 — Model 20KS