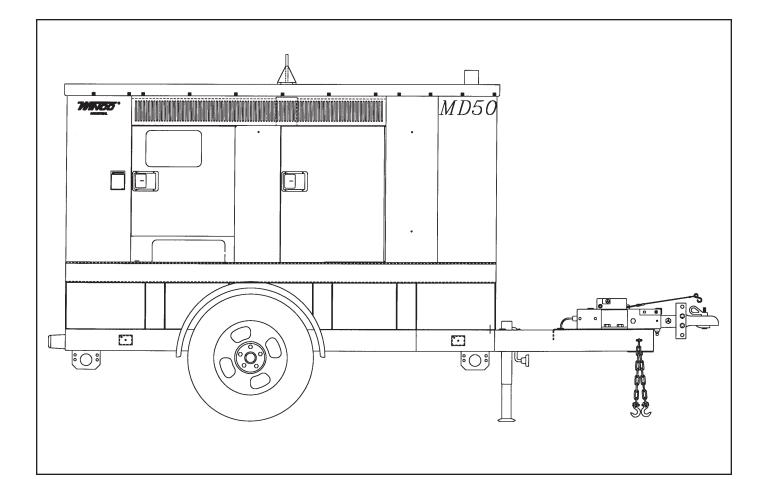


Mobile Diesel Systems

# OWNERS MANUAL

# MDS50E3/B



# **INSTALLATION AND OPERATION MANUAL**

Read and understand all instructions in the manual before starting and operating the generator set.

# **USING THIS MANUAL**

Congratulations on your choice of a Winco generator set. You have selected a high-quality, precision-engineered generator set designed and tested to give you years of satisfactory portable service.

To get the best performance from your new engine generator set, it is important that you carefully read and follow the operating instructions in this manual.

Should you experience a problem please follow the "Things To Check" near the end of this manual. The warranty listed in this manual describes what you can expect from WINCO should you need service assistance in the future.

# PROPER USE AND INSTALLATION

You must be sure your new engine generator set is:

- \* Properly serviced before starting
- \* Operated in a well ventilated area
- \* Exhaust gases are dispersed safely
- \* Wired by a qualified electrician
- \* Operated only for its designed purposes
- Used only by operators who understand its operation
   Properly maintained

### COPY YOUR MODEL AND SERIAL NUMBER BELOW FOR FUTURE REFERENCE.

No other WINCO generator has the same serial number as yours. It is important that you record the number and other vital information here, if you should ever need to contact us on this unit it will help us to respond to your needs faster.

MODEL\_\_\_\_\_

SERIAL NUMBER\_\_\_\_\_

PURCHASE DATE\_\_\_\_\_

DEALER\_\_\_\_\_

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# **GUIDE TO PRODUCT SAFETY**

This engine generator set has been designed and manufactured to insure your personal safety. Improper use can result in potential deadly hazards, from electrical shock, exhaust gas asphyxiation, or fire. Please read all safety instructions carefully before installation or use. Keep these instructions handy for future reference. Take special note and follow all warnings on the unit and in the manuals.

CAUTION: Possible Damage to Equipment.

CAUTION notes indicate any condition or practice, which if not strictly observed or remedied, could result in damage or destruction of the equipment.

\*\*\*\*\*

WARNING: Personal Danger.

WARNING notes indicate any condition or practice, which if not strictly observed, could result in personal injury or possible loss of life.

1. **ELECTRIC SHOCK** - The output voltage present in this equipment can cause a fatal electric shock. This equipment must be operated by a responsible person. A. Do not allow anyone to operate the generator without proper instruction.

B. Guard against electric shock.

C. Avoid contact with live terminals or receptacles.

D. Use extreme care if operating this unit in rain or snow.E. Use only three-prong grounded receptacles and

extension cords. F. Be sure the unit is properly grounded to an external

ground rod driven into the earth.

2. **FIRE HAZARD** - Diesel fuel and other fuels always present a hazard of possible explosion and/or fire.

A. Do not refuel when the engine is running or hot. Allow the engine to cool at least two minutes before refueling.B. Keep fuel containers out of reach of children.

