

PARTS LIST
Prepared for
Four and Six
Cylinder

GASOLINE POWER UNITS
INDUSTRIAL TYPE CLOSED – GENERATOR SET TYPE OPEN

WHITE
ENGINES, INC.

CANTON, OHIO 44707

INTRODUCTION

READ CAREFULLY BEFORE USING THIS BOOK

This parts book has been prepared by WHITE ENGINES, INC. to accompany the Standard Open and Closed Power Units built to the Specifications listed below.

Parts illustrated are typical of those used on all White engines and may differ on various applications. Items illustrated, but not included in the text, were not supplied by White Engines, Inc.

All parts having a dot (.) preceding the description indicate parts used for a complete assembly. Parts preceded by two dots (..) indicate parts used as a sub-assembly for the previously listed assembly. Parts followed by a symbol indicate items used where complete assemblies and sub-assemblies are different.

IN CASES WHERE PARTS, ASSEMBLIES OR SUB-ASSEMBLIES OF THE SPECIFICATIONS ARE DIFFERENT, THE ITEMS WILL BE IDENTIFIED BY THE MODEL AND SPECIFICATION NUMBER FOLLOWING THE DESCRIPTION OF SUCH ITEMS.

When ordering parts, please furnish the engine serial number and the specification number. These will be found on the instruction plate on the left side of the engine. (See Engine Identification). All reference to the right or left hand side of the engine is determined when facing the bellhousing end.

Standard and oversizes are available for piston assemblies and ring sets. Standard and undersizes are available for connecting rod and main bearings. All numbers for standard and over or undersizes are listed in the respective groups of the parts list. Connecting rod bearings are available in pairs and main bearings as a complete engine set only.

For all parts and service information, contact the White Engines, Inc. Distributor in your area. If unable to locate a Distributor, contact the Service Parts Sales Department, White Engines, Inc., 101 Eleventh St. S.E., P.O. Box 6904, Canton, Ohio 44706.

<u>SPECIFICATION</u>	<u>TYPE</u>	<u>FUEL</u>	<u>COMP. RATIO</u>
G2300X210 ✓	Open Power Unit	Nat. Gas	10:1
G2300X214	Closed Power Unit	Gasoline	7.5:1
G2300X215 ✓	Open Power Unit	Gasoline	7.5:1
G2300X224	Closed Power Unit	Gasoline	7.5:1
G2300X242	Closed Power Unit	Gasoline	7.5:1
G2300X253 ✓	Closed Power Unit	Nat. Gas	10:1
G2300X256	Closed Power Unit	Gasoline	7.5:1
G3400X284	Open Power Unit	Nat. Gas	10:1
G3400X289 ✓	Open Power Unit	Gasoline	7.5:1
G3400X296	Closed Power Unit	Gasoline	7.5:1
G3400X305 ✓	Closed Power Unit	Nat. Gas	10:1
G3400X327 ✓	Closed Power Unit	Nat. Gas	10:1
G3400X331 ✓	Closed Power Unit	Nat. Gas	10:1

ENGINE IDENTIFICATION

FIRING ORDER 1-5-3-6-2-4			
TAPPET CLEARANCE - EXH.	015	INT.	015
TIMING			
SERIAL NO.	3326473 G3400X305		
WHITE ENGINES, INC. CANTON, OHIO 44705			

Before ordering parts from this book, you must know the engine serial number and specification number.

The instruction plate illustrated above shows the serial number and specification number along with other information pertaining to the engine. This plate is typical of those found on all White engines and is located at the rear left-hand side of the engine as seen from the Bellhousing end.

If this plate is damaged or missing, the engine serial number can be found stamped into a machined pad on the left-hand side of the cylinder block. A cross reference can be made by the Factory from the serial number to the specification number when the need arises.

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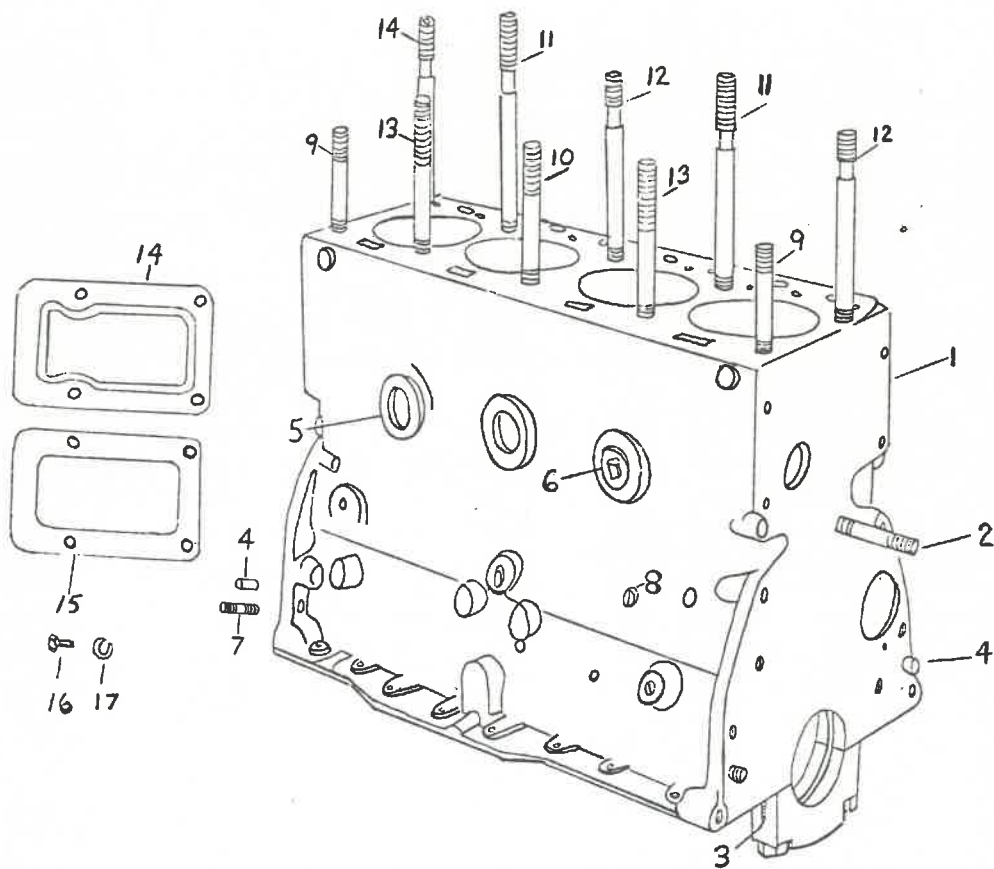
CYLINDER BLOCK ASSEMBLY - FIG. 1
(4 CYL.)

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	40-3001684	BLOCK ASSEMBLY, CYLINDER	1
	258100*	.Bearing Assembly, Main (NOTE)	1
	288131*	..Bearing Pair, Main - Front, Rear & Inter.	4
	288132*	..Bearing Pair, Main - Center	1
		NOTE: U.S. Brg. Available - .010, .020, .030	
	288105*	.Capscrew, Main Bearing Cap - Front, Rear & Inter.	8
	1020-24299*	.Capscrew, Main Bearing Cap - Center	4
	293060#	.Bearing, Camshaft - Front & Rear	2
	293061#	.Bearing, Camshaft - Center	2
2	4151	.Stud, Gear Housing (All except G2300X224,253)	1
2	204103	.Stud, Gear Housing (G2300X224,253)	1
3	11833	.Stud, Oil Pan Adapter Attaching	4
7	14907	.Stud, Bellhousing Attaching	2
4	2153-24644	.Dowel, Gear Housing & Bellhousing	4
14	40-0001619	.Stud, Cylinder Head - Hollow	1
11	40-0001620	.Stud, Cylinder Head	2
12	40-0001621	.Stud, Cylinder Head	2
10	13814	.Stud, Cylinder Head	1
9	205650	.Stud, Cylinder Head	2
13	204541	.Stud, Cylinder Head	2
5	11683	.Plug, Cup	3
8	59	.Plug, Pipe	4
	60	.Plug, Pipe	3
	22158	.Plug, Pipe - Bottom of Block	1
	206515	.Plug, Pipe - Oil Header Line	1
	204732	.Plug, Pipe	1
	4746	.Plug, Pipe - Valve Compartment	2
	13879	Plug (In 40-0001619 Stud)	1
6	7165	.Plug, Pipe	1
	40-0000104	.Plug, Metering - Front Oil Header	1
	205317	.Set Screw	1
14	255002	Plate, Side Cover	2
15	255656	Gasket, Side Cover	2
16	1000-12148	Bolt, Plate Attaching	8
	255161	Bayonet Gauge Tube	1

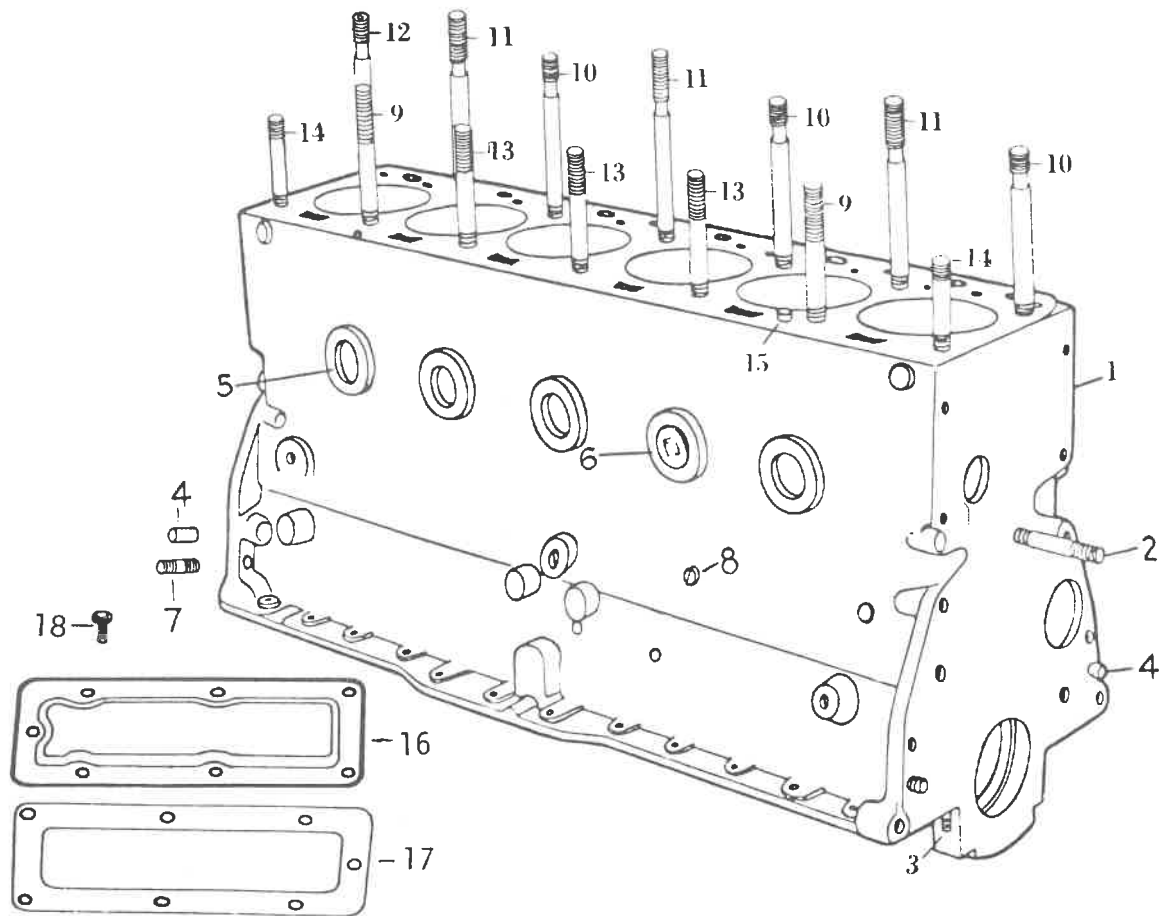
* SEE CRANKSHAFT GROUP

SEE CAMSHAFT GROUP

GASOLINE CYLINDER BLOCK ASSEMBLY - FIG. 1
(4 CYL.)



CYLINDER BLOCK ASSEMBLY (6 CYL.) - FIG. 2



CYLINDER BLOCK ASSEMBLY - FIG. 2
(6 CYL.)

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	40-3001888	BLOCK ASSEMBLY, CYLINDER	1
	288106*	.Bearing Assembly, Main (NOTE)	1
	288131*	..Bearing Pair, Main - Front, Rear & Inter.	6
	288132*	..Bearing Pair, Main - Center	1
		NOTE: U.S. Brg. Available - .010, .020, .030	
	288105*	.Capscrew, Main Brg. Cap - Front, Rear & Inter.	12
	1020-24299*	.Capscrew, Main Brg. Cap - Center	4
	293060#	.Bearing, Camshaft - Front & Rear	2
	293061#	.Bearing, Camshaft - Inter.	2
2	4151	.Stud, Gear Housing Attaching (G3400X284,289,305)	1
2	204103	.Stud, Gear Housing Attaching (G3400X296,327,331)	1
3	207295	.Stud, Oil Pan Adapter Attaching	4
7	14907	.Stud, Bellhousing Attaching	2
4	2153-24644	.Dowel, Gear Housing & Bellhousing	4
12	40-0001619	.Stud, Cylinder Head - Hollow	1
10	40-0001618	.Stud, Cylinder Head	3
11	40-0001617	.Stud, Cylinder Head	3
13	203986	.Stud, Cylinder Head	3
9	204591	.Stud, Cylinder Head	2
14	204594	.Stud, Cylinder Head	2
15	204601	.Dowel, Cylinder Head	2
5	11683	.Plug, Cup	5
8	59	.Plug, Pipe	4
	60	.Plug, Pipe	4
	22158	.Plug, Pipe - Bottom of Block	1
	206515	.Plug, Pipe - Oil Header Line	1
	13331	.Plug, Pipe	2
	4746	.Plug, Pipe - Valve Compartment	4
6	7165	.Plug, Pipe	1
	205377	.Plug, Pipe	4
	13879	Plug (In 40-0001619 Stud)	1
	40-0000104	Plug, Metering - Front Oil Header	1
	11179	Plug, Cup - Distributor Opening (G3400X296,327,331)	1
	205317	.Set Screw	1
16	286013	Plate, Side Cover	2
17	286014	Gasket, Plate Attaching	2
18	1000-12148	Bolt, Plate Attaching	12
	1002-16147	Screw, Cover Plate	2
	342	L'Washer, Plate Attaching	12
	255161	Bayonet Gauge Tube	1

* SEE CRANKSHAFT GROUP

SEE CAMSHAFT GROUP

CRANKSHAFT ASSEMBLY (4 CYL.) - FIG. 3

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	40-3002958	CRANKSHAFT ASSEMBLY (G2300X210,214,242,256)	1
1	40-3002957	CRANKSHAFT ASSEMBLY (G2300X224,253)	1
1	40-3002953	CRANKSHAFT ASSEMBLY (G2300X215)	1
2	285362	.Gear, Crankshaft (G2300X224,253)	1
2	40-3076401	.Gear, Crankshaft (G2300X210,214,215,242,256)	1
3	4265*	.Key, Gear (All Specs.)	1
6	258100	Bearing Assembly, Main (NOTE)	1
5	288131	.Bearing Pair - Front, Rear & Inter.	4
4	288132	.Bearing Pair - Center	1
2	288105	Capscrew, Main Brg. - Front, Rear & Inter.	8
3	1020-24299	Capscrew, Main Brg. - Center	4

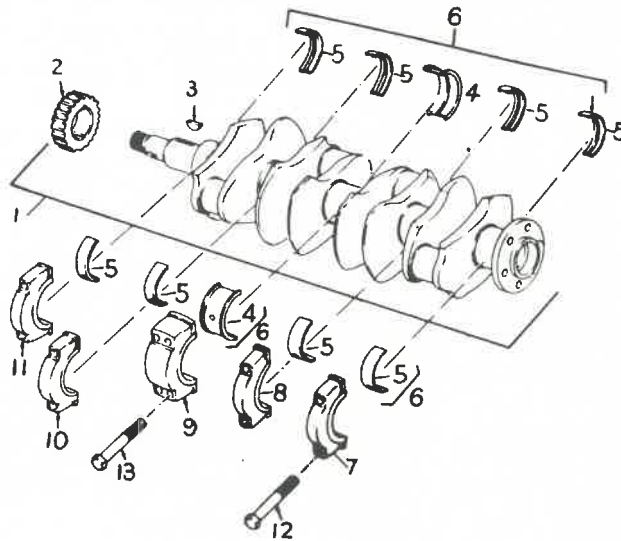
NOTE: 258100 Bearing Assembly - Available in
.010, .020, .030 U.S.

