



**428 & 644 Stationary
Industrial Engines**

**Owner's Manual and
Maintenance Log**

2015

Service Parts

To ensure that your engine continues to run reliably and efficiently for as long as possible, use only genuine Zenith Power Products (ZPP) parts.

For genuine ZPP service parts for your engine, or for technical assistance in servicing your engine, call:

1-276-525-4760

Hours:

Monday-Friday 8:00 – 5:00 Eastern Time

Maintenance Providers

Maintenance and repair services may be performed by you or any qualified engine service provider that you choose.

However, your engine warranty does not cover damage or failure caused by improper maintenance or repairs.

Owners Manual & Maintenance Log Storage & Use

Store this Owners Manual and Maintenance Log in a safe, visible place by your engine. The maintenance log must be updated whenever your engine is serviced.

Disclaimer

All information and specifications in this manual are based on the latest data available at the time of the publication. Zenith Power Products reserves the right to make changes or improvements at any time without notice.

For additional information see:
www.ZenithPowerProducts.com

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U.S. EPA Legal Requirements

The ZPP 428 & 644 Natural Gas and LPG Vapor engines have been certified by the U.S. Environmental Protection Agency (EPA) as stationary and mobile constant-speed engines. It is illegal to operate these engines in a variable-speed (foot pedal speed control) application.

To ensure emissions compliance, the U.S. EPA requires you to do one of the following two options:

1. Operate and maintain your engine as specified in this Owners Manual. In addition, you are required by law to keep detailed maintenance records.
2. If you do not operate and maintain your engine as specified in this Owners Manual, your engine will be considered a non-certified engine.

In this case, you must:

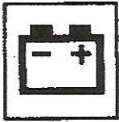
- Keep a maintenance plan and records of conducted maintenance.
- To the extent practicable, maintain and operate the engine in a manner consistent with good air pollution control practice for minimizing emissions.
- Conduct an initial performance test within 1 year of engine startup to demonstrate compliance. Contact your regional EPA office for instructions on how to conduct an initial performance test.

Per section 113 of the U.S. Clean Air Act, failure to abide by these legal requirements can result in fines up to \$25,000 per day.

A maintenance plan and log are provided at the back of this manual for you to record your engine maintenance. Update the log each time you service your engine.

SAFETY SYMBOLS

This section identifies the ISO 8999 symbols that may be used in this manual.



Battery



Electrical hazards



Engine coolant fill level



Engine coolant temperature



Engine oil fill level



Engine oil pressure



Hot surface warning



Warning



Read the handbook



No Smoking or Flame

SAFETY PRECAUTIONS - STARTING



WARNING

Starting an engine incorrectly may cause injury to the operator and/or cause damage to the engine. Engine operators must be instructed in the correct procedures before attempting to start any engine.

Before Starting

- Inspect the engine, intake, exhaust, cooling system, and drivetrain to verify that the engine is fully assembled and not in the process of being serviced.
- Ensure the engine is free to turn without obstruction.
- Check that all safety guards are in their correct position and secure.
- Check that the coolant level in the radiator overflow bottle is between "Add" and "Full".
- Check that the oil level on the dipstick is between "Add" and "Full".
- Check that the fuel supply is connected, shut-off valves are open, and there are no leaks.
- If a LPG fuel system is being used, verify that there is fuel in the cylinder/tank.
- If a natural gas fuel system is being used, verify that the correct fuel supply pressure is being supplied to the engine.
- Check that the battery is connected and charged.
- When possible, disengage any driven equipment while starting.

SAFETY PRECAUTIONS - ELECTRICAL

The battery produces flammable and explosive hydrogen gas. The battery electrolyte contains poisonous and corrosive sulfuric acid. The precautions listed below must be followed to ensure operator safety.

- Do not smoke or allow any flame near the battery.
- With the engine stopped and the ignition switch in the OFF position, disconnect the negative battery cable from the battery before working on the engine.
- Be careful not to short circuit battery positive to ground with tools when working on the engine.
- Avoid getting battery electrolyte in your eyes or on your skin or clothes. If electrolyte gets in your eyes, flush with clean water immediately and get medical help. If electrolyte gets on your skin, wash immediately with soap and water and get medical help if you feel pain or burning. Remove and wash any clothing that is exposed to electrolyte.
- Never remove any electrical cables while the battery is connected in the circuit.
- Be careful to not short-circuit or cross battery positive and negative.
- Never 'flash' any connection to check the current flow.
- The battery and alternator must be disconnected before commencing any electric welding when a pole strap is directly or indirectly connected to the engine.
- When charging the battery, only do a slow charge (5 A or less), and ensure there is good ventilation.

FUELS



Natural gas and LPG are combustible gases, and can be explosive if leaked and contained in a confined area. Keep cigarettes and all other flame sources away from these areas.

If you can hear a fuel leak, shut off the fuel supply at the source immediately and fix the leak or have it serviced. Check the entire fuel supply line from the cylinder/tank to the engine for leaks with a soapy water bubble mixture anytime a cylinder/tank is changed or the fuel supply line is worked on. Fuel leaks should also be checked as part of the regular engine maintenance.