C. Do not smoke or use open flame near the generator set or fuel tank.

D. Keep a fire extinguisher nearby and know its proper use. Fire extinguishers rated ABC by NFPA are appropriate.

E. Store fuel only in an approved container, and only in a well-ventilated area.

3. **DEADLY EXHAUST GAS** - Exhaust fumes from any internal combustion engine contain carbon monoxide, an odorless and deadly gas that must be mixed with fresh air.

A. Operate only in well ventilated areas.

B. Never operate indoors.

C. Never operate the unit in such a way as to allow exhaust gases to seep back into closed rooms (i.e. through windows, walls or floors). 4. NOISE HAZARD - Excessive noise is not only tiring, but continual exposure can lead to loss of hearing.
A. Use hearing protection equipment when working around this equipment for long periods of time.
B. Always operate with the housing doors closed to reduce the operational noise level.

5. **CLEANLINESS** - Keep the generator and surrounding area clean.

A. Remove all grease, ice, snow or materials that create slippery conditions around the unit.

B. Remove any rags or other material that could create potential fire hazards.

C. Carefully wipe up any gas or oil spills before starting the unit.

D. Never allow leaves or other flammable material to build up around the engine exhaust area.

6. **SERVICING EQUIPMENT** - All service, including the installation or replacement of service parts, should be performed only by a qualified technician.

A. Use only factory approved repair parts.

B. Do not work on this equipment when fatigued.

C. Never remove the protective guards, cover or receptacle panels while the engine is running.

D. Never wear neckties or other loose clothing that can be caught in moving parts while you are servicing or operating this equipment.

E. Use extreme caution when working on electrical components. High output voltages from this equipment can cause serious injury or death.

F. When servicing this unit always avoid hot mufflers, exhaust manifolds, and engine parts. They all can cause severe burns instantly.

G. Installing and wiring a standby generator is not a "do it yourself" project. Consult a qualified, licensed electrician or contractor. The installation must comply with all national, state, and local codes.

7. **LIFTING THE EQUIPMENT** - When lifting always make sure that the area under the equipment is kept clear.

A. Be certain rigging is designed to lift unit safely.

B. Never attempt to lift the equipment unless you are certain the lifting device has sufficient capacity.

C. Never allow the equipment to swing while suspended. D. Be certain the supporting structure is adequate to handle the load.

8. **TOWING THE EQUIPMENT** - When towing this equipment always use a vehicle large enough for safe operation.

A. Never tow without the safety chains secured.

B. Always use the proper size hitch ball on the vehicle.C. Never attempt to tow with a vehicle that does not have side mirrors installed.

# **SPECIFICATIONS**

#### GENERATOR SPECIFICATIONS MDS50R3/B

KILOWATT 40 kW KILOVOLT-AMPS (.8 PF)50 KVA AMPERAGE 277/480 VOLT 3 PHASE 60 AMPS\* 120/240 VOLT 3 PHASE 120 AMPS\* 120/208 VOLT 3 PHASE 138 AMPS\* 120/240 VOLT 1 PHASE 166 AMPS \*Based on .8 power factor at 130 degrees C.

Derate 3% per 1000 feet (305 meters) between 300 feet (90 meters) and 7,500 feet (2,286 meters) above sea level. Contact the factory for rating data for operation in altitudes above 7,500 feet (2,286 meters).

#### GENERATOR RESISTANCE MDS50R3/B

Main Stator	0.085 ohms
Main Rotor	3.2 ohms
Exciter Stator	0.35 ohms
Exciter Rotor Exciter Voltage (F1-F2)	25 ohms
No Load	9.5 VDC
Full Load	36 VDC
Exciter Amperage (F1-F2)	30 100
No Load	0.4 Amps
Full Load	1.3 Amps

### **ENGINE SPECIFICATIONS**

See John Deere Operation and Maintenance Manual for complete engine specifications.

### TRAILER/HOUSING

Capacity Fuel Capacity Axles Hitch Height Tires Tire Pressure Sound Attenuated Housing MDS50R3/B 5000 lb. 80 gals Single Adjustable P225/75R-15 35 psi ULTRA QUIET Housing Standard

# PREPARATION

NOTE: This booklet covers the entire unit, EXCEPT THE ENGINE. See the engine manufacturer's operator manual for specific maintenance and care information regarding the engine. Read ALL instructions in the manuals provided before attempting to operate the generator set.