CRANKSHAFT ASSEMBLY (6 CYL.) - FIG. 4

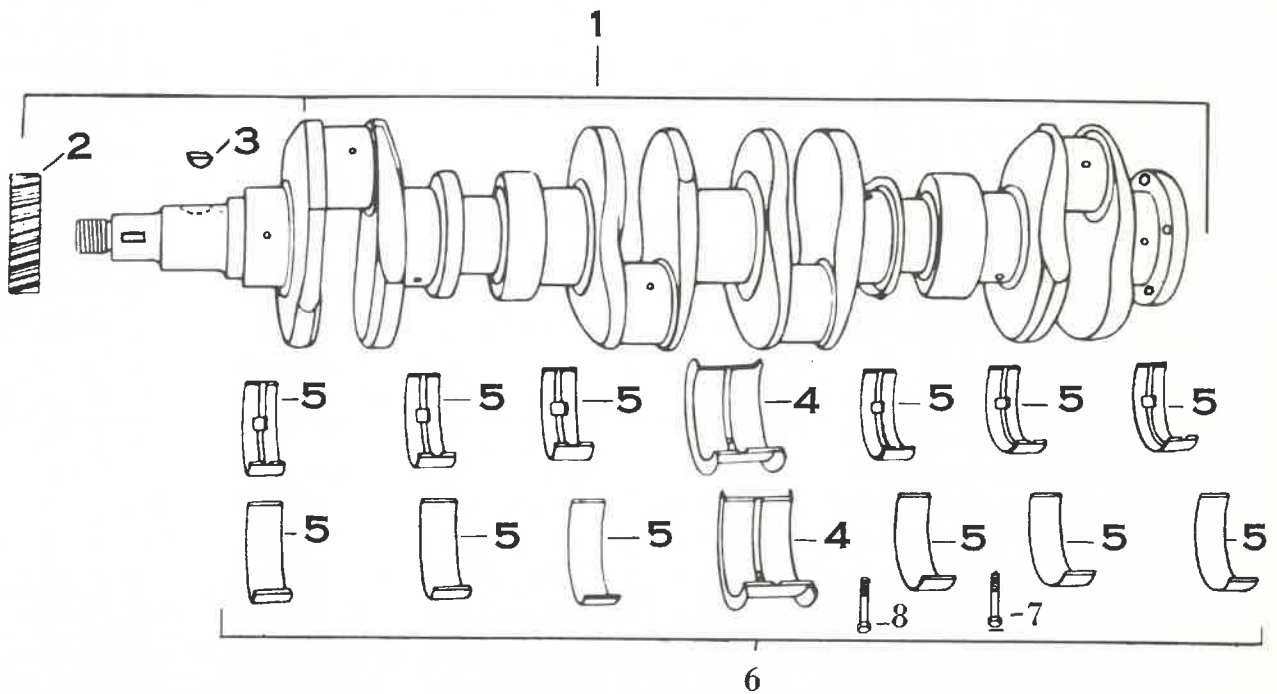
1	40-3003060	CRANKSHAFT ASSEMBLY (G3400X296,327,331)	1
1	40-3003058	CRANKSHAFT ASSEMBLY (G3400X284,289,305)	1
2	285362	.Gear, Crankshaft (G3400X296,327,331)	1
2	40-3076401	.Gear, Crankshaft (G3400X284,289,305)	1
3	4265	.Key, Gear (All Specs.)	1
6	288106	Bearing Assembly, Main (NOTE)	1
5	288131	.Bearing Pair - Front, Rear & Inter.	6
4	288132	.Bearing Pair - Center	1
7	288105	Capscrew, Main Brg. - Front, Rear & Inter.	12
8	1020-24299	Capscrew, Main Brg. - Center	4

NOTE: 288106 Bearing Assembly - Available in
.010, .020, .030 U.S.

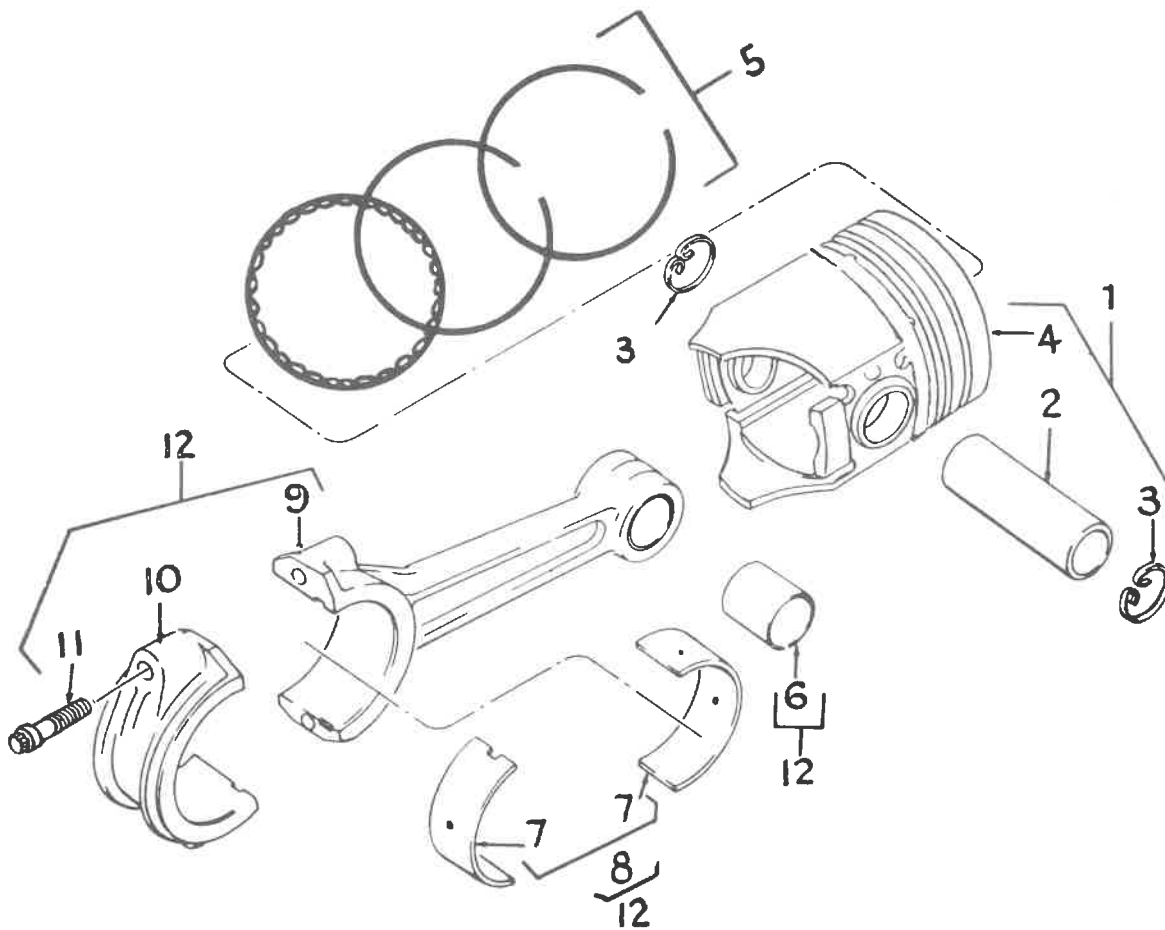
CRANKSHAFT ASSEMBLY (4 CYL.) - FIG. 3



CRANKSHAFT ASSEMBLY (6 CYL.) - FIG. 4



PISTON & CONNECTING ROD ASSEMBLY - FIG. 5



PISTON & CONNECTING ROD ASSEMBLY - FIG. 5

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	288124*	PISTON, PIN & RETAINER ASSEMBLY, STD. (G2300X214,215,224,242,256)	4
1	288128%	PISTON, PIN & RETAINER ASSEMBLY, STD. (G2300X210,253)	4
1	288124*	PISTON, PIN & RETAINER ASSEMBLY, STD. (G3400X289,296)	6
1	288128%	PISTON, PIN & RETAINER ASSEMBLY, STD. (G3400X284,305,327,331)	6
2	40-3010101	.Pin, Piston (All Specs.)	1
3	40-0000706	.Ring, Retainer - Pin (All Specs.)	2
5	288540	Ring Set, Piston - Complete Engine (All 6 Cyl.)(See Note)	1
5	258137	Ring Set, Piston - Complete Engine (All 4 Cyl.)(See Note)	1

*288124 Piston, Pin & Retainer Assy. - Available in .020, .040 O.S.

%288128 Piston, Pin & Retainer Assy. - Available in .020, .040 O.S.

NOTE: 258137 Piston Ring Set - Complete Engine - Available in .020, .040 O.S.
288540 Piston Ring Set - Complete Engine - Available in .020, .040 O.S.

12	288290	ROD & BEARING ASSEMBLY, CONNEGTING (ALL 4 CYL.)	4
12	288290	ROD & BEARING ASSEMBLY, CONNECTING (ALL 6 CYL.)	6
9	288291	.Rod Assembly, Connecting	1
6	288199	..Bushing, Piston Pin	1
8	288095*	..Bearing Assembly, Pair	1
11	40-3093302	..Bolt, Cap - Connecting Rod	2

*288095 Bearing Pair Assembly - Available in .010,.020,.030 U.S.

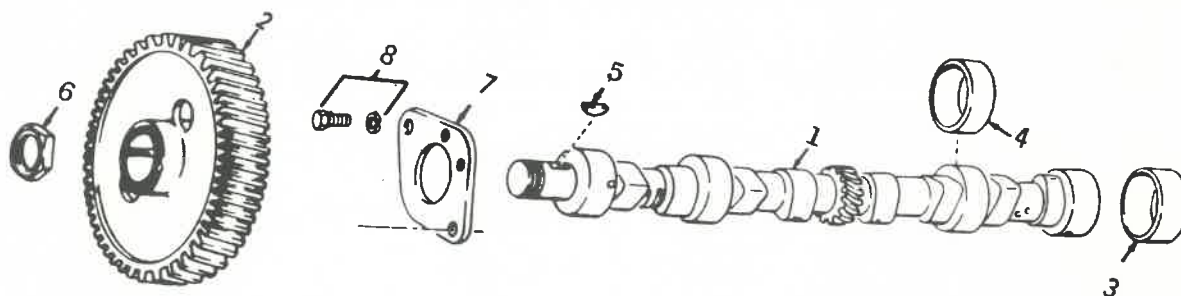
CAMSHAFT (4 CYL.) - FIG. 6

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	258060	CAMSHAFT	1
2	40-3076101	Gear, Camshaft (G2300X210,214,215,242,256)	1
2	40-3076103	Gear, Camshaft (G2300X224,253)	1
5	4265	Key, Gear	1
6	255510	Nut, Gear	1
7	255072	Plate, Camshaft Attaching	1
8	201991	Bolt & Washer Assembly, Plate Attaching	2
3	293060	Bearing, Camshaft - Front & Rear	2
4	293061	Bearing, Camshaft - Inter.	2

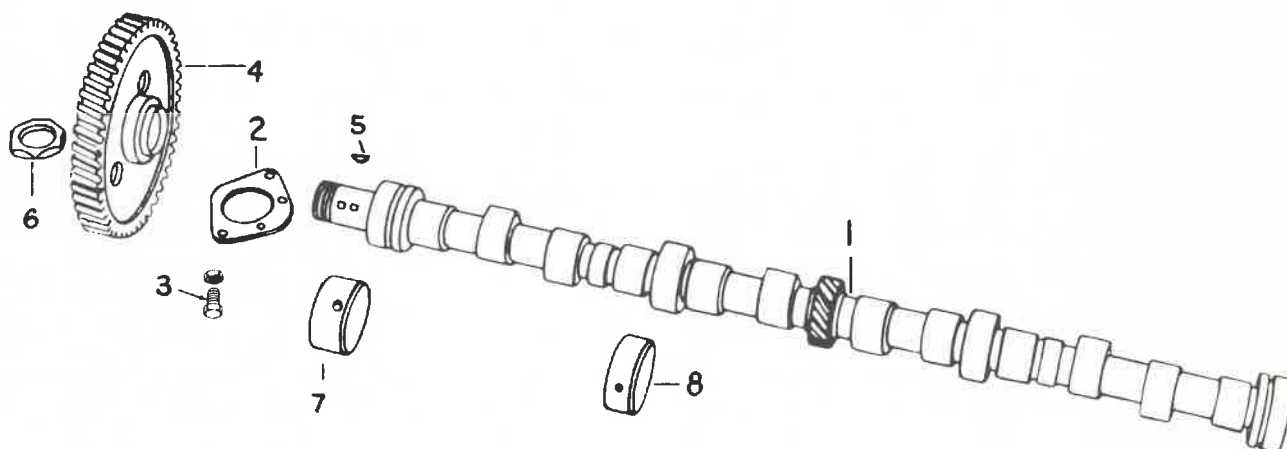
CMASHAFT (6 CYL.) - FIG. 7

1	287060	CAMSHAFT	1
2	255072	Plate, Camshaft Attaching	1
3	201991	Bolt & Washer Assembly - Plate Attaching	2
4	40-3076101	Gear, Camshaft (G3400X284,289,305)	1
4	40-3076103	Gear, Camshaft (G3400X296,327,331)	1
5	4265	Key, Gear	1
6	255510	Nut, Gear	1
7	293060	Bearing, Camshaft - Front & Rear	2
8	293061	Bearing, Camshaft - Inter.	2

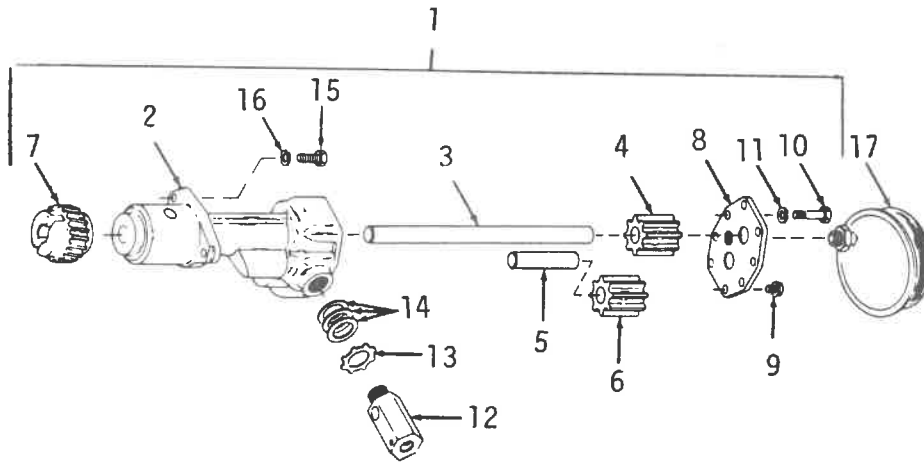
CAMSHAFT (4 CYL.) - FIG. 6



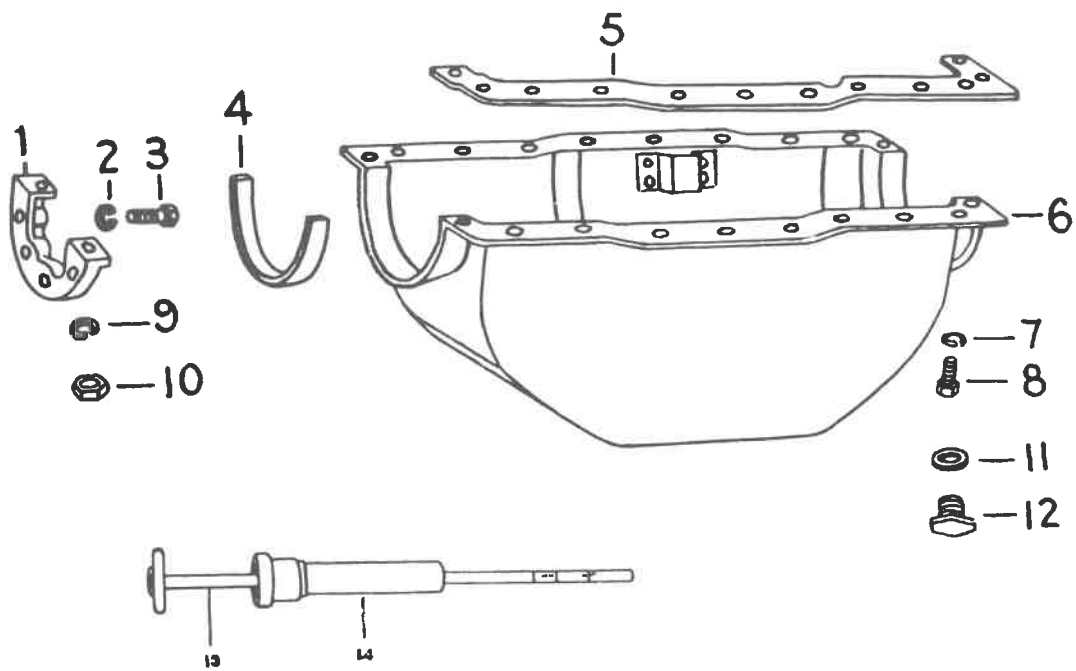
CAMSHAFT (6 CYL.) - FIG. 7



LUBOIL PUMP ASSEMBLY - FIG. 8



LUBOIL PAN - FIG. 9



LUBOIL PUMP ASSEMBLY - FIG. 8

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	40-3025071	PUMP ASSY., LUBOIL (G2300X214,224,G3400X305)	1
1	40-3025151	PUMP ASSY., LUBOIL (G2300X210,215,242,253,256, (G3400X284,289,296,327,331))	1
2-6	40-3025152	.Pump Assembly, Basic	1
2-3	40-3025153	..Body & Shaft Assembly	1
2	40-3025101	..Body, Pump	1
3	286269	..Shaft, Drive - Pump	1
5	40-3025201	..Shaft, Idler	1
4-6	40-3076301	..Gear, Drive Shaft & Idler Shaft	2
7	40-3075401	.Gear, Drive - Pump	1
8	285184	.Cover, Pump	1
9	202536	.Bolt & Washer Assembly, Cover Attaching	6
10	14875	.Bolt, Cover Attaching	2
11	628	.L'Washer, Cover Attaching	2
12	40-3092357	.Regulator, Oil Pressure 65#	1
13	285271	.L'Washer, Regulator Attaching	1
14	205354	Shim, Regulator Attaching	AR
15	1000-12150	Bolt, Pump Attaching	2
16	342	L'Washer, Pump Attaching	2
17	285235	Strainer, Luboil (All except G3400X327)	1
17	285196	Strainer, Luboil (G3400X327)	1