Depending on your engine and fuel system configuration, your engine is designed to run on natural gas and/or vapor LPG. The fuel requirements for each are discussed below. See the "SPECIFICATIONS" section for the required fuel supply pressures for each fuel.

Natural Gas

Your engine is certified to run on "pipeline-quality natural gas". EPA defines pipeline-quality natural gas as being composed of at least 70% methane by volume or having a heating value of 950-1100 BTUs per cubic foot. If your natural gas supply does not meet these specifications, your engine is considered to be being operated as a non-certified engine. See "U.S. EPA Legal Requirements" at the front of this manual.

LPG

In order to maintain emissions compliance and the engine warranty, use commercial-grade HD-10 or better LPG.

Liquid LPG is drawn off of the bottom side of a LPG tank or cylinder and is a liquid until it has passed through the regulator/vaporizer, at which point it is vaporized to a gas. If you connect vapor LPG to a liquid LPG fuel system, you may starve the engine for fuel, causing it to produce low power and excessive emissions.

Vapor LPG is drawn off of the top side of a LPG tank or cylinder and is a gas from the tank/cylinder through to the engine intake. If you connect liquid LPG to a vapor LPG fuel system the fuel will not vaporize properly, causing the engine to run rich, produce low power and excessive emissions.

STARTING, RUNNING, & STOPPING THE ENGINE

Observe the safety precautions listed in "SAFETY PRECAUTIONS - STARTING" before starting the engine.

Starting the engine

- Turn the key switch to the ON position and verify that the MIL is illuminated. If not determine why the lamp is not working.
- Turn the key switch to the START position and hold until the engine has started.
- Release the key promptly after the engine starts to avoid grinding the starter.
- Do not crank the engine for more than 15 seconds at a time.
- Allow at least 30 seconds between cranking attempts.
- If the engine does not start after 3 starting attempts, review the "Before Starting" checklist.

Running the engine

- Do not race or fully load the engine during the first 3 minutes of operation.
- Verify that the "CHECK ENGINE" light is off while the engine is running. If it is on, refer to the DIAGNOSTICS section.
- Verify that there are no fuel, coolant, or oil leaks while the engine is running. If there are leaks, stop the engine and fix them or have the engine serviced.
- Listen to the engine. If you hear an abnormal noise while the engine is running, turn it off and correct the problem or have the engine serviced.
- No adjustments are necessary to the fuel or ignition systems.

Stopping the engine

- If the engine has been running under load and is hot, run the engine at no load for 3 minutes to allow the engine to cool before stopping the engine.
- Stop the engine by turning the key switch to the OFF position. The engine may run-on for 1-5 seconds while the fuel is depleted from the carburetor and the air/fuel mixture is depleted from the intake manifold.

ENGINE MAINTENANCE

You should properly maintain your engine for the following reasons.

- You are legally required to maintain your engine and keep maintenance records to ensure emissions compliance. See "U.S. EPA Legal Requirements" at the front of this manual.
- Your engine warranty will be void if the engine is not properly maintained.
- Keeping your engine properly maintained will ensure the best engine life, power, and fuel economy.

Scheduled Maintenance

A schedule of the required engine maintenance tasks is listed on the following page. The scheduled maintenance should be performed when the engine reaches the specified operating hours or the specified months have elapsed, whichever comes first.

Daily Maintenance

In addition to the scheduled maintenance, daily checks are required to keep your engine running properly. These checks are listed in the "SAFETY PRECAUTIONS - STARTING" and "STARTING, RUNNING, & STOPPING THE ENGINE" sections.

Maintenance Log

Keep a record of your engine's scheduled maintenance in the Maintenance Log at the back of this manual.



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Spare Page



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ZPP 428 & 644 ENGINE AND FUEL

The following table lists the periodic maintenance required to ensure that your engine, fuel system and catalyst work properly

MAINTENANCE							
Periodic maintenance should be performed after specified intervals have elapsed in months or hours, whichever comes first.	Months	4	8	13	17	21	25
	Hours	250	500	750	1000	1250	1500
ENGINE							
Air filter	(A)				R		
Battery		I	I	I	I	I	I
Drive Belt		I	I	I	I	I	I
Engine coolant		I	I	I	R	I	I
Radiator outside	(A)	C	C	C	C	C	C
Engine oil	(A)	R	R	R	R	R	R
Oil Filter	(A)	R	R	R	R	R	R
Spark Plugs					I		
Spark Plug Wires (428 only)					I		
Pre-Catalyst and Post-Catalyst HEGO Sensors							
CCV system					I		
FUEL SYSTEM							
Check fuel hoses and fittings for gas leakage	(B)	I	I	I	I	I	I
Fuel Lock-off valve(s)					I		
<p>Notes:</p> <p>A) Under heavy duty operating condition, more frequent maintenance might be necessary.</p> <p>B) At time of LPG cylinder replacement, inspect tank connections for leakage with soapy water.</p> <p>Abbreviations: I = Inspection R= Replace A= Adjust C= Clean D= Drain T= Retighten</p>							



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SYSTEM MAINTENANCE SCHEDULE

and stay in good condition.