#### UNPACKING

When receiving the unit, be sure to inspect it carefully for freight loss or damage. Check the nameplate to be sure it is what you ordered (proper kW, voltage, fuel, etc.). If you have questions, contact your local authorized dealer. If you see evidence of loss or damage at the time of delivery, have the driver sign and describe the loss or damage in the "memo of loss or damage" section on the freight bill. Then contact the carrier to get instructions on filing a claim.

When loss or damage is discovered after the equipment is delivered, but not seen at the time of delivery, it is referred to as "concealed damage." Separate any damaged material and contact the carrier for proper procedures to file a "concealed damage" claim.

### **OIL REQUIREMENTS**

This engine was filled at the factory with John Deere Engine Break-In Oil. This break-in oil should be drained and the oil filter changed after the first 100 hours of operation.

During the break-in period, add John Deere Engine Break-In Oil as needed to maintain the specified oil level.

A second 100-hour service interval with John Deere Engine Break-In Oil may be required if the engine is operated under light loads during the first 100 hours.

After the break-in period, use John Deere Torq-Grad Supreme Plus-50 or other heavy -duty diesel engine oil as recommended in the John Deere Engine manual. See your engine operator's manual for recommended oil grades and types under different operating temperatures.

OIL QUANTITY	US Qt. Liters	5
MDS50R3/B	9.0	8.5

#### FUEL REQUIREMENTS

See your engine operator's manual for complete type and grade fuel information.

#### Filling the Fuel Tank

Standard Trailer - The standard trailer is equipped with a single 80 gallon fuel tank. Use caution when filling the tank not to overflow the tank into the trailer.

#### WARNING PERSONAL DANGER

Never refuel a running engine,. Always stop the engine and allow to cool before refueling.

Never allow the fuel tank to run completely empty, as air may enter the fuel system making it necessary to bleed the engine when restarting.

## **COOLANT REQUIREMENTS**

The cooling system of this engine has been filled at the factory with a 50% water and 50% ethylene-glycol antifreeze and the proper amount of supplemental coolant additives. This mixture provides protection to -37 degrees F.

When replenishing coolant or changing coolant refer to your John Deere engine manual for the proper type and mixture of water, antifreeze and supplemental coolant additives.

#### WARNING: EQUIPMENT DAMAGE

Failure to properly follow John Deere's requirements for antifreeze and supplemental coolant additives can lead to permanent damage to your engine cylinder liner walls.

COOLANT QUANTITY	US Gal	Liters
MDS50R3/B	6.67	25.3

### **BATTERY CONNECTION INSTRUCTIONS**

#### WARNING! EQUIPMENT DAMAGE

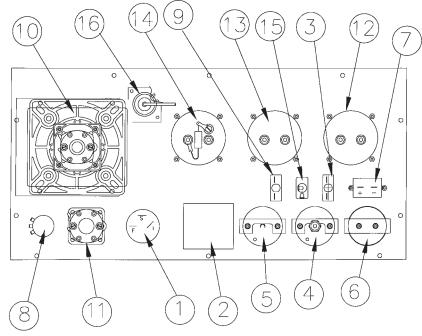
FAILURE TO PUT THE ENGINE CONTROL SWITCH IN THE 'OFF' POSITION PRIOR TO CONNECTING THE BATTERY CABLE(S) MAY RESULT IN DAMAGE TO THE ECM. (SOLID STATE ENGINE CONTROL MOD-ULE). The MDS50R3/B requires a customer supplied 12 volt group 27 battery with minimum 675 CCA. A battery mounting kit has been supplied loose with the unit. When connecting the battery, ALWAYS CONNECT THE POSITIVE CABLE FIRST and THE NEGATIVE CABLE LAST! Disconnecting the battery is done in reverse, disconnecting the negative cable first and then the positive cable.

#### WARNING - POTENTIAL BATTERY EXPLOSION

THIS UNIT USES A NEGATIVE GROUND. CONNECT-ING THE NEGATIVE CABLE FIRST MAKES THE BATTERY POSITIVE TERMINAL HOT. CONNECTING THE POSITIVE CABLE LAST MAY RESULT IN ACCI-DENTAL SHORT CIRCUIT OF THE POSITIVE BAT-TERY TERMINAL TO ANY OF THE SURROUNDING METAL SURFACES. (I.E. DROPPING A TOOL, WRENCH SWING ETC.) USE EXTREME CAUTION WHENEVER MAKING OR BREAKING THE BATTERY CONNECTIONS AND FOLLOW THE CORRECT SEQUENCE CAREFULLY.