LUBOIL PAN - FIG. 9

6	40-3019152	PAN, LUBOIL (G3400X327)	1
6	255175	PAN, LUBOIL (G2300X214)	1
6	40-3019701	PAN, LUBOIL (ALL 4 CYL. EXCEPT G2300X214)	1
6	40-3019901	PAN, LUBOIL (ALL 6 CYL. EXCEPT G3400X327)	1
1	255179	Adapter, Oil Pan (Front)	1
	40-3099501	Adapter Assembly, Oil Pan (Rear)	1
10	28	Nut, Adapter Attaching (4 Cyl.)	4
10	206581	Nut, Adapter Attaching (6 Cyl.)	4
9	615	L'Washer, Adapter Attaching	4
4	255185	Seal, Oil Pan - Front & Rear	2
5	255191	Gasket, Oil Pan Attaching (4 Cyl.)	2
5	285198	Gasket, Oil Pan Attaching (6 Cyl.)	2
8	1000-12148	Bolt, Oil Pan Attaching (6 Cyl. - Qty. 28)	20
7	342	L'Washer, Oil Pan Attaching (6 Cyl. - Qty. 28)	20
	4080	Spring Washer, Oil Pan Attaching Screw (6 Cyl. - Qty. 24)	16
12	14867	Plug, Drain (All except G3400X327)	1
11	206580	Gasket, Drain Plug (All except G3400X327)	1
13	256225	Bayonet Gauge, Oil Filler Cap Assy. (4 Cyl.)	1
13	285168	Bayonet Gauge (All 6 Cyl. except G3400X327)	1
13	40-3093402	Bayonet Gauge (G3400X327)	1
	203328	Cap, Oil Filler (G3400X327)	1

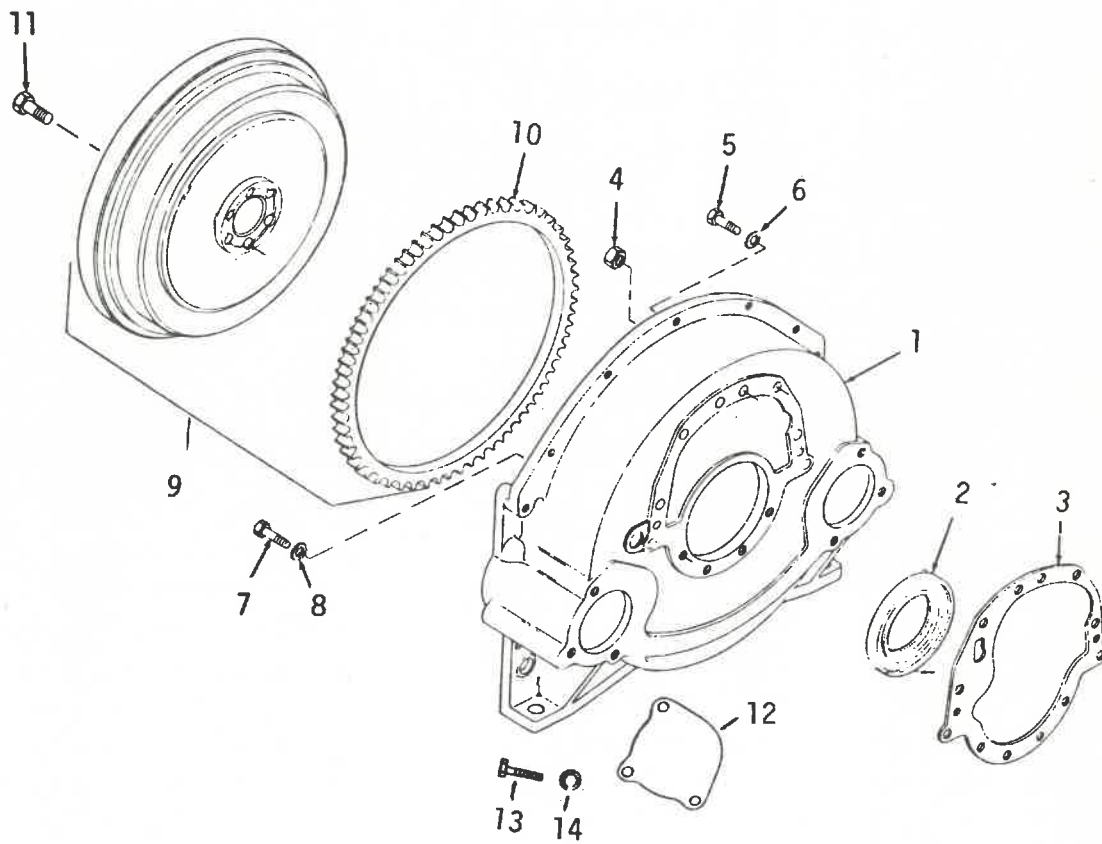
BELLHOUSING & FLYWHEEL ASSEMBLIES - FIG. 10

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	40-3040001	BELLHOUSING (G2300X214,224,242,253,256)	1
1	285404	BELLHOUSING (G3400X296,305,327,331)	1
1	40-3040601	BELLHOUSING (G3400X284,289,G2300X210,215)	1
2	40-0003205	Seal, Oil - Bellhousing	1
3	291035	Gasket, Housing	1
4	626	Nut, Bellhousing Attaching	2
5	1000-12292	Bolt, Bellhousing Attaching	6
6	312	L'Washer	8
7	1000-12080	Bolt, Bellhousing Attaching	4
8	11983	L'Washer, Bellhousing Attaching Bolt	4
12	2055	Cover, Starter Opening(G3400X327,331)	1
13	1000-12147	Bolt, Cover Attaching (G3400X327,331)	3
14	342	L'Washer, Cover Attaching (G3400X327,331)	3
9	266462	FLYWHEEL & RING GEAR ASSEMBLY (G2300X256)	1
9	293456	FLYWHEEL & RING GEAR ASSEMBLY (G2300X210,215,G3400X284,289)	1
9	40-3045155	FLYWHEEL & RING GEAR ASSEMBLY (G2300X214,224,242)	1
9	256523	FLYWHEEL & RING GEAR ASSEMBLY (G3400X296,305,327,331, (G2300X253)	1
10	15471	.Ring Gear (All Specs.)	1
11	1000-25293	Bolt, Flywheel Attaching	6

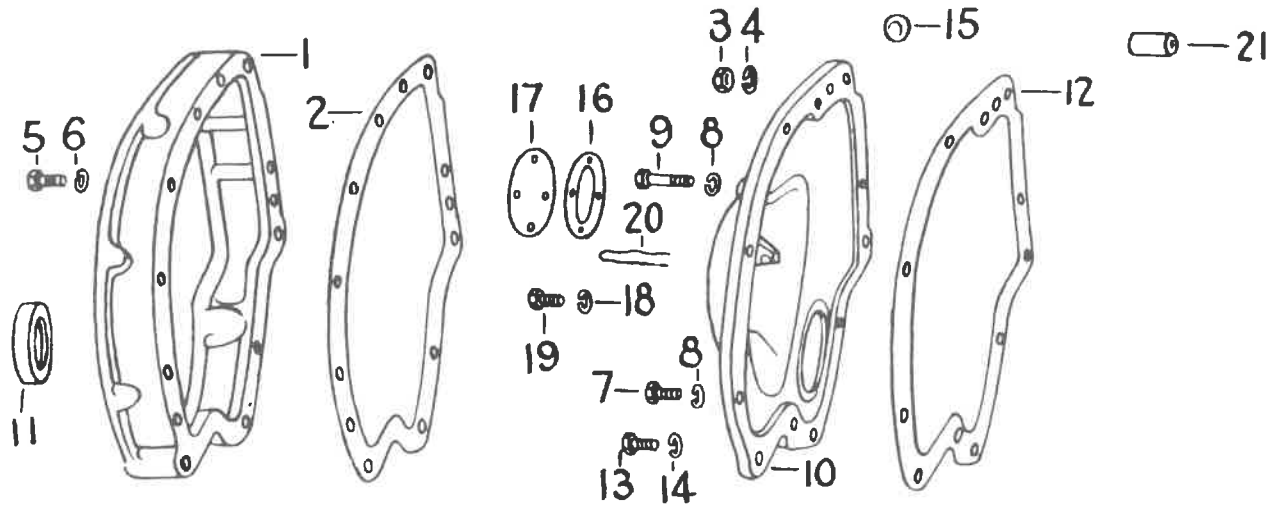
STARTER

40-2500430	STARTER - 12V. (D.R. #1109417) (G2300X210,215,G3400X284,289)	1
40-2500309	STARTER - 12V. (D.R. #1113246) (G2300X214,224,242,253,256)	1
250246	STARTER - 12V. (PRESTOLITE MDY 7019) (G3400X296,305,327,331)	1
11662	Stud, Starter Attaching	3
342	L'Washer	3
752	Nut	3

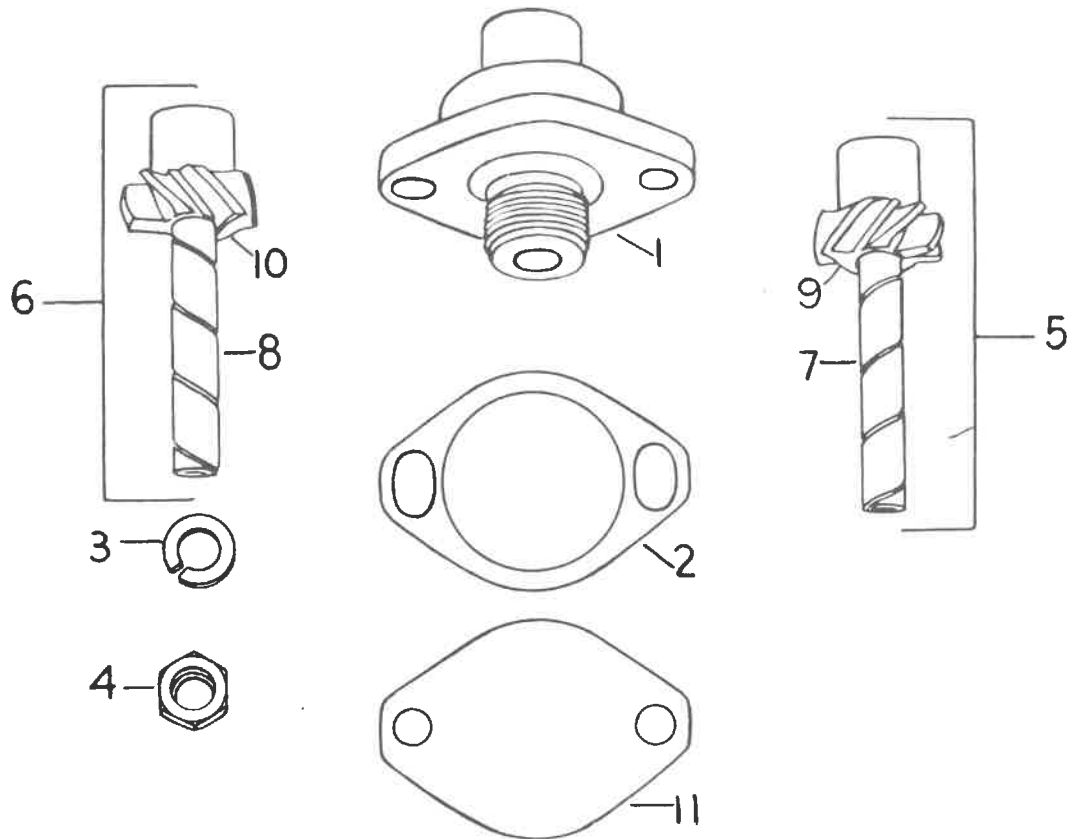
BELLHOUSING & FLYWHEEL ASSEMBLIES - FIG. 10



GEAR HOUSING & COVER - FIG.11



TACHOMETER DRIVE & COVER - FIG. 12



GEAR HOUSING & COVER - FIG. 11

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	256066	HOUSING, GEAR (G2300X224,253)	1
1	256038	HOUSING, GEAR (G2300X210,214,215,242,256,G3400X284,289,305)	1
1	256043	HOUSING, GEAR (G3400X296,327,331)	1
2	291035	Gasket, Housing	1
3	626	Nut, Housing	1
5	1000-12298	Bolt, Housing Attaching (G2300X210,214,215,242,256)	2
5	1000-12298	Bolt, Housing Attaching (G3400X284,289,309)	4
5	1000-12298	Bolt, Housing Attaching (G3400X296,327,331,G2300X224,253)	3
	1000-12301	Bolt, Housing Attaching (G2300X224,253,G3400X296,327,331)	1
6	312	L'Washer	5
5	14512	Bolt, Housing Attaching	2
6	4731	L'Washer	2
	4728	Bolt, Housing Attaching (See Fig. 9 - Item 3)	4
	13595	L'Washer (See Fig. 9 - Item 2)	4
10	256042	Cover, Gear Housing (G2300X210,214,125,242,256, (G3400X284,289,305)	1
10	286040	Cover, Gear Housing (G2300X224,253,G3400X296,327,331)	1
11	40-0003216	Oil Seal, Cover	1
12	256041	Gasket, Cover Attaching (G2300X210,214,215,242,256, (G3400X284,289,305)	1
12	260036	Gasket, Cover Att. (G2300X224,253,G3400X296,327,331)	1
21	2153-24644	Dowel, Cover Attaching	2
7	1000-12149	Bolt, Cover Attaching (G2300X224,253,G3400X296,327,331-Qty. 3)	6
	1000-12154	Bolt, Cover Attaching (G2300X224,253,G3400X296,327,331)	1
8	342	L'Washer, Cover Attaching (All except G2300X224,258) (G3400X296,327,331 - Qty. 4)	6
	208364	Plug, Pipe (G2300X210,214,215,242,256,G3400X284,289,305)	1
17	260039	Plate, Thrust Cover (G2300X224,253,G3400X296,327,331)	1
16	260038	Gasket, Cover Plate (G2300X224,253,G3400X296,327,331)	1
9	1000-12156	Bolt, Cover Plate (G2300X224,253,G3400X296,327,331)	5
	1002-16149	Bolt, Cover Plate (G2300X224,253,G3400X296,327,331)	1
4	76109	Gasket, Cover Plate (G2300X224,253,G3400X296,327,331)	6
8	342	L'Washer, Cover Attaching (G2300X224,253)	8

TACHOMETER DRIVE & COVER - FIG. 12

5	255766	TACH. DRIVE GEAR & SHAFT ASSEMBLY (G2300X210,215,G3400X284,289)	1
9	255763	.Drive Gear	1
1	255770	Adapter, Tach. Drive (G2300X210,215,G3400X284,289)	1
11	255761	Cover, Tach. Drive (G2300X214,224,242,253,256, (G3400X296,305,327,331)	1
	40-0011911	Gasket, Tach. Drive Cover	1
	1002-16077	Bolt, Cover Attaching	2
	6161554	Cap, Tach. Drive (G2300X210,215,G3400X284,289)	1