INTERVAL

29	34	38	42	46	50	55	59	63	67	71	76	80	84
1750	2000	2250	2500	2750	3000	3250	3500	3750	4000	4250	4500	4750	5000

MAINTENANCE

	R					R				R				R
			R											R
	R					R			R					R
C	C	C	C	C	C	C	C	C	C	C	C	C	C	C
R	R	R	R	R	R	R	R	R	R	R	R	R	R	R
R	R	R	R	R	R	R	R	R	R	R	R	R	R	R
														R
														R
														R

MAINTENANCE

AIR FILTER

428 Air Filter: Enginaire 3-FW-E1 or equivalent

644 Air Filter: Enginaire 3.75 FW-E1 or equivalent

Inspection

1. Remove air filter element from enclosure.
2. Tap filter to knock off loose dirt.
3. Visually check filter.
4. If filter is clean, reinstall old filter.
If filter is dirty, replace with a new filter.

BATTERY

The battery produces flammable and explosive hydrogen gas. The battery electrolyte contains poisonous and corrosive sulfuric acid. Review the safety precautions in "SAFETY PRECAUTIONS - ELECTRICAL" before working on the battery.

Battery Specifications

Nominal Voltage:	12 V
Cranking Amps:	750
Cold Cranking Amps:	600
Battery voltage during alternator charging:	14.0 -15.0 V
Fully charged battery with key off @ 20 C (68 F):	12.5 -13.0 V
Half charged battery with key off @ 20 C (68 F):	12.0 - 12.5 V
Discharged battery with key off @ 20 C (68 F):	less than 12.0 V

Battery electrolyte inspection

1. Check electrolyte level.
2. If low, top off with distilled water. Do not overfill.

Battery corrosion inspection

1. Check battery posts and clamps for corrosion.
2. If corroded, remove negative cable first, then positive.
3. Clean both posts and both clamps with a small wire brush.
4. Reconnect cables, positive cable first.

If the engine is cranking slowly or not at all:

1. Remove the battery negative lead from the battery.
2. Remove the positive lead from the battery.
3. Clean the battery posts and cables with a small wire brush.
4. Replace leads, positive lead first.

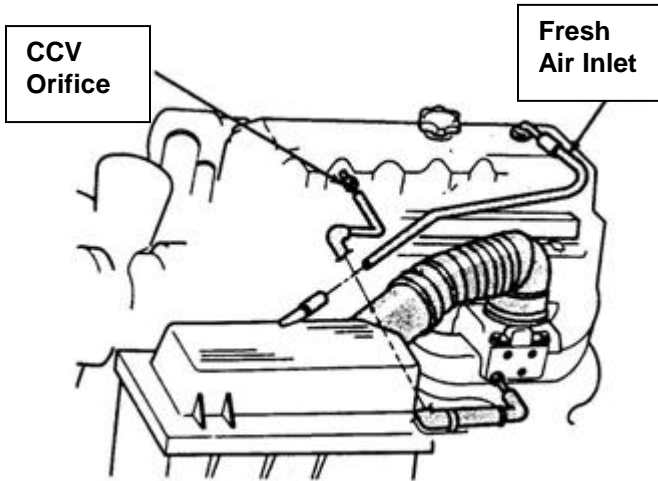
If the engine is still cranking slowly or not at all:

1. Remove the battery negative leads.
2. Recharge the battery in a well-ventilated area.
3. Reinstall the battery.

If the engine is still cranking slowly or not at all:

Replace the battery.

CCV SYSTEM



The crankcase ventilation system recirculates the crankcase blow-by gases into the intake manifold to be combusted in the engine. A small constant stream of air is drawn from air inlet, circulated under the valve cover, then sucked through the CCV orifice into the intake manifold for combustion along with the fuel/air mixture.

Inspection & Cleaning:

1. Remove and inspect the fresh air inlet hose and fitting.
Clean or replace if needed.
2. Remove and inspect the CCV hose.
Clean or replace as necessary.
3. Remove and inspect the CCV orifice.
Clean orifice as necessary.

ENGINE COOLANT, RADIATOR, AND COOLING SYSTEM



To avoid being scalded or burned, never remove the radiator cap unless the engine is off and coolant has fully cooled. The coolant in the radiator is pressurized when hot and may boil over when the radiator cap is loosened.

When using antifreeze coolant, mix the antifreeze coolant with water, observing instructions attached to antifreeze container. Use only antifreeze approved for aluminum components in a 50/50 mixture ratio.

Clean radiator outside

Clean outside of radiator with dry compressed air.

Inspect cooling system, hoses and connections

Check hoses and fittings for loose connections or for any sign of oil deterioration or soft spots in the hoses. Retighten connections or replace hoses if needed.