#### NEVER ATTEMPT TO JUMP START THIS ENGINE.

If the battery should accidentally become discharged disconnect the battery cables and recharge the battery before attempting to start the unit. Boost/jump starting this unit improperly will result in PERMANENT DAMAGE TO THE ENGINE CONTROL MODULE (ECM).



# DESCRIPTION AND IDENTIFICATION

# A. FRONT PANEL

1. **Starting Controls (1)-** This unit is equipped for manual key start only. A three position key switch controls the engine starting.

a. "OFF" - This switch position stops the engine and disconnects the power to the engine controls. It is intended to safely allow service and maintenance checks on the engine

b. "RUN" - This switch position engages the ignition circuitry on the engine and powers up the engine control panel and the engine sensors.

c. "START" - When the switch is rotated to this position the starter will engage, starting the engine. When the switch is released, it is spring loaded back to the run position.

2. **Murphy Switchgauge (2)** - The switchgauge will shut down the engine in case of low oil pressure or high water temperature. When starting the unit the button on the switchgauge must be depress as the key switch is rotated to the start position. It is released after the engine builds oil pressure.

3. **DC Control Circuit Breaker (DCCB) (3)-** The 15 amp DC Circuit Breaker protects the engine control and the engine ignition circuit against faults in wiring or control equipment.

#### 4. Engine Instruments

a. Oil pressure monitor gauge (OPG) **(4)**- The oil pressure gauge is mounted on the front control panel and indicates the engine oil pressure. The gauge serves a dual function. In addition to displaying the oil pressure it also provides the shutdown signal to the switchgauge if the pressure should drop too low. The shutdown signal is factory preset at 15 psi (103 kPa/m sq).

b. Coolant temperature monitor gauge (CTG) (5)-The coolant temperature gauge indicates engine coolant temperature. The gauge serves a dual function. In addition to displaying the water temperature it also provides the shutdown signal to the switchgauge if the water temperature gets too high. The shutdown signal is preset to operate at 225 f (407 k)

c. Battery Voltage Meter **(6)**- This DC voltmeter monitors the VOLTAGE of the battery under static (at rest) conditions, and under cranking and charging conditions. The voltmeter indicates not only the condition of the charging system, but also indicates the battery reserve under cranking load in cold weather.

d. Running Time Meter (7)- This DC meter records the total hours the engine has run.

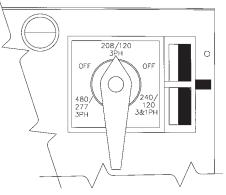
#### 5. AC Generator Controls

a. Voltage adjust rheostat **(8)**- Controls the output voltage of the generator by varying voltage regulators reference voltage.

b. Field circuit breaker (FCB) **(9)**- Protects voltage regulator and exciter field in the event of a load short circuit or equipment malfunction.

c. Voltage selector power switch **(10)**- This heavy duty three position switch allows the operator to quickly and safely reconnect the 12 lead generator to any one of three output voltages. Once the output voltage is se-

lected, the switch may be locked to prevent it from accidentally being changed during operation. Three output voltage combinations are available with this selector switch:



PARTIAL FRONT VIEW OF PANEL AND SELECTOR SWITCH

- 1. 120/240 Three Phase\* (series Delta configuration)
- 2. 120/208 Three Phase (Low or Parallel "WYE" configuration)
- 3. 277/480 Three Phase (High or series "WYE" configuration)

\*This selector position is also used for single phase 120/ 240 output by using only the L1 and L2 leads. The three phase L3 output lead is the "wild" leg in the delta configuration.

#### 6. AC Generator Instruments

a. VM/AM Selector Switch (11)- This selector switch allows you to check the amperage being drawn from each generator leg and your line to line voltage.

b. AC Voltmeter (VM) **(12)**- Monitors generator output line to line voltage, for all voltage operations.

c. AC Ammeter (AM) **(13)**- Monitors the amperage that is being drawn from each leg of the generator.

d. AC Frequency Meter **(14)**- Monitors the generator frequency.