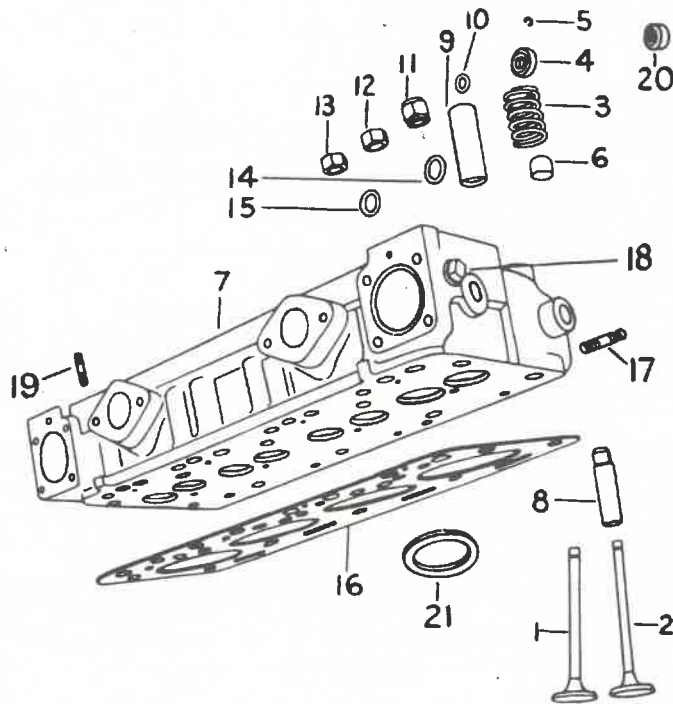
CYLINDER HEAD & VALVES (4 CYL.) - FIG. 13

REF. NO.	PART NO.	DESCRIPTION	QTY.
7	258226	HEAD ASSEMBLY, CYLINDER - W/VALVES (ALL 4 CYL.)	1
7	258209	.Head Assembly, Cylinder - L/Valves (Incl. *)	1
8	256019	.Guide, Valve *	8
17	11662	.Stud, Manifold - Intake & Exhaust *	14
	3853-16112	.Plug, Pipe *	4
21	288013	.Insert, Exhaust Valve Seat *	4
1	255010	.Valve, Intake	4
2	255011	.Valve, Exhaust (G2300X214,215,224,242,256)	4
2	255019	.Valve, Exhaust (G2300X210,253)	4
3	288021	.Spring, Valve	8
4	255023	.Seat, Valve Spring (G2300X210 - Qty. 8)	4
5	77019	.Lock, Valve Spring Seat	16
6	288020	.Seal, Valve Stem - Intake	4
20	287012	.Rotator, Valve - Exhaust	4
	3853-16106	.Plug, Pipe	1
18	3853-16108	.Plug, Pipe	1
16	258225	Gasket, Cylinder Head	1
15	206590	Washer, Cylinder Head Stud	9
14	203078	Washer, Cylinder Head Stud	1
11	1500-04326	Nut, Cylinder Head Stud	1
12	206589	Nut, Cylinder Head Stud	9

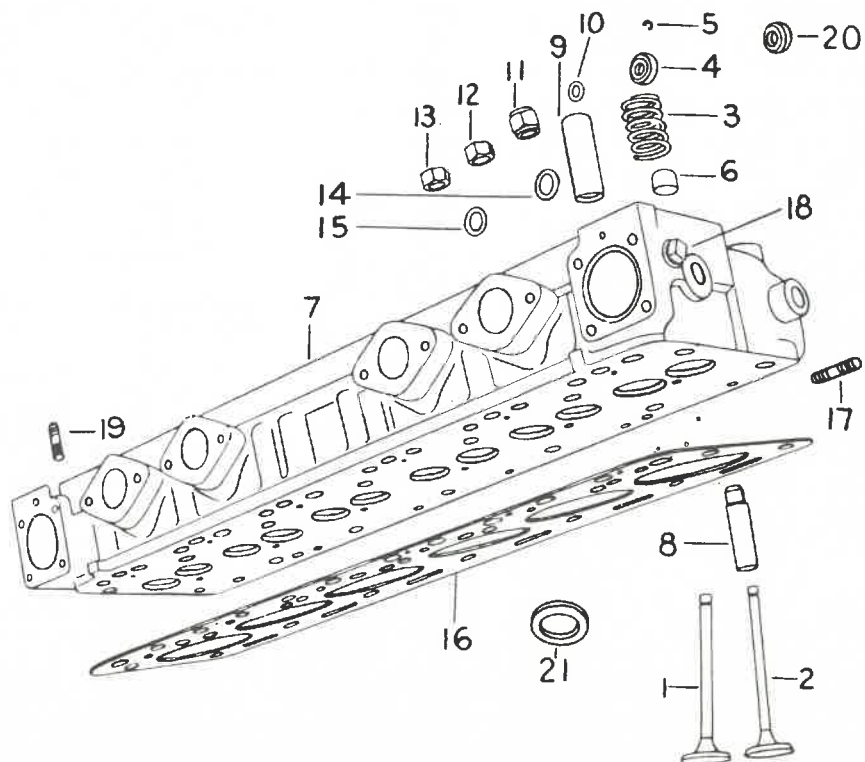
CYLINDER HEAD & VALVES (6 CYL.) - FIG. 14

7	288236	HEAD ASSEMBLY, CYLINDER - W/VALVES (G3400X289)	1
7	288211	.Head Assembly, Cylinder - L/Valves (G3400X289) (Incl. *)	1
7	288208	HEAD ASSEMBLY, CYLINDER - W/VALVES (G3400X284,296,305,327,331)	1
7	288209	.Head Assembly, Cylinder - L/Valves (G3400X284,296,305,327,331) (Incl. *)	1
8	256019	.Guide, Valve *	12
17	11662	.Stud, Manifold - Intake & Exhaust *	22
	3853-16112	.Plug, Pipe *	6
21	288013	.Insert, Exhaust Valve Seat (G3400X284,296,305,327,331)	6
1	255010	.Valve, Intake	6
2	255011	.Valve, Exhaust (G3400X289)	6
2	255019	.Valve, Exhaust (G3400X284,296,305,327,331)	6
3	288021	.Spring, Valve	12
6	288020	.Seal, Valve Stem - Intake	6
4	255023	.Seat, Valve Spring	6
5	77019	.Lock, Valve Spring Seat	24
20	287012	.Rotator, Valve - Exhaust	6
	3853-16106	.Plug, Pipe	1
18	3853-16108	.Plug, Pipe	2
16	287219	Gasket, Cylinder Head	1
14	203078	Washer, Cylinder Head Stud	14
12	1500-04326	Nut, Cylinder Head Stud	14
	206425	Lifting Eye (G3400X289)	2
	1124	Nut, Lifting Eye (G3400X289)	2

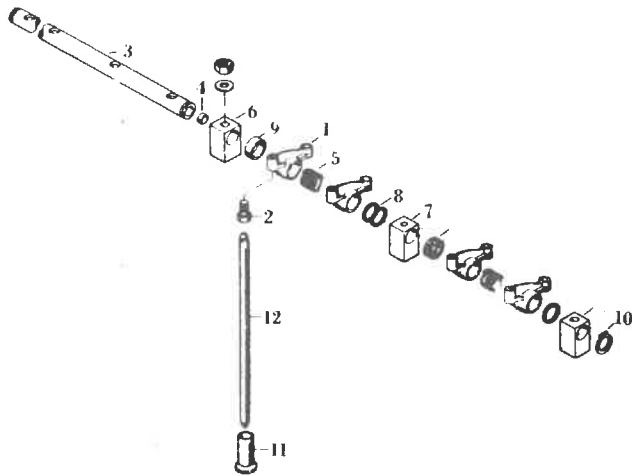
CYLINDER HEAD & VALVES (4 CYL.) - FIG. 13



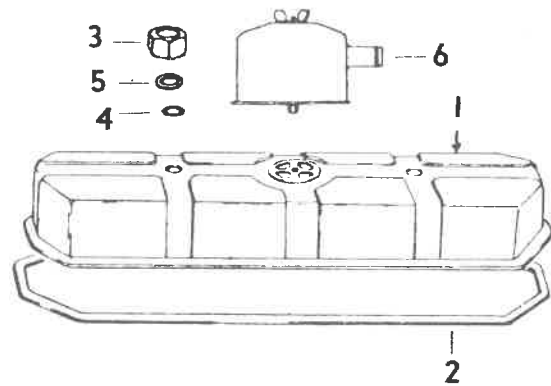
CYLINDER HEAD & VALVES (6 CYL.) - FIG. 14



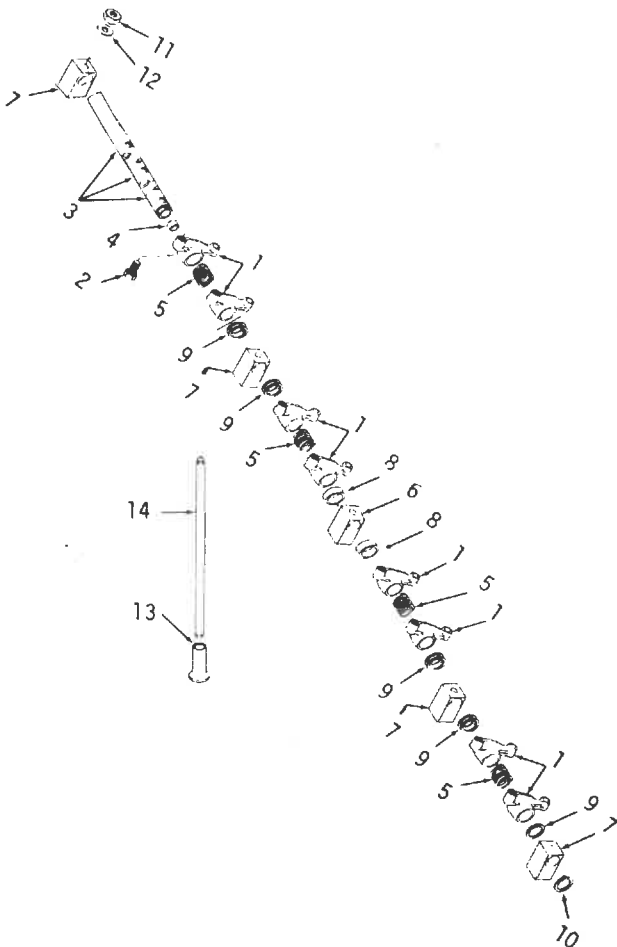
ROCKER ARM ASSEMBLY
(4 CYL.) - FIG. 15



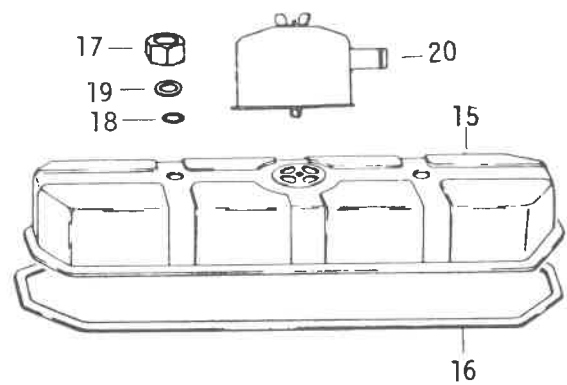
CYLINDER HEAD COVER ASSEMBLY
(4 CYL.) - FIG. 16



ROCKER ARM ASSEMBLY
(6 CYL.) - FIG. 17



CYLINDER HEAD COVER ASSEMBLY
(6 CYL.) - FIG. 18



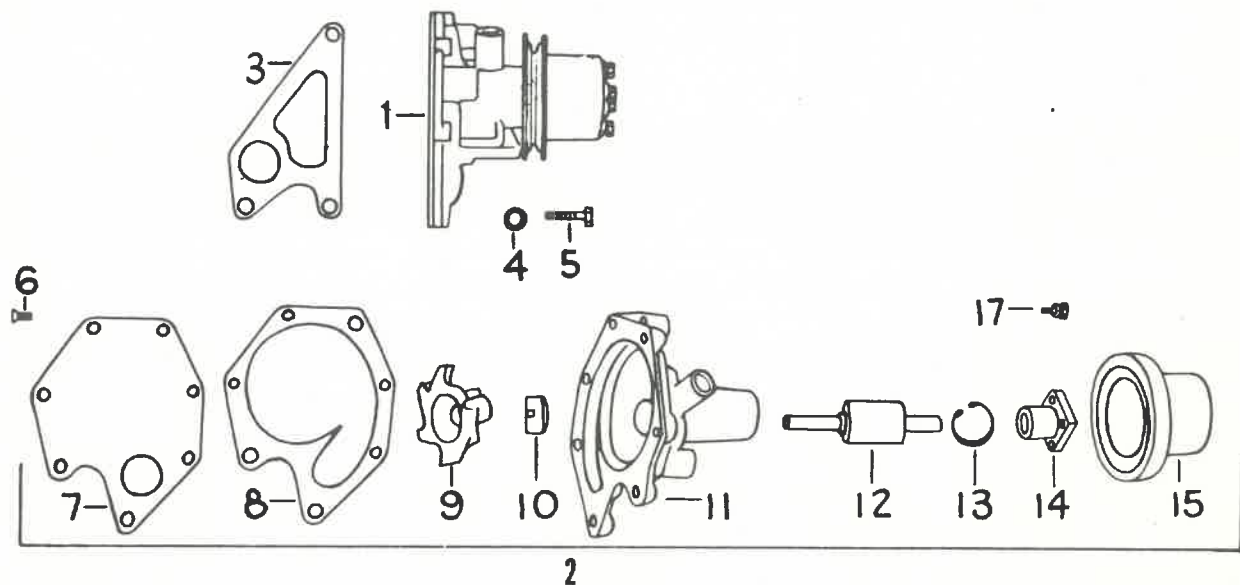
ROCKER ARM & CYLINDER HEAD COVER ASSEMBLIES - FIG. 15,16,17,18

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	288077	ARM ASSEMBLY, ROCKER (ALL 4 CYL.) (FIG. 15)	8
2	40-0017301	.Screw, Arm Adjusting	1
3	40-3005102	Shaft, Rocker Arm	1
7	40-3005202	Support, Rocker Arm Shaft	4
6	40-3005201	Support, Shaft	1
4	13132	Plug, Cup - Shaft	2
5	255080	Spring, Arm Shaft	4
8	40-0003820	Spacer	9
9	40-0003822	Spacer, Center	2
10	203480	Ring, Snap - Shaft	2
11	255012	Tappet, Valve	8
12	255013	Push Rod, Valve	8
1	255201	COVER ASSEMBLY, CYLINDER HEAD (ALL 4 CYL. (FIG. 16)	1
2	255213	Gasket, Cylinder Head Cover	1
3	40-0001719	Nut, Cylinder Head Cover Attaching	2
5	40-0001533	Washer, Cylinder Head Cover Attaching	2
6	206963	Breather Cap	1
1	288077	ARM ASSEMBLY, ROCKER (ALL 6 CYL.) (FIG. 17)	12
2	40-0017301	.Screw, Arm Adjusting	1
3	40-3005101	Shaft, Rocker Arm	2
4	13132	Plug, Cup - Shaft	2
5	255080	Spring, Arm Shaft	6
6	40-3005201	Support, Shaft	7
8	40-0003820	Spacer	22
9	40-0003821	Spacer, Center	2
10	203480	Ring, Snap - Shaft	2
13	255012	Tappet, Valve	12
14	255012	Push Rod, Valve	12
15	285203	COVER, CYLINDER HEAD (ALL 6 CYL.) (FIG. 18)	1
16	285213	Gasket, Cover	1
17	40-0001720	Nut, Cover Attaching	3
19	40-0001525	Washer, Cover Attaching	3
20	206963	Breather Cap	1

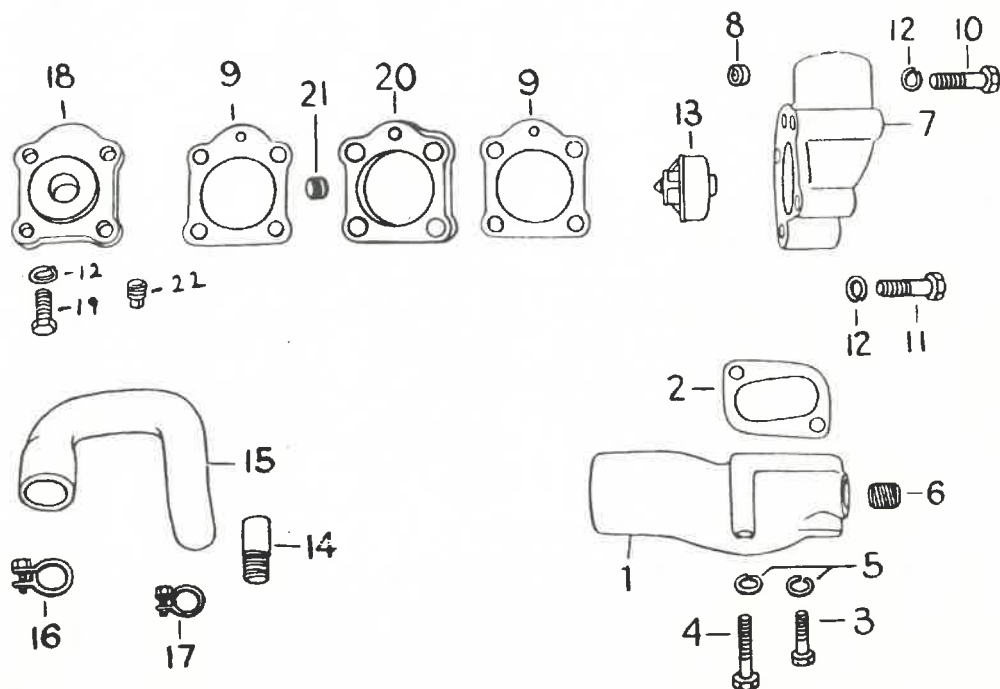
WATER PUMP & THERMOSTAT HOUSING ASSEMBLIES - FIG. 19 & 20