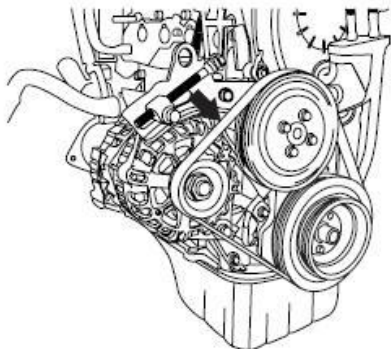
Check coolant level. If low, top off coolant with a premixed 50/50 mixture of antifreeze and water.

Engine Coolant Replacement

1. Open overflow bottle cap.
2. Drain old coolant.
3. Flush system with fresh, clean water.
4. Slowly refill system with premixed 50/50 antifreeze/water mixture.
5. Idle engine with radiator cap off to allow air to escape.
6. Top off coolant in overflow bottle if needed.
7. Stop engine.
8. Replace radiator cap and close overflow bottle cap.

DRIVE BELT

428 & 644 Belt P/N: C672-701



ABHE028A



Inspection

Check the belt for visible cracks, missing chunks, and fraying. Small cracks on the inside of the belt are OK. Replace the belt if cracks are visible on the outside of the belt, chunks are missing from the inside of the belt, or the belt is frayed.

Belt Tension

Measure the belt tension midway between the alternator and water pump pulley as specified by the arrow in the left figure above. Use a tensioning tool such as the one shown in the right figure above (OTC 6673LG or equivalent).

Deflection:

A second method of measuring belt tension is to apply a force of 98N (10kg, 22lb), and measure the deflection between the alternator and water pump pulley. If the belt tension is not as specified, adjust it.

DEFLECTION	
New belt	8.5 ~ 9.5mm (0.3346 ~ 0.3740in.)
Used belt	9.5 ~ 11.0mm (0.3740 ~ 0.4331in.)

DRIVE BELT – CONTINUED

NOTE:

"New belt" refers to a belt which has been used less than 5 minutes on a running engine.

"Used belt" refers to a belt which has been used on a running engine for 5 minutes or more. After installing a belt, check that it fits properly in the ribbed grooves. Check with your hand to confirm that the belt has not slipped out of the groove on the bottom of the pulley. After installing a new belt, run the engine for about 5 minutes and recheck the belt tension.

Belt Replacement

1. Release all tension from the old belt.
2. Remove the old belt.
3. Install the new belt.
4. Apply tension to the belt as specified in "Belt Tension".
5. Recheck tension after 25-50 hours of operation.

ENGINE OIL AND FILTER REPLACEMENT



	428	644
Filter:	WIX 51626	
Oil Grade:	See "SELECTION OF ENGINE OIL"	
API Certification:	SJ or better	
Oil Capacity (with filter):	5.0 qts/4.7 L	6.5 qt/6.1 L

DRAIN THE ENGINE OIL

1. Remove the oil filler cap.
2. Remove the oil drain plug and drain the oil into a container.

REPLACE THE OIL FILTER

1. Remove the oil filter.
2. Check and clean the oil filter installation surface.
3. Check that the part number of the new oil filter is correct.
4. Apply clean engine oil to the gasket of the new oil filter and screw on until finger tight.
5. Tighten it an additional $\frac{3}{4}$ turn.

REFILL WITH ENGINE OIL

1. Clean and install the oil drain plug with a new gasket.
2. Fill with fresh engine oil. Do not overfill.
3. Install the oil filler cap.
4. Start engine and check for oil leaks.
5. Recheck the engine oil level.

Dispose of used oil at your local oil recycling center.

SELECTION OF ENGINE OIL

API SERVICE GRADE CERTIFIED

Use engine oil that is API Service Grade Certified. Standard engine oil identification notations have been adapted to aid in the proper selection of engine oil. The identifying notations are located on the label of engine oil plastic bottles and the top of engine oil cans.

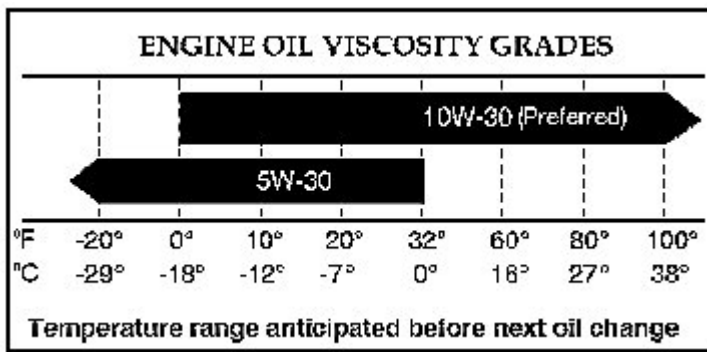
API recommendation: SJ or above



NOTE: This applies to all automotive/industrial applications regardless of the fuel selection, i.e., gasoline, LPG or natural gas.

SAE VISCOSITY

An SAE viscosity grade is used to specify the viscosity of engine oil. **SAE 15W-40** specifies multiple viscosity engine oil. When choosing engine oil, consider the range of temperatures the vehicle will be operated in before the next oil change. Select engine oil that is best suited to your area's particular ambient temperature range and variation.



