

Item No.	Part Number	Description	Qty
6	64006-000	Decal	1
12	97101-000	Tongue Extension Bar	1
13	97102-000	Base Pan	1
15	97104-000	Axle Assembly 2000 lbs	1
23	97105-000	14" Tire & Rim	2

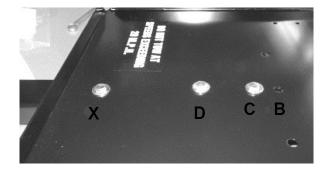
REV E PG 1 97100-101

PARTS BAG

Item No.	Part Number	Description	Qty
1	515-000	Flat Washer 5/8 x 1.75	10
2	526-000	Washer .3125 ID	12
3	21867-000	Flat Washer	6
4	47136-000	Hex Nut .3125-18 Nylock	8
5	57580-000	1/2-13 x 1.5 HHB	3
7	91083-004	.625-11 x 2 HHC GR5	6
9	92242-000	Nut Hex .500-13 Nylock	3
10	95468-000	.625-11 Nylock	
20	252003010	U-Bolt 5/16 x 1.5 Plated	2
21	252003060	Lug Nut 1/2-20 Hex	10
24	468-000	-000 .3125-18 x 1.5 HHCS	

STEP 1

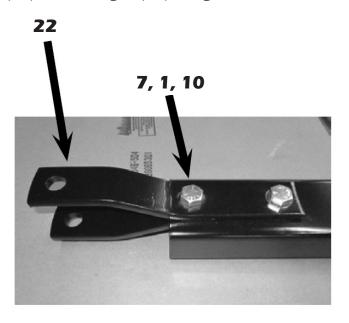
- The generator model you will be mounting to the base pan (13) will determine where the tongue (12) will be installed.
- Attach tongue (12) to the base pan (13). For the new generator models, mount the tongue so that it is off set, ensuring the generator shaft will be in-line with the tractor's PTO.
- The picture below represents the bolt holes used to mount the tongue for models 25PTOC, 35PTOC, 45PTOC, 50PTOC, and 75PTOC only.
- Hole X is used for all models of generators



Model	X	В	С	D
25PTOC	Yes	No	Yes	Yes
35PTOC	Yes	No	Yes	Yes
45PTOC	Yes	No	Yes	Yes
50PTOC	Yes	Yes	No	Yes
75PTOC	Yes	No	Yes	No

STEP 2

• Attach tongue ends (22) to the tongue (12) using hardware 7, 1, and 10.



STEP 3

- Flip the base pan and tongue assembly over and attach the axle (15) to the base pan. The U-Bolts (20) will go around the axle, and secured with a washer (2) and Nylock nut (14). Do not tighten.
- Adjust the axle so the base pan is centered. It should measure approximately 7 5/8" from the edge of the base pan to the outer edge of the wheel hub on both sides.
- Tighten the U-Bolts securely to the base pan.





STEP 4

- Flip the trailer assembly over to attach the wheels.
- Install the tire (23) to the hub and secure each lug (21).

Pro Tip: Tighten lugs in a star pattern, until each lug is secure.





STEP 5

 Using the drawing below, secure the generator on the trailer. The generator shaft must be in-line with the tractor's PTO to ensure the PTO shaft is straight.