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	287374	PUMP ASSEMBLY, WATER (ALL 4 CYL.) (FIG. 19)	1
1	287370	PUMP ASSEMBLY, WATER (ALL 6 CYL.) (FIG. 19)	1
	255368	Kit, Water Pump Repair (To Service 287374 & 287370)	1
2	40-3035067	.Pump Assembly, Basic (For 287374) (Incl. #)	1
2	40-3035066	.Pump Assembly, Basic (For 287370) (Incl. %)	1
15	287372	.Pulley, Water Pump	1
14	287371	.Adapter, Pulley	1
17	1000-12078	.Bolt, Fan Attaching	4
17	615	.L'Washer, Fan Attaching Bolt	4
11	255369	..Body, Water Pump # %	1
12	40-3035101	..Bearing & Flinger Assembly, Shaft # %	1
13	11944	..Snap Ring, Bearing # %	1
9	40-3035057	..Impeller, Ring # %	1
10	40-0003237	..Seal Assembly, Water Pump # %	1
7	255358	..Cover, Water Pump #	1
7	255370	..Cover, Water Pump %	1
8	255359	..Gasket, Cover #	1
8	255371	..Gasket, Cover %	1
6	4722	..Screw, Flat-Head - Cover (All 6 Cyl. - Qty. 6)	4
3	255360	Gasket, Pump Attaching	1
5	1000-12223	Bolt, Pump Attaching (4 Cyl.)	1
5	4868	Bolt, Pump Attaching (4 Cyl.)	2
5	1000-12225	Bolt, Pump Attaching (6 Cyl.)	3
4	335	L'Washer, Pump Attaching	3
1	255367	PIPE, WATER INLET (G2300X210,214,215,242,256) (FIG. 20)	1
1	260363	PIPE, WATER INLET (G2300X224,253) (FIG. 20)	1
1	285718	PIPE, WATER INLET (ALL 6 CYL.) (FIG. 20)	1
2	255365	Gasket, Pipe	1
3	202886	Bolt, Pipe Attaching	1
4	204236	Bolt, Pipe Attaching	1
5	615	L'Washer, Pipe Attaching	2
6	415	Plug, Pipe	1
7	288722	HOUSING ASSEMBLY, THERMOSTAT (ALL 6 CYL.) (FIG. 20)	1
7	288723	HOUSING ASSEMBLY, THERMOSTAT (ALL 4 CYL.) (FIG. 20)	1
8	203924	.Plug, Cup - Metering	1
13	205882	Thermostat - 160°	1
9	266701	Gasket, Housing	1
10	682	Bolt, Housing Attaching	2
11	1000-12155	Bolt, Housing Attaching	2
12	342	L'Washer, Housing Attaching	4
18	40-3070101	Cover, Water Outlet	1
9	266701	Gasket, Cover	1
19	1000-12149	Bolt, Cover Attaching	4
12	342	L'Washer, Cover Attaching	4
22	4312	Plug, Pipe - Cover	1
15	288704	Hose, By-Pass (6 Cyl.)	1
15	288703	Hose, By-Pass (4 Cyl.)	1
14	3204	Nipple, Hose	1
16 & 17	40-0002756	Clamp, Hose	2

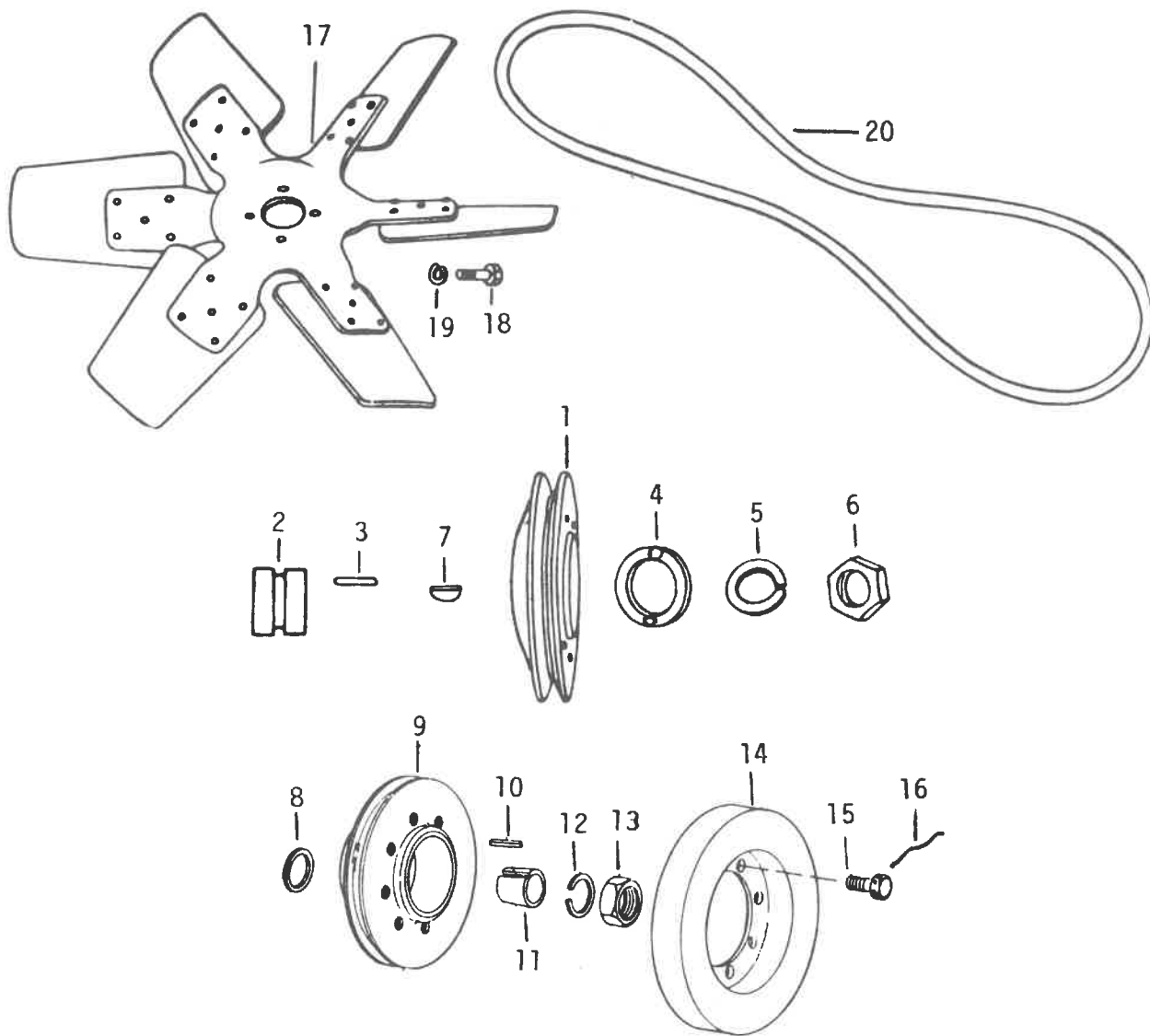
WATER PUMP ASSEMBLY - FIG. 19



THERMOSTAT HOUSING ASSEMBLY - FIG. 20



CRANKSHAFT PULLEY (4 & 6 CYL.) - FIG. 21



CRANKSHAFT PULLEY - FIG. 21
(4 & 6 CYL.)

REF. NO.	PART NO.	DESCRIPTION	QTY.
1-4	40-3081704	PULLEY, CRANKSHAFT - FAN DRIVE (G3400X331)	1
1-4	287270	PULLEY, CRANKSHAFT - FAN DRIVE (ALL EXCEPT G3400X331)	1
1	287267	.Pulley	1
2	287268	.Hub	1
4	287269	.Washer	1
3	206949	.Roll Pin	2
7	2375-12308	Key, Pulley	1
5	1569	L'Washer	1
6	202568	Nut, Pulley	1
17	286408	Fan Assembly (G2300X210,215,G3400X284,289)	1
17	258281	Fan Assembly (G2300X214,224,242,253,256,G3400X296,305,327, (G3400X331)	1
20	208699	Belt, Fan (All 4 Cyl.)	1
20	79582	Belt, Fan (G3400X284,289,331)	1
20	204163	Belt, Fan (G3400X296,305,327)	1

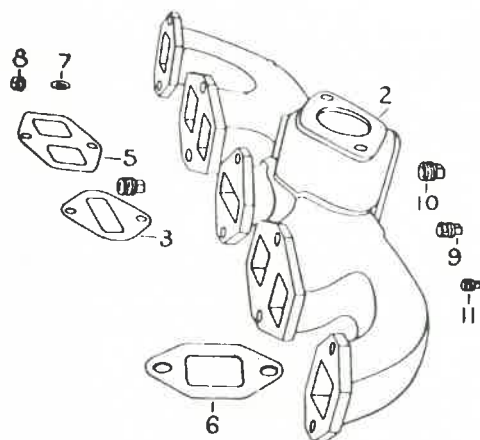
INTAKE MANIFOLD - FIG. 22 & 23

REF. NO.	PART NO.	DESCRIPTION	QTY.
2	40-3030401	MANIFOLD, INTAKE (G3400X331) (FIG. 22)	1
2	287339	MANIFOLD, INTAKE (G3400X289,296) (FIG. 22)	1
2	287338	MANIFOLD, INTAKE (G3400X284,305,327) (FIG. 22)	1
	287340	Gasket, Manifold (G3400X284,305,327,331)	1
	255347	Gasket, Manifold (G3400X289,296)	1
5	255346	Gasket, Manifold	2
6	285448	Gasket, Manifold	2
7	14416	Washer, Manifold Attaching	10
8	13124	Nut, Manifold Attaching	10
10	415	Plug, Pipe	1
11	59	Plug, Pipe	1
9	205377	Plug, Pipe	2
1	256338	MANIFOLD, INTAKE (ALL 4 CYL.) (FIG. 23)	1
2	255347	Gasket, Manifold (G2300X214,215,224,242,256)	1
2	287340	Gasket, Manifold (G2300X210,253)	1
3	255346	Gasket, Manifold	2
5	14416	Washer, Manifold Attaching	6
6	13124	Nut, Manifold Attaching	6
4	60	Plug, Pipe	1

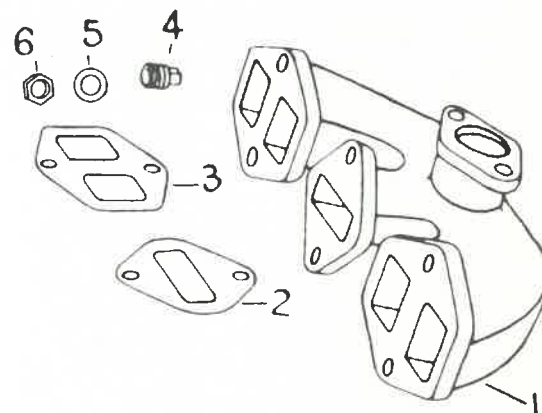
EXHAUST MANIFOLD - FIG. 24 & 25

1	40-3032701	MANIFOLD, EXHAUST (ALL 6 CYL.) (FIG. 24)	1
2	287345	Gasket & Heat Shield, Manifold	1
3	14416	Washer, Manifold Attaching	12
4	13124	Nut, Manifold Attaching	12
6	10409	Flange, Companion - Manifold (G3400X284,289)	1
7	10412	Gasket, Flange Attaching (G3400X284,289)	1
8	1000-12293	Bolt, Flange Attaching (G3400X284,289)	3
1	40-3032601	MANIFOLD, EXHAUST (ALL 4 CYL.) (FIG. 25)	1
2	256760	Gasket & Heat Shield, Manifold	1
3	14416	Washer, Manifold Attaching	8
4	13124	Nut, Manifold Attaching	8
8	40786	Flange, Companion (G2300X210,215)	1
5	40819	Gasket, Flange Attaching (G2300X210,215)	1
6	1000-12223	Bolt, Flange Attaching (G2300X210,215)	2