CAUTION: Do not use an oil filter with SAE 3/4-16 threads. An oil filter with incorrect threads can result in oil leaks and engine failure. The correct oil filter has 20x1.5 metric threads.

CHECKING FOR GAS LEAKS



Natural gas and LPG are combustible gases, and can be explosive if leaked and contained in a confined area. Keep cigarettes and all other flame sources away from these areas.

Inspection

1. If you can hear a fuel leak, shut off the fuel supply at the source immediately and fix the leak or have it serviced.
2. If there are no audible leaks, start the engine.
3. Check the entire fuel supply line from the source to the engine with a soapy water mixture. A stream of bubbles indicates leak sources.
4. Tighten fittings and clamps as needed to eliminate slow leaks.
5. If any fuel line components (hoses, pipe, fittings, etc.) need to be replaced, first bleed the fuel out of the line by shutting off the gas supply at the source with the engine running at idle. Wait for the engine to stop before disassembling the fuel line.

NATURAL GAS & LPG FUEL LOCK-OFF VALVES

ZPP recommends the following lock-offs for the 428 and 644 engines.

428 and 644: Asco 8215G030DC12

The fuel lock-off valve is located between the final stage regulator and NG fuel supply line or LPG cylinder. The Engine Control Module (ECM) opens the fuel lock-off when the ECM detects engine speed from the CRANK sensor during cranking. The ECM turns off the fuel lock-off when the key switch is turned off or the ECM shuts down the engine for low oil pressure or engine overheat.

The lock-off can sometimes "gum up" due to fuel deposits in the lock-off. The procedure below will verify if the lock-off is opening and closing correctly.

Inspection

1. Turn off the engine.
2. Disconnect the fuel lock-off positive and negative wires from the wiring harness.
3. Apply 12 VDC across the lock-off.
4. You should hear the valve open immediately when 12 V is applied and hear the valve close immediately when 12 V is removed. This indicates that the valve is moving freely.

If you cannot hear the valve open and close, replace the valve.

PRE AND POST-CAT OXYGEN SENSORS

ZPP Part Numbers:

Pre-Cat Sensor: 39210-22610

Post-Cat Sensor: ZPP-C298-5

Sensor Locations:

The 428 pre-cat oxygen sensor is located at the outlet of the exhaust manifold.

The 644 pre-cat oxygen sensor is located immediately downstream of the exhaust manifold Y-pipe junction.

The 428 & 644 oxygen sensors are located in the outlet of the catalyst.

SPARK PLUGS & WIRES

Ignition System Part Specifications	
Spark plugs	Champion 7034 Double Platinum
Spark plug gap	0.030 - 0.040 inches 0.762 – 1.016 mm
Spark plug wires (428 only)	ZPP-C190-428

Spark plug inspection

1. Remove one plug from each bank.
2. Inspect plugs for fouling and erosion.
3. Clean or replace plugs if needed.

Ignition wires inspection

1. Visually check ignition wires.
 - Look for spark arcing while the engine is running.
 - Check for cracks in the wire insulation.
2. If arcing and/or cracked insulation is evident, replace the entire set of ignition wires.

DIAGNOSTICS

How to manage and retrieve fault codes

The Engine Control Module (ECM) uses fault codes to identify and report control system faults. The ECM has three ways of reporting fault codes to the service technician. Each method uses a unique fault code format.

#	Device	Code Format
1	Malfunction Indicator Lamp (MIL)	Flash codes
2	J1939 CAN (Controller Area Network) Link	SPN & FMI codes
3	PC Service Tool	DTC codes

Each fault has a unique set of codes and an associated diagnostic procedure. Each fault and its associated codes are listed in the “Fault Code List” following this section.

If the MIL is on while the engine is running, the operator is advised to have the engine serviced as soon as possible. Continuing to operate the engine with a fault condition may lead to engine and/or catalyst damage.

The ECM will automatically clear a fault code from its memory if the engine completes 20 consecutive start-run-stop cycles without the fault recurring.

Malfunction Indicator Lamp (MIL)

The MIL, or Check Engine lamp, is a light on the engine control panel. The MIL is usually yellow, amber, or orange.

As a bulb check, the ECM turns on the MIL when the ignition key is on and the engine is not running. If the MIL is off during this condition, check for a burned-out bulb or wiring problem.

If the engine is running and the MIL is off, there are no current or recent faults to report.

DIAGNOSTICS - CONTINUED

If the MIL is on while the engine is running, the ECM has a fault to report. The MIL will stay on for 3 start-stop cycles after a fault is detected. The MIL will turn off on the 4th cycle if the fault has not recurred during the previous 3 cycles.

To retrieve flash codes from the ECM:

1. Install the ZPP-C282-457 shorting cap on the COMM connector or ground the Orange/Black pin of the COM connector.
2. Turn the ignition key on without starting the engine.
3. The ECM will flash the leader code (111), then the fault code(s), then trailer code. Each code is repeated 3 times.

J1939 CAN Link

The ECM also reports faults over the J1939 CAN link. If the engine is equipped with a CAN monitor or the technician has access to a handheld CAN reader, the technician can retrieve the fault codes from the CAN link.

The J1939 CAN standard uniquely defines each fault using a Suspect Parameter Number (SPN) and a Failure Mode Indicator (FMI).

PC Service Tool

The "SparroWatch" PC service tool reports a unique Diagnostic Trouble Code (DTC) and a text fault message for each fault.

The PC service tool also displays the values read from each sensor both in terms of the signal voltage/frequency and the engineering units (kPa, degrees C, etc.) which is very helpful for diagnosing signal faults.

The PC service tool also allows the service technician to clear the fault codes.

Fault Code List

DTC /Pcode	Fault	CAN SPN	CAN FMI	MIL Flash Code
	Leader/Trailer Code			111
P0107	MAP Signal open or shorted to ground	106	4	127
P0108	MAP signal shorted high	106	3	128
P0112	IAT Sensor Low/Shorted Input	105	4	112
P0113	IAT Sensor High/Open Input	105	3	113
P0117	ECT Sensor Low/Shorted Input	110	4	117
P0118	ECT Sensor High/Open Input	110	3	118
P0122	Throttle Position Signal 1 low voltage	3464	4	122
P0123	Throttle Position Signal 1 high voltage	3464	3	123
P0131	O2 Bank 1 Sensor 1 Low Input	3225	4	131
P0132	O2 Bank 1 Sensor 1 High Input	3225	3	132
P0133	O2 Bank 1 Sensor 1 Slow Response	3225	10	133
P0134	O2 Bank 1 Sensor 1 No Activity	3225	14	134
P0135	Front O2 sensor heater control fault			135
P0137	Rear oxygen sensor low voltage	3235	4	137
P0138	Rear oxygen sensor high voltage	3235	3	138
P0141	Rear oxygen sensor heater control fault			141
P0171	Pre-cat A/F is lean	520200	0	171
P0172	Pre-cat A/F is rich	520200	1	172
P0215	LP or NG fuel purge time exceeded following key-off			215
P0217	Engine Overheat Condition	110	0	217
P0219	Engine Overspeed Condition	190	0	219
P0340	Camshaft Position Sensor A (no signal)	190	3	342
P0523	Oil pressure signal open or shorted high	100	3	523
P0524	Engine Oil Pressure Too Low	100	2	524
P0562	Battery Voltage Low	158	4	562
P0563	Battery Voltage High	158	3	563
P0603	Keep Alive Memory Error	627	2	613
P0615	Starter relay fault	677	31	615
P0638	Electronic throttle control performance	51	7	638
P0642	5V Reference #1 (pin 9) voltage low			642
P0650	Malfunction Indicator Lamp Control open	624	11	651
P0655	Engine Protection Lamp fault	623	31	655
P0681	Customer Auxiliary Shutdown #1			681
P01122	Throttle Actuator TPS A Low Input	000051	4	122
P01123	Throttle Actuator TPS A High Input	000051	3	123
P01219	Customer specified engine overspeed limit exceeded	190	15	229
P01222	Throttle Actuator TPS B Low Input	000051	4	222
P01223	Throttle Actuator TPS B High Input	000051	3	223
P01562	Extreme overvoltage - ECM damage possible	158	0	564
P01602	EEPROM version incorrect	520194	1	622
P01605	EEPROM calibration information lost	520196	1	625
P01609	Calibration mismatch with firmware	630	13	629
P01619	Unauthorized calibration upload or update	520197	1	619
P01681	Customer Auxiliary Shutdown #1	970	31	681
P01682	Customer Auxiliary Shutdown #2	TBD	TBD	682
P01683	Customer Auxiliary Shutdown #3	TBD	TBD	683

Fault Code List – Continued

DTC /Pcode	Fault	CAN SPN	CAN FMI	MIL Flash Code
P02300	Ignition coil A low current	1268	5	411
P02301	Ignition coil A high current	1268	6	412
P02302	Ignition coil A secondary open	1268	31	413
P02303	Ignition coil B low current	1269	5	421
P02304	Ignition coil B high current	1269	6	422
P02305	Ignition coil B secondary open	1269	31	423
P02306	Ignition coil C low current	1270	5	431
P02307	Ignition coil C high current	1270	6	432
P02308	Ignition coil C secondary open	1270	31	433

SPECIFICATIONS

Component	Part Number or Specification
Air Filter:	428: Enginaire 3-FW-E1 644 Enginaire 3.75 FW-E1
Drive belt:	428 & 644: C672-701
Battery:	12 V, 750 Cranking Amps, 600 Cold Cranking Amps
Oil:	See "ENGINE OIL AND FILTER REPLACEMENT"
Oil Filter:	WIX 51626
Pre-Cat Oxygen Sensor:	ZPP P/N 39210-22610
Post-Cat Oxygen Sensor:	ZPP-C298-5
Spark Plugs:	Champion 7034 Double Platinum
Spark Plug Gap:	0.030 - 0.040 inches 0.762 – 1.016 mm
Spark Plug wires:	428: ZPP-C190-428 644: N/A
Recommended Natural Gas & Vapor LPG Lock-Off Valves:	428 and 644: Asco 8215G030DC12