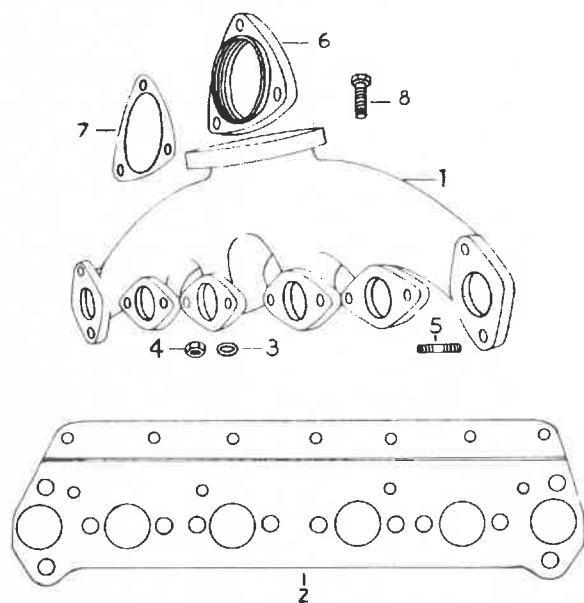
INTAKE MANIFOLD
(6 CYL.) - FIG. 22



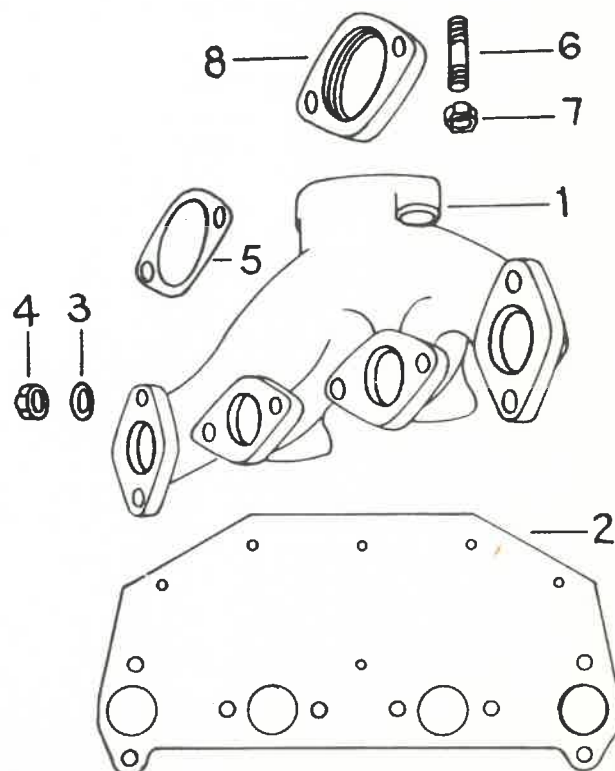
INTAKE MANIFOLD
(4 CYL.) - FIG. 23



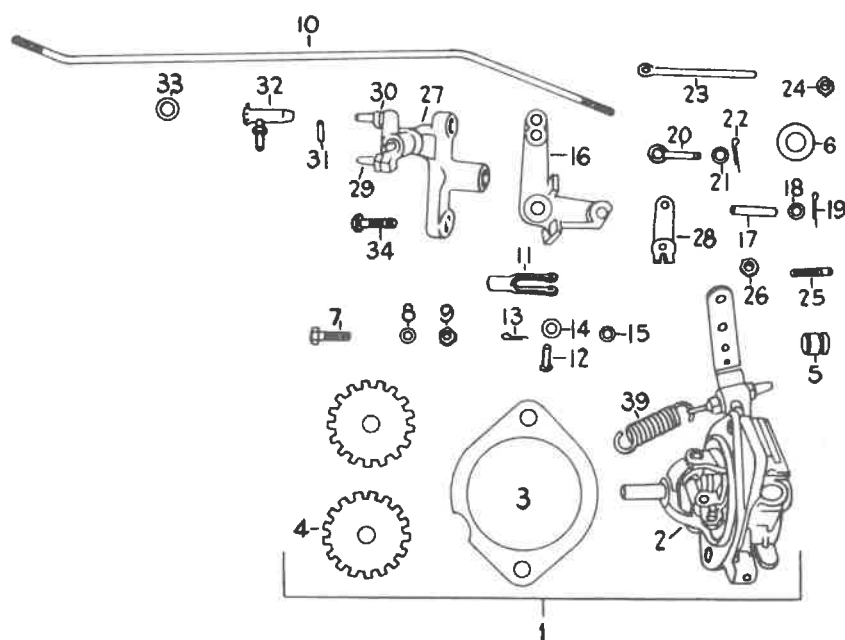
EXHAUST MANIFOLD
(6 CYL.) - FIG. 24



EXHAUST MANIFOLD
(4 CYL.) - FIG. 25



GOVERNOR & GEAR ASSEMBLY (4 & 6 CYL.) - FIG. 26



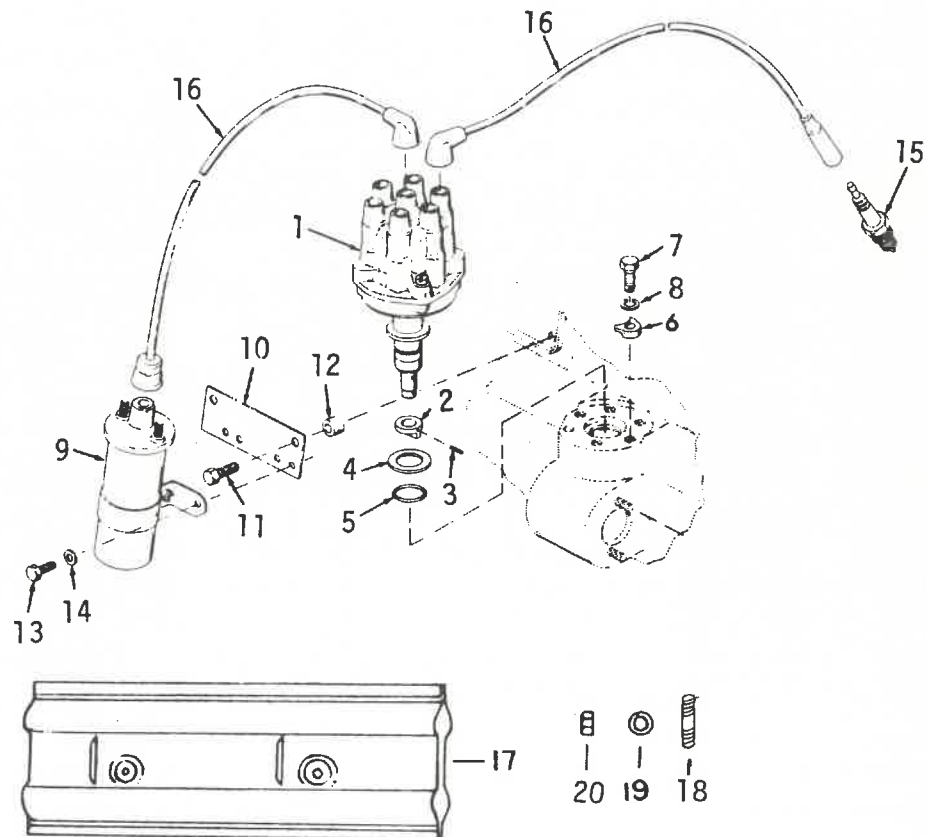
GOVERNOR & GEAR ASSEMBLY - FIG. 26

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	40-3065054	GOVERNOR & GEAR ASSY.(INCL. %)(G2300X214,242,256,G3400X305)	1
1	258696	GOVERNOR & GEAR ASSY.(INCL. ¢)(G2300X210,215,G3400X284,289)	1
1	40-3065055	GOVERNOR & GEAR ASSY.(INCL. *)(G2300X224,253,G3400X296,327, (G3400X331)	1
1	258690	.Governor Assembly ¢	1
4	256602	.Gear, Governor ¢ %	1
1	40-3065006	.Governor Assembly % *	1
4	256153	.Gear, Cover *	1
5	204579	Bushing, Governor Shaft (In Gear Housing)	1
6	204609	Thrust Washer, Gear	1
3	256157	Gasket, Governor Attaching	1
7	1000-12080	Bolt, Governor Attaching	2
8	615	L'Washer, Governor Attaching	2
10	185569	Connecting Rod - Governor (G2300X210,214,224,242,253,256)	1
10	32717	Connecting Rod - Governor (G2300X215)	1
10	204550	Connecting Rod - Governor (All 6 Cyl.)	1
32	14411	Ball Joint, Connecting Rod	2
8	628	L'Washer, Ball Joint	2
9	1177	Nut, Ball Joint	4
16	256151	Bellcrank, Governor (G2300X214,224,242,253,256, (G3400X296,305,327,331)	1
31	256152	Pin, Bellcrank (G2300X214,224,242,253,256,G3400X296,305,327, (G3400X331)	1
18	14529	Washer, Pin (G2300X214,224,242,253,256,G3400X296,305,327,331)	1
19	15877	Cotter Pin (G2300X224,253)	1
20	40-0000751	Swivel, Eye Bolt (G2300X214,224,242,253,256, (G3400X296,305,327,331)	1
21	14821	Washer, Swivel (G2300X214,224,242,253,256, (G3400X296,305,327,331)	1
	40-0000701	Retaining Ring, Swivel (G2300X214,224,242,253,256, (G3400X296,305,327,331)	1
23	203781	Eye Bolt, Bellcrank (G2300X214,224,242,253,256,G3400X296, (G3400X305,327,331)	1
23	203985	Eye Bolt, Bellcrank (G2300X210,215,G3400X284,289)	1
24	1177	Nut, Eyebolt	2
25	204610	Adjusting Screw, Bellcrank (G2300X214,224,242,253,256, (G3400X296,305,327,331)	2
26	13337	Nut, Adjusting Screw (G2300X214,224,242,252,256, (G3400X296,305,327,331)	2
27	256158	Bracket, Governor Control (G2300X214,224,242,253,256, (G3400X296,305,327,331)	1
27	256169	Bracket, Governor Spring (G2300X210,215,G3400X284,289)	1
39	203759	Spring, Bracket (All 4 Cyl.)	2
34	13122	Bolt, Bracket (G2300X210,215,G3400X284,289)	2
39	206904	Spring, Bracket (G3400X296,305,327,331)	2

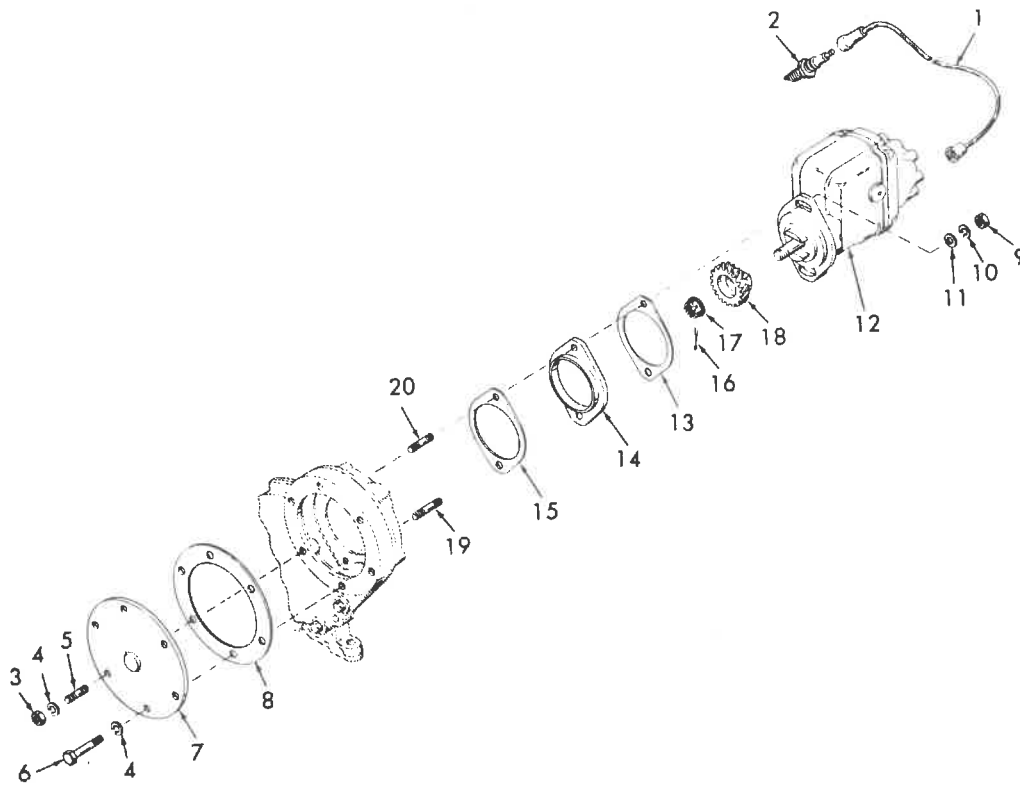
DISTRIBUTOR, COIL & IGNITION CABLES - FIG. 27

REF. NO.	PART NO.	DESCRIPTION	QTY.
1-2	40-2500667	DISTRIBUTOR & COUPLING ASSEMBLY (D.R. #1112491) (ALL 6 CYL. EXCEPT G3400X296,327,331)	1
1-2	40-2500668	DISTRIBUTOR & COUPLING ASSEMBLY (D.R. #1112475) (ALL 4 CYL. EXCEPT G2300X224,253)	1
2	40-3096951	.Coupling Kit	1
	40-2505154	IGNITION TUNE-UP KIT - FOR 40-2500667 & 40-2500668 COMPRISING ONE EACH: Contact Set, Condensor & Rotor	1
	40-2504805	Cap, Distributor - For 40-2500668	1
	40-2504806	Cap, Distributor - For 40-2500667	1
3	111642	Pin	1
5	201657	"O" Ring	1
6	13936	Clamp	2
4	40-0003803	Spacer	1
7	1000-12079	Bolt	2
8	615	L'Washer	2
17	256761	Shield, Distributor & Cable	1
18	6942	Stud, Shield Attaching	2
20	13124	Nut, Shield Attaching	2
19	14416	Washer, Shield Attaching	2
9	54631	COIL - IGNITION (PRESTOLITE #201919)(G2300X210,214,215,242, (G2300X256,G3400X284,289,305)	1
10	204014	Bracket, Coil	1
12	200087	Spacer, Bracket	2
11	1000-12150	Bolt, Bracket	2
13	1000-12077	Bolt, Coil Attaching	2
14	2076	Plain Washer, Coil Attaching	2
	615	L'Washer, Coil Attaching	2
	4173	Nut, Coil Attaching	2
	40-2502102	Capacitor	1
	1416-04562	Bolt, Capacitor Mounting	1
	40-2502205	Wiring Diagram (G2300X210,215)	1
16	40-2500766	CABLE ASSEMBLY, DIST. IGN. (G2300X210,214,215,242,256)	1
16	40-2500758	CABLE ASSEMBLY, DIST. IGN. (G3400X284,289,305)	1
	206339	Bracket, Cable	4
	1000-12218	Bolt, Bracket	2
	206338	Bracket, Cable	1
	206340	Bracket, Cable - R.H. (G3400X284,289,305)	1
	206344	Bracket, Cable - L.H. (G3400X284,289,305)	1
	208377	Retainer, Cable (G2300X210,214,215,242,256)	2
15	50441	Spark Plug (G2300X214)	4
15	53594	Spark Plug (G2300X210,215,242,256 - Qty. 4)(G3400X284,289, (G3400X305)	6
	40-2502205	Wiring Diagram (G3400X284,289)	1

DISTRIBUTOR & COUPLING ASSEMBLY (4 & 6 CYL.) - FIG. 27



MAGNETO & IGNITION CABLES - FIG. 28



MAGNETO & IGNITION CABLES - FIG. 28

REF. NO.	PART NO.	DESCRIPTION	QTY.
	40-2501158	MAGNETO & COIL ASSEMBLY (G2300X253)	1
12 & 18	40-2501157	MAGNETO & GEAR ASSEMBLY (G2300X253)	1
12 & 18	40-2502751	MAGNETO & GEAR ASSEMBLY (G2300X224)	1
12 & 18	40-2501155	MAGNETO & GEAR ASSEMBLY (G3400X327)	1
12 & 18	40-2501156	MAGNETO & GEAR ASSEMBLY (G3400X296)	1
12	40-2501110	.Magneto (Bosch - MCD4B334) (G2300X253)	1
12	54806	.Magneto (Bosch - MRD6A334) (G3400X296)	1
12	40-2501107	.Magneto (Bosch - MCD6B336) (G3400X327)	1
18	255446	.Gear, Magneto (G2300X224,253)	1
18	255439	.Gear, Magneto (G3400X296,327)	1
	40-2501109	.Coil, Magneto (G2300X253)	1
14	285698	Adapter, Magneto	1
15	255071	Gasket, Adapter	1
13	62950	Gasket, Magneto Attaching	1
19	14752	Stud, Magneto Attaching	1
20	200426	Stud, Magneto Attaching (G2300X224,253)	1
19	204365	Stud, Magneto Attaching (G3400X296,327)	1
9	752	Nut, Magneto Attaching	1
9	14741	Nut, Magneto Attaching	1
11	4080	Plain Washer	2
10	342	L'Washer	2
	204014	Bracket, Coil Mounting (G2300X253)	1
	1000-12150	Bolt, Bracket Attaching (G2300X253)	2
	1000-12077	Bolt, Coil Attaching (G2300X253)	2
	615	L'Washer (G2300X253)	2
	2076	Plain Washer (G2300X253)	2
	4173	Nut (G2300X253)	2
	200087	Spacers (G2300X253)	2
	11179	Cup Plug - In Distributor Opening (G2300X224,253)	1
	298	Cotter Pin (G2300X224)	1
1	250860	CABLE ASSEMBLY, MAGNETO IGN. (G2300X224)	1
1	40-2500784	CABLE ASSEMBLY, MAGNETO IGN. (G2300X253)	1
	206339	Bracket, Cable	3
	206343	Bracket, Cable	1
2	53594	Spark Plug (G2300X224)	4
2	250926	Spark Plug (G2300X253)	4
	206930	Cover, Spark Plug	4
1	250101	CABLE ASSEMBLY, MAGNETO IGN. (G3400X296,327)	1
	40-0002752	Clamp, Cable	5
	1000-12219	Bolt, Clamp	1
	1000-12150	Bolt, Clamp	1
	200087	Spacer, Clamp	1
2	250926	Spark Plug	6
	52447	Nut, Spark Plug Terminal	6
	206930	Cover, Spark Plug	6

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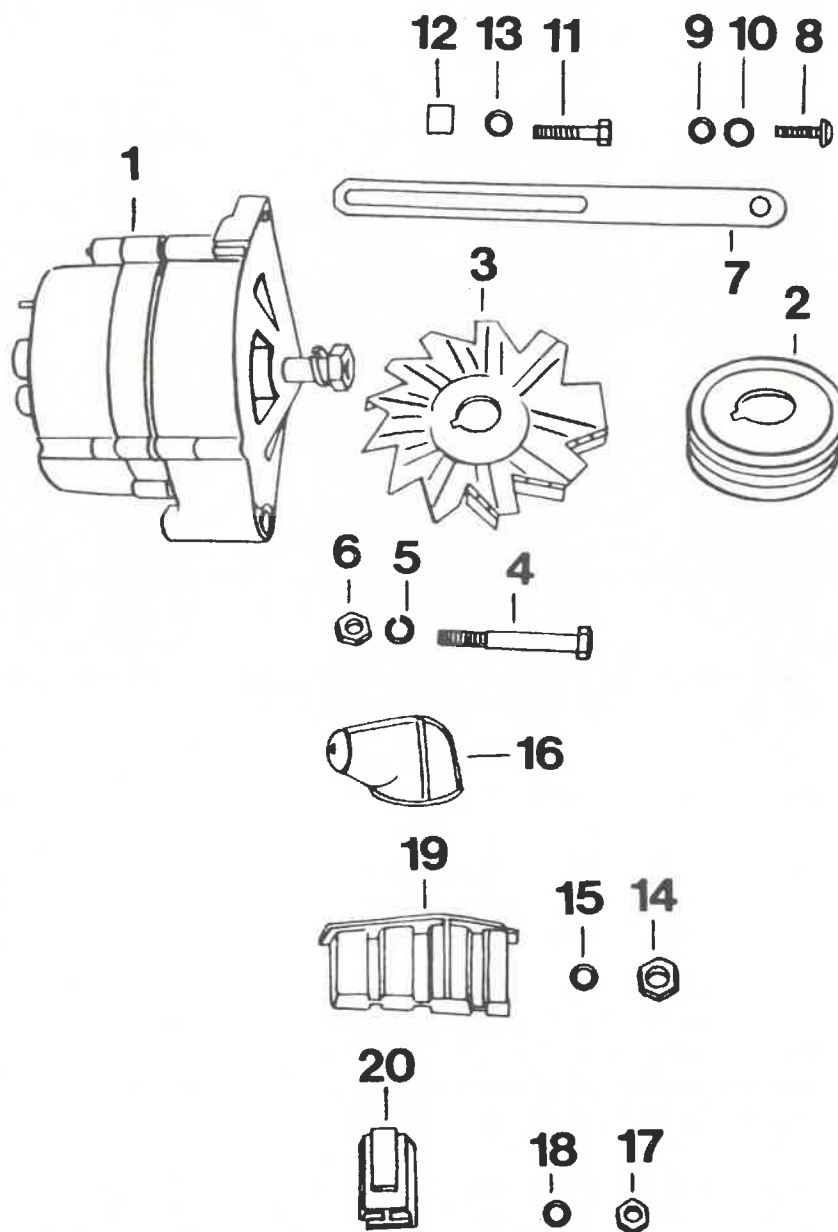
ALTERNATOR - FIG. 29