**428 & 644 Stationary Engines
Owners Manual**

Engine Identification

Engine part number _____

Engine serial number _____

Engine application _____

Purchased from _____

In-service date _____

Engine hours at delivery _____

Engine Warranty

Warranty Provisions

Zenith Power Products, LLC warrants that this engine was designed, built, and equipped so that it fully complies with the applicable emissions standards of U.S. EPA 40 CFR 60 and 1048 at the time of sale to you, the end customer, and that the engine is free of defects in materials and workmanship that may keep it from meeting the emissions standards.

Base Warranty Period

The engine's base warranty period is 2500 hours or 1 year, whichever comes first.

Emissions-Related Warranty Period

Your engine's emissions-related warranty period is 2500 operating hours or 3 years, whichever comes first.

The engine's operating hours are determined based on the Engine Control Module's (ECM's) hour meter. The warranty period begins, at time of sale, to the end customer.

Owner Obligations

This warranty is valid only if you operate and maintain your engine as specified in this Owners Manual. In particular, you must maintain your engine as specified in the Maintenance Schedule and record your maintenance in the Maintenance Log.

Engine Warranty

Components Covered under the 2500 hour/3 year Emissions Warranty

- Carburetor
- Catalyst
- CRANK sensor
- Engine Control Module (ECM)
- Engine Coolant Temperature (ECT) sensor
- Electronic throttle
- Engine wiring harness
- Exhaust manifold
- Final stage natural gas fuel pressure regulator
- Fuel supply pressure trim valve
- Ignition coil pack
- CAM sensor
- Intake manifold
- Manifold Absolute Pressure (MAP)/Intake Air Temp (IAT) sensor
- Pre-catalyst oxygen sensor
- Post-catalyst oxygen sensor



**428 & 644 Stationary Engines
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MAINTENANCE LOG

Service Interval: 250 Hours or 4 Months

- Inspect Drive belt
- Inspect battery
- Inspect engine coolant
- Clean radiator outside
- Replace engine oil and filter
- Inspect fuel lines, hoses, and fittings for gas leakage

Date:

Engine Hours:

Mechanic:

MAINTENANCE LOG

Service Interval: 500 Hours or 8 Months

- Inspect air filter
- Inspect Drive belt
- Inspect battery
- Inspect engine coolant
- Clean radiator outside
- Replace engine oil and filter
- Inspect fuel lines, hoses, and fittings for gas leakage

Date:

Engine Hours:

Mechanic:

MAINTENANCE LOG

Service Interval: 750 Hours or 13 Months

- Inspect Drive belt
- Inspect battery
- Inspect engine coolant
- Clean radiator outside
- Replace engine oil and filter
- Inspect fuel lines, hoses, and fittings for gas leakage

Date:

Engine Hours:

Mechanic:

MAINTENANCE LOG

Service Interval: 1000 Hours or 17 Months

- Replace air filter
- Inspect Drive belt
- Inspect battery
- Replace engine coolant
- Clean radiator outside
- Replace engine oil and filter
- Inspect spark plugs
- Inspect spark plug wires (428 only)
- Inspect CCV system
- Inspect fuel lines, hoses, and fittings for gas leakage
- Inspect fuel lock-off valve(s)

Date:

Engine Hours:

Mechanic:



**428 & 644 Stationary Engines
Owners Manual**

MAINTENANCE LOG

Service Interval: 1250 Hours or 21 Months

- Inspect Drive belt
- Inspect battery
- Inspect engine coolant
- Clean radiator outside
- Replace engine oil and filter
- Inspect fuel lines, hoses, and fittings for gas leakage

Date:

Engine Hours:

Mechanic:



**428 & 644 Stationary Engines
Owners Manual**

MAINTENANCE LOG

Service Interval: 1500 Hours or 25 Months

- Inspect air filter
- Inspect Drive belt
- Inspect battery
- Replace engine coolant
- Clean radiator outside
- Replace engine oil and filter
- Inspect fuel lines, hoses, and fittings for gas leakage

Date:

Engine Hours:

Mechanic:



**428 & 644 Stationary Engines
Owners Manual**

MAINTENANCE LOG

Service Interval: 1750 Hours or 29 Months

- Inspect Drive belt
- Inspect battery
- Inspect engine coolant
- Clean radiator outside
- Replace engine oil and filter
- Inspect fuel lines, hoses, and fittings for gas leakage

Date:

Engine Hours:

Mechanic:

MAINTENANCE LOG

Service Interval: 2000 Hours or 34 Months

- Replace air filter
- Inspect Drive belt
- Inspect battery
- Replace engine coolant
- Clean radiator outside
- Replace engine oil and filter
- Inspect spark plugs
- Inspect spark plug wires (428 only)
- Inspect CCV system
- Inspect fuel lines, hoses, and fittings for gas leakage
- Inspect fuel lock-off valve(s)

Date:

Engine Hours:

Mechanic:



**428 & 644 Stationary Engines
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MAINTENANCE LOG

Service Interval: 2250 Hours or 38 Months

- Inspect Drive belt
- Inspect battery
- Inspect engine coolant
- Clean radiator outside
- Replace engine oil and filter
- Inspect fuel lines, hoses, and fittings for gas leakage

Date:

Engine Hours:

Mechanic:



**428 & 644 Stationary Engines
Owners Manual**

MAINTENANCE LOG

Service Interval: 2500 Hours or 42 Months

- Inspect air filter
- Replace Drive belt
- Inspect battery
- Inspect engine coolant
- Clean radiator outside
- Replace engine oil and filter
- Inspect fuel lines, hoses, and fittings for gas leakage

Date:

Engine Hours:

Mechanic:



**428 & 644 Stationary Engines
Owners Manual**

MAINTENANCE LOG

Service Interval: 2750 Hours or 46 Months

- Inspect Drive belt
- Inspect battery
- Inspect engine coolant
- Clean radiator outside
- Replace engine oil and filter
- Inspect fuel lines, hoses, and fittings for gas leakage

Date:

Engine Hours:

Mechanic:

MAINTENANCE LOG

Service Interval: 3000 Hours or 50 Months

- Replace air filter
- Inspect Drive belt
- Inspect battery
- Replace engine coolant
- Clean radiator outside
- Replace engine oil and filter
- Inspect spark plugs
- Inspect spark plug wires (428 only)
- Inspect CCV system
- Inspect fuel lines, hoses, and fittings for gas leakage
- Inspect fuel lock-off valve(s)

Date:

Engine Hours:

Mechanic:

MAINTENANCE LOG

Service Interval: 3250 Hours or 55 Months

- Inspect Drive belt
- Inspect battery
- Inspect engine coolant
- Clean radiator outside
- Replace engine oil and filter
- Inspect fuel lines, hoses, and fittings for gas leakage

Date:

Engine Hours:

Mechanic:

MAINTENANCE LOG

Service Interval: 3500 Hours or 59 Months

- Inspect air filter
- Inspect Drive belt
- Inspect battery
- Inspect engine coolant
- Clean radiator outside
- Replace engine oil and filter
- Inspect fuel lines, hoses, and fittings for gas leakage

Date:

Engine Hours:

Mechanic:



**428 & 644 Stationary Engines
Owners Manual**

MAINTENANCE LOG

Service Interval: 3750 Hours or 63 Months

- Inspect Drive belt
- Inspect battery
- Inspect engine coolant
- Clean radiator outside
- Replace engine oil and filter
- Inspect fuel lines, hoses, and fittings for gas leakage

Date:

Engine Hours:

Mechanic:

MAINTENANCE LOG

Service Interval: 4000 Hours or 67 Months

- Replace air filter
- Inspect Drive belt
- Inspect battery
- Replace engine coolant
- Clean radiator outside
- Replace engine oil and filter
- Inspect spark plugs
- Inspect spark plug wires (428 only)
- Inspect CCV system
- Inspect fuel lines, hoses, and fittings for gas leakage
- Inspect fuel lock-off valve(s)

Date:

Engine Hours:

Mechanic:



**428 & 644 Stationary Engines
Owners Manual**

MAINTENANCE LOG

Service Interval: 4250 Hours or 71 Months

- Inspect Drive belt
- Inspect battery
- Inspect engine coolant
- Clean radiator outside
- Replace engine oil and filter
- Inspect fuel lines, hoses, and fittings for gas leakage

Date:

Engine Hours:

Mechanic:



**428 & 644 Stationary Engines
Owners Manual**

MAINTENANCE LOG

Service Interval: 4500 Hours or 76 Months

- Inspect air filter
- Inspect Drive belt
- Inspect battery
- Inspect engine coolant
- Clean radiator outside
- Replace engine oil and filter
- Inspect fuel lines, hoses, and fittings for gas leakage

Date:

Engine Hours:

Mechanic:



**428 & 644 Stationary Engines
Owners Manual**

MAINTENANCE LOG

Service Interval: 4750 Hours or 80 Months

- Inspect Drive belt
- Inspect battery
- Inspect engine coolant
- Clean radiator outside
- Replace engine oil and filter
- Inspect fuel lines, hoses, and fittings for gas leakage

Date:

Engine Hours:

Mechanic:

MAINTENANCE LOG

Service Interval: 5000 Hours or 84 Months

- Replace air filter
- Replace Drive belt
- Inspect battery
- Replace engine coolant
- Clean radiator outside
- Replace engine oil and filter
- Replace spark plugs
- Replace spark plug wires (428 only)
- Replace pre and post-cast oxygen sensors
- Inspect CCV system
- Inspect fuel lines, hoses, and fittings for gas leakage
- Inspect fuel lock-off valve(s)

Date:

Engine Hours:

Mechanic:



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Notes