REF. NO.	PART NO.	DESCRIPTION	QTY.
1-2	40-2501577	ALTERNATOR & TACH. TAP KIT ASSEMBLY	1
	40-2503104	.Tach. Tap Kit	1
1-2	40-2501576	.Alternator & Pulley Assembly	1
1	40-2501505	..Alternator (Motorola RA12N-451-D)	1
2	40-2082001	..Pulley, Alternator	1
	40-3090009	Bracket, Alternator	1
	40-3092708	Support, Bracket	1
	1000-12299	Bolt, Support Attaching	2
	312	L'Washer, Support Attaching	2
	918	Spacer, Support Attaching	2
	1000-12149	Bolt, Bracket Attaching	1
	342	L'Washer, Bracket Attaching	1
4	1000-13167	Bolt, Hinge	1
6	208040	Nut, Hinge Bolt	1
7	285825	Arm, Adjusting (G2300X241,224,242,253,256, (G3400X296,305,327,331)	1
7	40-0007171	Arm, Adjusting (G2300X210,215,G3400X284,289)	1
11	1000-12149	Bolt, Arm (G2300X214,224,242,256,G3400X296,305,327,331)	1
11	1000-12150	Bolt, Arm (G2300X210,215,G3400X284,289)	1
8	1000-12080	Bolt, Arm - At Alternator	1
13	342	L'Washer, Arm Attaching	1
9	615	L'Washer, Arm - At Alternator	1
10	14978	Plain Washer, Arm Attaching (G2300X210,215,G3400X284,289)	1
10	14529	Plain Washer, Arm Attaching (G2300X214,224,242,253,256, (G3400X296,305,327,331)	1
	1500-02222	Nut, Arm Adjusting (G2300X210,215,G3400X284,289)	1
	291788	Spacer, Alternator Mounting	1

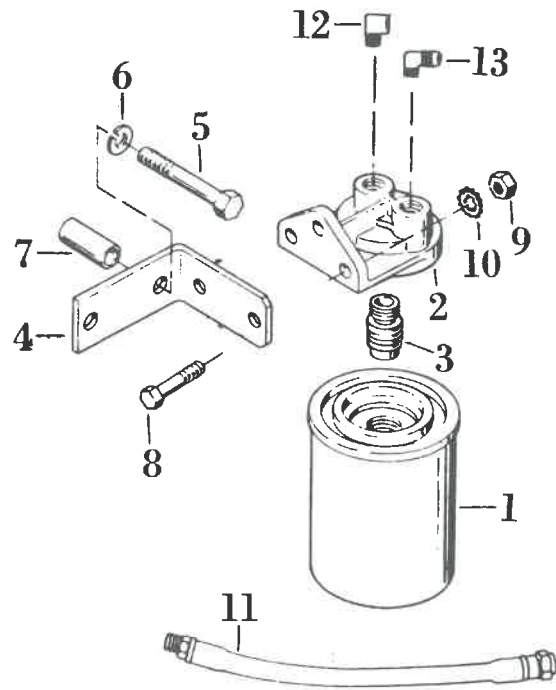
GASKET ASSEMBLIES

40-3094652	Gasket Assembly, Complete Engine (4 Cyl.)
40-3094655	Gasket Assembly, Valve Grind (4 Cyl.)
40-3094653	Gasket Assembly, Complete Engine (6 Cyl.)
40-3094656	Gasket Assembly, Valve Grind (6 Cyl.)

ALTERNATOR - FIG. 29



OIL FILTER - FIG. 30



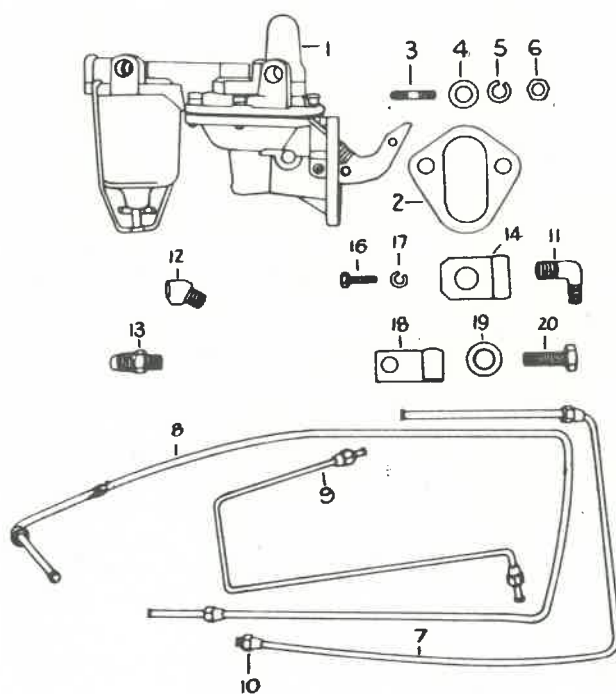
LUBOIL FILTER - FIG. 30

REF. NO.	PART NO.	DESCRIPTION	QTY.
1-3	40-0000457	FILTER ASSEMBLY, LUBOIL (ALL EXCEPT G3400X327,331)	1
1	40-0000401	.Filter, Luboil - Spin-On	1
2-3	40-0026553	.Base Assembly, Filter	1
2	40-0026501	..Base, Filter	1
3	208642	..Stud - In Base	1
	208715	Bracket, Filter (G2300X210,215 & A11 G3400)	1
	40-3090901	Bracket, Filter (G2300X214,224,242,253,256)	1
	4423	Bolt, Bracket Attaching	3
	4461	L'Washer, Bracket Attaching	3
8	1000-12149	Bolt, Filter to Bracket	2
10	2012-04022	L'Washer, Filter to Bracket	2
9	1500-02222	Nut, Filter to Bracket	2
12	4086	Elbow, Filter Outlet	1
	2396	Union	1
13	6939	Elbow, Filter Inlet & Block Inlet (A11 G3400)	2
13	6939	Elbow, Block Outlet (G2300X214,224,242,253,256)	1
13	6939	Elbow, Filter Inlet (G2300X210,215)	1
11	208546	Line Assembly, Luboil - Filter Inlet (A11 G2300)	1
11	40-0005951	Line Assembly, Luboil - Filter Inlet (A11 G3400 & (G2300X210,215)	1
	40-0005963	Line Assembly, Luboil - Filter Outlet (A11 G3400)	1
	40-0005951	Line Assembly, Luboil - Filter Outlet (G2300X214,224,242, (G2300X253,256)	1
1-3	40-0000457	FILTER ASSEMBLY, LUBOIL (G3400X327,331)	1
1	40-0000401	.Filter, Luboil - Spin-On	1
2-3	40-0026553	.Base Assembly, Filter	1
2	40-0026501	..Base, Filter	1
3	208642	..Stud - In Base	1
	40-3092011	Bracket, Filter Mounting	1
	205890	Spacer, Bracket	4
	1865	Bolt, Bracket Mounting	4
	6939	Elbow - In Block	1
12	4086	Elbow - Filter Outlet & 206210 Elbow	2
13	206210	Elbow - Filter Inlet	1
	208025	Line Assembly, Luboil - Filter Inlet	1
	208657	Line Assembly, Luboil - Filter Outlet	1
9	1500-02222	Nut, Base Attaching	2
10	2012-04022	L'Washer, Base Attaching	2
8	1000-12149	Bolt, Base Attaching	2

FUEL PUMP - FIG. 31

REF. NO.	PART NO.	DESCRIPTION	QTY.
1	40-3055052	PUMP, FUEL (G2300X215,G3400X289)	1
2	360073	Gasket, Fuel Pump	1
5	342	L'Washer (G3400X289)	1
8	258643	Line Assembly, Fuel (G2300X215)	1
8	288607	Line Assembly, Fuel (G3400X289)	1
	3557	Elbow, In Fuel Pump (G2300X215)	1
	11131	Elbow, In Fuel Pump (G3400X289)	1
13	7060	Union	2
14	4630	Clamp, Fuel Line (G2300X215)	1
19	4080	Plain Washer (G2300X215)	1
	1000-12150	Bolt, Bracket - Fuel Pump (G2300X215)	1
	1002-16148	Bolt, Fuel Pump Attaching	2
	3190	Clamp, Fuel Line (G3400X289)	1
	1000-12150	Bolt, Clamp (G3400X289)	1
	32059	COVER, FUEL PUMP HOLE (G2300X210,214,224,242,253,256, (G3400X284,296,305,327,331)	1
	360073	Gasket	1
	1002-16148	Bolt, Fuel Pump Cover Attaching	2
	14416	Washer, Fuel Pump Cover Attaching	2
	263940	FUEL TANK & BRACKET (G2300X214,224,242,256)	1
	200671	Stud, Fuel Tank (Top)	1
	342	L'Washer	5
	752	Nut	5
	1000-13150	Bolt, Bracket Attaching	4
	203745	Fuel Strainer	1
	5313	Reducer, Strainer	1
	204286	Line Assembly, Fuel - Tank to Carburetor	1
	1659	Elbow, Fuel Line	1
	4202	Grommet, Fuel Line	1
	620	Drain Plug, Tank	1
	40-3094901	FUEL TANK (G3400X296)	1
	203400	Anti-Squeak, Fuel Tank	2
	255950	Support, Fuel Tank	2
	1000-13147	Bolt, Support Attaching	4
	13595	L'Washer	4
	346931	Strap Assembly, Tank Hold Down	1
	4173	Nut, Tank Hold Down	4
	615	L'Washer	4
	620	Plug, Pipe - Fuel Tank	2
	203745	Fuel Strainer	1
	5313	Reducer, Strainer	1
	1533	Union - In Carburetor	1
	206885	Line Assembly, Tank to Carburetor	1
	204396	Clamp, Fuel Line	1
	286336	Plate, Heat Baffle	1
	1000-12149	Bolt, Baffle Plate	2
	342	L'Washer	2
	1500-02222	Nut	2

FUEL PUMP - FIG. 31



CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	QTY.
	40-3060052	CARBURETOR & ANTI-DIESELING DEVICE (INCL. *) (G2300X215)	1
	258626	.Carburetor *	1
	40-2501005	.Anti-Dieseling Device *	1
	200035	.Drip Plug *	1
	258616	CARBURETOR (G2300X210,253)	1
	40-3060001	CARBURETOR (G2300X214,224,242,256)	1
	40-3060057	Repair Kit, Carburetor (G2300X214,215,224,242,256)	1
	285837	Lever, Carburetor - Fixed (G2300X214,224,256)	1
	285616	Lever, Carburetor - Fixed (G2300X215)	1
	204910	Lever, Carburetor - Floating (G2300X210,215,253)	1
	40-0008402	Lever, Carburetor - Floating (G2300X214,224,256)	1
	45684	Gasket, Carburetor Attaching	1
	13184	Stud, Carburetor Att. (All 4 Cyl. except G2300X253)	2
	752	Nut, Carburetor Att. (All 4 Cyl. except G2300X253)	2
	1000-13152	Bolt, Carburetor Att. (G2300X253)	2
	342	L'Washer, Carburetor Attaching	2
	40-3060051	CARBURETOR & ANTI-DIESELING DEVICE (INCL. *) (G3400X289)	1
	288611	.Carburetor *	1
	40-2501009	.Anti-Dieseling Device *	1
	287632	CARBURETOR (G3400X296)	1
	40-3060061	Repair Kit, Carburetor	1
	285616	Lever, Carburetor - Fixed	1
	204910	Lever, Carburetor - Floating	1
	20908	Gasket, Carburetor Attaching	1
	14998	Stud, Carburetor Attaching	2
	14741	Nut, Carburetor Attaching	2
	4461	L'Washer, Carburetor Attaching	2
	200035	Drip Plug	1
	40-3060006	CARBURETOR (G3400X284,305,327,331)	1
	206938	Adapter, Carburetor	1
	205685	Lever, Floating	1
	14386	Bolt, Carburetor Attaching	2
	4731	L'Washer, Carburetor Attaching	2

FRONT SUPPORT

REF. NO.	PART NO.	DESCRIPTION	QTY.
	258931	FRONT SUPPORT (ALL 4 CYL.)	1
	40-3091401	FRONT SUPPORT (ALL 6 CYL. EXCEPT G3400X331)	1
	40-0020565	FRONT SUPPORT (G3400X331)	1
	1000-15295	Bolt, Support Attaching	2
	1500-02324	Nut, Support Attaching	2
	40-0020579	Crossmember (G3400X331)	1
	1000-14152	Bolt, Crossmember to Support (G3400X331)	4
	2004-04022	Washer, Crossmember to Support (G3400X331)	4
	2012-04022	L'Washer, Crossmember to Support (G3400X331)	4
	1500-02222	Nut, Crossmember to Support (G3400X331)	4
	40-0002741	Clamp (G3400X331)	2
	1500-02221	Nut (G3400X331)	2
	2012-04021	L'Washer (G3400X331)	2
	1000-12078	Bolt (G3400X331)	2

AIR CLEANERS

40-0000625	AIR CLEANER (ALL EXCEPT G3400X327,331)	1
40-0000626	Element (For 40-0000625 Air Cleaner)	1
40-0002607	Bracket, Air Clnr. Mtg. (G2300X210,215,G3400X284,289)	1
126838	Bracket, Air Clnr. Mtg.	1
918	Spacer, Bracket Attaching (G3400X284,289)	2
208235	Spacer, Bracket Attaching (G2300X210,215)	2
1000-12360	Bolt, Bracket Attaching (G2300X210,215,G3400X284,289)	2
4859	L'Washer, Bracket Att. (G2300X210,215,G3400X284,289)	2
40-0006802	Hose, Air Clnr. to Carb. (G2300X210,215)	1
3689	Collar, Air Clnr. Outlet (G2300X210,215)	1
14753	Clamp, Hose (G2300X210,215,G3400X284,289,296,305)	2
40-0020904	Hose, Air Clnr. to Filler Cap (G2300X210,215)	1
40-0013604	Hose, Air Clnr. (G2300X214,224,242,253,256)	1
4109	Clamp, Hose (G2300X214,224,242,253,256)	1
40-0002757	Clamp, Hose (G2300X214,224,242,253,256)	1
40-0020903	Hose, Air Clnr. to Filler Cap (G2300X214,224,242,253,256)	1
40-0002756	Clamp, At Air Cleaner (G2300X214,224,242,253,256)	1
114054	Hose, Air Clnr. to Carb. (G3400X284,289,296,305)	1
40-0005801	Collar, Air Cleaner Outlet (G3400X284,289,296,305)	1
206874	Hose, Air Cleaner to Breather (G3400X284,289,296,305)	1
40-0000614	AIR CLEANER (G3400X327,331)	1
40-0000630	Element (For 40-0000614 Air Cleaner)	1
290749	Cap, Air Cleaner	1
17964	Bracket, Air Cleaner	2
40-0007209	Plate, Stiffener	1
1000-12077	Bolt, Bracket Attaching	4
615	L'Washer, Bracket Attaching	4
4173	Nut, Bracket Attaching	4
202812	Elbow, Air Cleaner	1
208582	Hose	2
40-0027401	Hose	1
290677	Tube, Air Cleaner	2
6501	Clamp, Hose	6

RADIATOR (4 CYL.)

REF. NO.	PART NO.	DESCRIPTION	QTY.
	40-3096201	RADIATOR	1
	207314	Drain Cock	1
	40-0008308	Flex Bolt	4
	4173	Nut, Flex Bolt	4
	615	L'Washer, Flex Bolt	4
	40-0003637	Support, Bracket	2
	40-0025817	Spacer, Radiator Support	2
	40-0003636	Brace, Support (G2300X210,215)	2
	1000-13149	Bolt, Brace to Support (G2300X210,215)	2
	342	L'Washer, Brace to Support (G2300X210,215)	2
	752	Nut, Brace to Support (G2300X210,215)	2
	6150589	Bolt, Support to Bracket (G2300X210,215)	4
	4080	Plain Washer, Support to Bracket	4
	1000-13150	Bolt (All 4 Cyl. except G2300X210,215)	4
	342	L'Washer	4
	752	Nut	4
	40-3096001	Shell, Radiator (G2300X214,224,242,253,256)	1
	1000-13154	Bolt, Shell to Support - Upper (G2300X214,224,242,253,256)	2
	40-0016501	Spacer, Shell to Support - Upper (G2300X214,224,242,253,256)	2
	1000-13155	Bolt, Shell to Support - Lower (G2300X214,224,242,253,256)	2
	40-0016502	Spacer, Shell to Support - Lower (G2300X214,224,242,253,256)	2
	13595	L'Washer, Shell to Support (G2300X214,224,242,253,256)	4
	342	L'Washer, Shell to Support (G2300X214,224,242,253,256)	4
	4080	Plain Washer, Shell to Support (G2300X214,224,242,253,256)	4
	752	Nut, Shell to Support (G2300X214,224,242,253,256)	4
	256964	Shroud, Radiator (G2300X210,215)	1
	6179	Bolt, Shroud Attaching (G2300X210,215)	5
	206810	Hose - Upper	1
	208702	Hose - Lower (G2300X210,214,215,242,256)	1
	40-0002757	Clamp, Hose - Upper & Lower (G2300X224,253 - Qty. 6)	4
	263965	Tube, Lower Water (G2300X224,253)	1
	5519	Hose, Water Tube - Lower (G2300X224,253)	1
	4452	Hose, Lower Water Tube (G2300X224,253)	1
	620	Plug, Pipe - Lower Water Tube (G2300X224,253)	1

MUFFLER

260338	MUFFLER, EXHAUST (G2300X214,224,242,253,256)	1
256846	Exhaust Pipe Assembly (G2300X214,224,242,253,256)	1
255921	.Tube, Exhaust Pipe (G2300X214,224,242,253,256)	1
114088	.Nipple, Exhaust Pipe (G2300X214,224,242,253,256)	1
115851	MUFFLER, EXHAUST (G3400X296,305,327,331)	1
255917	Adapter Assembly, Muffler (G3400X296,305,327,331)	1
255919	.Adapter (G3400X296,305,327,331)	1
255918	.Tube (G3400X296,305,327,331)	1
10412	Gasket (G3400X296,305,327,331)	1
4587	Stud (G3400X296,305,327,331)	3
13125	Nut (G3400X296,305,327,331)	3

RADIATOR (6 CYL.)

REF. NO.	PART NO.	DESCRIPTION	QTY.
	40-3094001	RADIATOR	1
	203869	Radiator Mounting Pad - Upper	4
	29739	Radiator Mounting Pad - Lower	2
	29750	Radiator Mounting Washer	2
	4	Radiator Mounting Nut	2
	302	Cotter Pin	2
	13296	Bolt, Radiator Link (G3400X296,305,327,331)	2
	4693	Washer, Radiator Link (G3400X296,305,327,331)	4
	309	Nut, Radiator Link (G3400X296,305,327,331)	2
	10	Cotter Pin (G3400X296,305,327,331)	2
	40-3091201	Support, Radiator - R.H.	1
	40-3091202	Support, Radiator - L.H.	1
	40-0007130	Bracket, Support (G3400X296,305,327,331)	2
	40-0007205	Bracket, Support - Upper (G3400X296,305,327,331)	2
	1000-13150	Bolt, Bracket - Support (G3400X296,305,327,331)	4
	342	L'Washer, Bracket - Support (G3400X296,305,327,331)	4
	752	Nut, Bracket - Support (G3400X296,305,327,331)	4
	1000-12292	Bolt, Support to Front Support	4
	1000-12293	Bolt, Support to Front Support (G3400X296,305,327,331)	2
	5033	Nut, Support to Front Support (G3400X296,305,327,331-Qty.6)	4
	312	L'Washer, Support to Front Support (G3400X296,305,327,331 - Qty. 6)	4
	40-3091301	Shell, Radiator (G3400X296,305,327,331)	1
	40-0007131	Support, Shell (G3400X296,305,327,331)	2
	1000-13147	Bolt, Shell to Support (G3400X296,305,327,331)	4
	13595	L'Washer, Shell to Support (G3400X296,305,327,331)	4
	1000-13150	Bolt, Shell to Support (G3400X296,305,327,331)	4
	4080	Plain Washer, Shell to Support (G3400X296,305,327,331)	2
	752	Nut, Shell to Support (G3400X296,305,327,331)	4
	1000-13149	Bolt, Shell to Upper Bracket (G3400X296,305,327,331)	4
	13595	L'Washer, Shell to Upper Bracket (G3400X296,305,327,331)	4
	342	L'Washer, Shell to Upper Bracket (G3400X296,305,327,331)	4
	13595	L'Washer, Shell to Shell Support (G3400X296,305,327,331)	6
	752	Nut, Shell to Upper Bracket (G3400X296,305,327,331)	4
	40-0013201	Shroud, Fan (G3400X284,289)	1
	287902	Shroud, Fan (G3400X296,305,327,331)	1
	6179	Bolt, Shroud Attaching	12
	255711	Elbow, Water - Upper	1
	40-0006801	Elbow, Water - Lower	1
	286914	Wire Spring, Lower Elbow	1
	40-0002758	Clamp, Hose	4

INSTRUMENT PANEL

REF. NO.	PART NO.	DESCRIPTION	QTY.
	40-3090326	INSTRUMENT PANEL (G2300X224,253)	1
	285854	INSTRUMENT PANEL (G2300X214,242,256,G3400X296,305)	1
	40-3090322	INSTRUMENT PANEL (G3400X327,331)	1
	1000-14007	Bolt, Panel Att. (G2300X214,242,256,G3400X305)	10
	1000-12007	Bolt, Panel Att. (G2300X224,253,G3400X296,327,331)	9
	1000-12012	Bolt, Panel Att. (G2300X224,253,G3400X296,327,331) (Magnetic Ground Wire)	1
	13593	L'Washer (G2300X214,242,256,G3400X305 - Qty. 10)	11
	4421	Plain Washer (G2300X224,253,G3400X296,327,331)	1
	13337	Nut (G3400X296,327,331)	1
	201326	Gauge, Oil Pressure (All except G3400X327,331)	1
	40-2503504	Gauge, Oil - Safety (G3400X327,331)	1
	13872	Connector, Oil Gauge	1
	40-0017704	Tube-Nylon, Oil Gauge to Block (G2300X214,224,242,253,256)	1
	40-1096301	Eyelets - In Oil Tube (G2300X214,224,242,253,256)	2
	4053	Coupling - In Oil Gauge (G2300X214,224,242,253,256)	1
	206671	Elbow (In 4053 Coupling)(G2300X214,224,242,253,256)	2
	286835	Line Assembly, Oil Gauge (G3400X296,327,331)	1
	290769	Line Assembly, Oil Gauge (G3400X305)	1
	11026	Elbow, Oil Line (G3400X296,305,327,331)	1
	5313	Reducer, Oil Line	1
	205506	Control, Governor	1
	76941	Yoke, Control	1
	14991	Pin, Control	1
	15877	Cotter Pin	1
	1116-04492	Bolt, Control	1
	3734	Clamp, Control	1
	74757	Throttle Control - Fuel	1
	201519	Swivel, Control	1
	201108	Bolt, Swivel (G3400X296,327,331)	1
	14821	Plain Washer, Swivel (G3400X296,327,331)	1
	54906	Ammeter 60-0-60	1
	5059	Choke (G2300X214,224,242,253,256,G3400X296,327,331)	1
	40-2502102	Capacitor - Output Terminal (G2300X224,253,G3400X296,327,331)	1
	40-2503002	Starter & Ignition Switch (G2300X214,242,256,G3400X305)	1
	202029	Nut, Ignition Switch (G2300X214,242,256,G3400X305)	4
	2012-04018	L'Washer, Ignition Switch (G2300X214,242,256,G3400X305)	4
	250886	Ignition Switch (G2300X224,253,G3400X296,327,331)	1
	50905	Starter Switch (G2300X224,,G3400X296)	1
	40-2503005	Starter Switch (G2300X253,G3400X327,331)	1
	52805	Wire Assembly, Ammeter to Solenoid	1
	54457	Wire Assy., Alt. to Ammeter (G2300X214,242,256)	1
	54457	Wire Assy., Ammeter to Capacitor (G2300X224,253)	1
	51783	Wire Assy., Alt to Ammeter (G3400X296,305,327,331)	1
	40-2502802	Wire Assy., Alt to Ign. Switch (G3400X296,305,327,331)	1
	40-2502802	Wire Assy., Reg. to Ign. Switch (G2300X214,224,242,253,256)	1
	251075	Wire Assy., Tach. to Ground (G3400X327,331)	1
	250991	Wire Assy., Water Gauge to Mag. Switch (G3400X327,331)	1
	54587	Wire Assy., Starter to Ign. Switch to Solenoid	1
	54458	Wire Assy., Ammeter to Ign. Switch	1

INSTRUMENT PANEL (CONTINUED)

REF. NO.	PART NO.	DESCRIPTION	QTY.
	54670	Wire Assy., Ign. Switch to Coil (G2300X214,242,256)	1
	52021	Wire Assy., Ign. Swith to Mag. (G2300X224,253,G3400X296, (G3400X327,331)	1
	54670	Wire Assy., Starter Sw. to Ign. Sw. (G2300X224,253)	1
	54613	Wire Assy., Ign. Switch to Ground (G2300X224,253,G3400X296, (G3400X327,331)	1
	52099	Wire Assy., Ign. Switch to Starter (G3400X296,327,331)	1
	207113	Strap Lock Wire Harness (G2300X214,224,242,253,256)	5
	207113	Strap Lock Wire Harness (G3400X296,305,327,331)	6
	204216	Plug, Button (G3400X296,305,G2300X214,224,242,253,256)	1
	250982	Tachometer (G3400X327,331)	1
	251078	Wire Assy., Tach. to Alt. (G3400X327,331)	1
	250992	Wire Assy., Oil Gauge to Mag. Switch (G3400X327,331)	1
	40-2503505	Gauge, Water Temperature - Safety (G3400X331)	1
	53681	Gauge, Water Temperature - Safety (G3400X327)	1
	40-2501029	Magnetic Switch - Safety (G3400X327,331)	1
	40-2502205	Wiring Diagram (G2300X214,224,242,253,256,G3400X296,305,327)	

HOOD, SIDE & REAR PANELS

40-3095901	HOOD ASSEMBLY (G2300X214,224,242,253,256)	1
40-3094801	HOOD ASSEMBLY (G3400X296,305,327,331)	1
1000-14006	Screw, Hood Att. (G3400X296,305,327,331 - Qty. 16)	12
2004-00020	Plain Washer, Hood Att. (G3400X296,305,327,331 - Qty. 16)	12
13593	L'Washer, Hood Att. (G3400X296-305,327,331 - Qty. 16)	12
204284	Anti-Squeak - Hood (G2300X214,224,242,253,256)	2
203979	Anti-Squeak - Hood (G3400X296,305,327,331)	2
258938	Hook, Side Panel (G2300X214,224,242,253,256,G3400X296)	4
40-0012001	River, Hook (G2300X214,224,242,253,256,G3400X296)	8
258936	Side Panel (G2300X214,224,242,253,256)	2
40-3091651	Side Panel (G3400X296)	2
5048	Anti-Squeak, Side Panel (G2300X214,224,242,253,256)	6
203396	Anti-Squeak, Side Panel (G3400X296)	4
203402	Anti-Squeak, Side Panel (G3400X296)	2
40-3096801	Rear Panel (G2300X214,224,242,253,256)	1
40-3895503	Rear Panel (G3400X296,305)	1
40-3895502	Rear Panel (G3400X327,331)	1
1000-14147	Screw, Rear Panel (G3400X296,305,327,331 - Qty. 6)	4
13595	L'Washer (G3400X296,305,327,331 - Qty. 6)	4
40-0007221	Bracket, Latch (G2300X214,224,242,253,256,G3400X296)	4
1000-14008	Bolt, Bracket Att. (G2300X214,224,242,253,256)	8
1000-12007	Bolt, Bracket Att. (G3400X296)	8
2012-04020	L'Washer (G2300X214,224,242,253,256,G3400X296)	16
2004-00020	Plain Washer (G2300X214,224,242,253,256,G3400X296)	8
1500-02220	Nut (G2300X214,224,242,253,256,G3400X296)	16
258937	Latch (G2300X214,224,242,253,256,G3400X296)	4
1000-14007	Bolt, Latch Att. (G2300X214,224,242,253,256,G3400X296)	8
40-0003607	Plate (G2300X214,224,242,253,256)	2
40-0003608	Plate (G2300X214,224,242,253,256)	1

ALTRONIC IGNITION SYSTEM
(G3400X331 ONLY)

REF. NO.	PART NO.	DESCRIPTION	QTY.
	40-2505257	IGNITION SYSTEM - ALTRONIC	1
	40-2505201	.Unit Assembly, Altronic	1
	40-2505254	.Bracket & Boot Assembly, Ignition Coil	6
	40-2505255	.Module Assembly, Pick-Up	1
	40-2505205	.Harness	1
	40-3100302	Timing Disc.	1
	1000-12150	Bolt, Timing Disc. to Front Pulley	4
	2009-08422	Plain Washer, Timing Disc. to Front Pulley Bolt	4
	342	L'Washer, Timing Disc. to Front Pulley Bolt	4
	40-0020578	Bracket, Pick-Up Module Mounted on Front Support	1
	1000-12079	Bolt, Bracket Attaching	2
	14529	Washer, Bracket Attaching	4
	615	L'Washer, Bracket Attaching	2
	4173	Nut, Bracket Attaching	2
	40-0007251	Bracket Assy., Ignition Coil at Intake Manifold	1
	1500-04326	Nut, Bracket Attaching to Head Studs	2
	203078	Washer, Bracket Attaching to Head Studs	2
	1000-12006	Bolt, Bracket Attaching to Intake Manifold	2
	2012-04020	L'Washer, Attaching Coil Bracket to Int. Manifold	2
	201435	Bolt, Attaching Coil to Bracket	12
	201814	Nut, Attaching Coil to Bracket	12
	201400	L'Washer, Attaching Coil to Bracket	12
	207428	Clamp, Wiring Harness at #1 Coil Clamp	1
	1000-12076	Bolt, Wiring Harness	1
	1500-02221	Nut, Wiring Harness	1
	206118	Washer, Wiring Harness	1
	14752	Stud, Altronic Unit Attaching	2
	752	Nut, Altronic Unit Attaching	2
	4461	Shake-Proof Washer	2
	62950	Gasket, Altronic Unit Attaching	1
	285698	Altronic Adapter (Cast Iron)	1
	255071	Gasket, Altronic Adapter	1
	40-0029801	Loom, Altronic Wires	1
	40-2502214	Wiring Diagram - For Altronic Ignition	1

CABLES - ALTRONIC IGNITION
(G3400X331 ONLY)

40-2500777	CABLE ASSEMBLY, ALTRONIC - IGNITION COIL TO SPARK PLUG	1
40-2500722	.Cable	6
203459	.Terminal, Spark Plug	6
206930	.Cover, Spark Plug	6
50283	.Terminal, Coil End	6
250926	Spark Plug	6

WHITE
ENGINES, INC.

CANTON, OHIO 44707

LIMITED WARRANTY

INDUSTRIAL ENGINE

White Engines, Inc. warrants each new engine or component thereof, sold by it to the original owner-user as follows:

For eighteen (18) months from date of shipment from the factory, or for twelve (12) months of service, or for 1,000 hours of service, whichever shall first occur, (or for such other period of time as may be agreed upon in writing by White Engines, Inc. in respect to the application in which the engine is used) that said engine and component shall be free from defects in material and workmanship.

For any engine or component which is, or becomes defective within the period set forth above, White Engines, Inc. shall furnish to the original owner-user, without charge, parts to replace those parts which upon inspection are determined by White Engines, Inc. to have been defective in material or workmanship.

This warranty does not obligate White Engines, Inc. for the cost of labor or transportation charges in connection with the replacement of defective parts or repair of the engine.

The foregoing warranty does not apply to normal maintenance services or adjustment or to an engine upon which repairs or alterations have been made unless the repairs or alterations were authorized in writing by White Engines, Inc.

White Engines, Inc. makes no warranty in respect to trade accessories. Trade accessories are subject to the warranties of their respective manufacturers.

Other than as set forth above, SELLER MAKES NO WARRANTY OF ANY KIND WHATEVER, EXPRESS OR IMPLIED; AND ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, OTHER THAN AS CONTAINED HEREIN AND HEREBY LIMITED AS TO DURATION IS HEREBY DISCLAIMED.

THIS WARRANTY SUPERSEDES ANY PREVIOUS WARRANTIES AND TAKES EFFECT JULY 1, 1978.