7. **Panel Light (15) (16)** - A panel light is provided for your convenience. It is activated by the panel light switch.

# B. RECEPTACLES and CIRCUIT BREAKERS

1. 120 Volt 20 Amp Ground Fault Interupter Duplex. This duplex receptacle is protected by a 20 Amp circuit breaker mounted just above the duplex. With the "T" slot design both 15 and 20 amp 120 volt cords can be plugged in.

2. 120 Volt 20 Amp 3 wire twist lock, NEMA Spec L5-

20. This twistlock receptacle is also protected by a 20

Amp circuit breaker. This receptacle is wired in series with the GFCI receptacle which provides it with GFCI protection.

3. 240 Volt 20 Amp 3 wire twist lock, NEMA Spec L6-20. This twistlock receptacle is protected by a two pole 240 volt circuit breaker.

4. 120/240 Volt 50 Amp 4 wire twistlock. This receptacle is rated for dual voltage, 120 or 240 volt use. It is a four wire receptacle, with a center grounding pin. Four wire drop cords plugged into this receptacle may be split into 120 volt receptacles at a distribution box. This receptacle is protected by a two pole 50 amp circuit breaker mounted just above it. THIS RECEPTACLE UTILIZES A SPECIAL HUBBELL PLUG. (HUBBELL PART NUMBER "CS 6365".)

# C. FULL POWER LOAD CONNECTIONS and BREAKERS

This Mobile Diesel Power System is equipped with both high voltage (480) and low voltage (208/240) main line breakers. The breakers are interlocked with a lockable bar to insure that only one breaker can be turned on at a time.

A full power output terminal block is provided. This terminal block is located below the main power breakers and is accessible through the access door located just below the main line breakers. If this access door is opened with the unit running a safety switch will disable the 12 volt system shutting the unit down. This door must remain closed and latched at all times during normal operations.

#### DANGER: PERSONAL INJURY

This unit will start as soon as the door is closed if the start switch is in the run position. Do not use the switch on this door to shutdown a unit to connect to the full load terminal block , this is a safety switch only.

# E. VOLT/HERTZ VOLTAGE REGULATOR

The purpose of the voltage regulator is to maintain the voltage output of the Generator Set within a specified percentage of its rated output from no load to full load. The voltage regulator controls the voltage output of the main generator by regulating the amount of current delivered to the exciter field.

**1.** Location -Access to the voltage regulator assembly is gained by removing the control panel access door located through the left rear housing door.

2. **Description** - The Basler model VR63-4C voltage regulator is a completely encapsulated unit. The regulator controls the DC exciter field voltage on brushless generators to regulate the output voltage. Regulation is provided by sensing the generator output voltage, converting it to a DC signal and comparing the signal to a reference voltage signal. An error signal is developed and used to control the DC field power in order to maintain a constant generator output.

**3. Operation of Voltage Regulator** - The voltage regulator has been installed in the Mobile Diesel Generator set and tested at the factory prior to shipment. No additional setup is required when changing from one voltage to another. The only adjustment required is to fine tune the exact voltage you want using the voltage adjustment rheostat located on the front panel. The adjustment range is 10% of the nominal voltage.

Some minor changes must be made for 50 cycle operation. Refer to 50 Hz operation later in this section for setup procedures.

a. During periods of operation at reduced speed use the field circuit breaker to remove the power from the regulator.

b. If the exciter field voltage exceeds 95 VDC, the regulator senses over excitation and automatically removes the field current after a time delay. This time delay is inversely proportional to the magnitude of the detected over voltage condition. At approximately 140 VDC, the field voltage is removed instantaneously.

Upon detection of over excitation and the resulting field voltage shutdown, the regulator will not reset or return to an operational condition until the generator output voltage drops to less than 6 VAC for ten seconds (minimum). TO ACCOMPLISH THIS ON A MOBILE DIESEL GENERA-TOR SET THE FIELD CIRCUIT BREAKER MUST BE TURNED OFF FOR TEN SECONDS.

# **OPERATING THE UNIT**

# A. SELECTING THE CORRECT VOLTAGE

A variety of voltages are available from the three position selector switch. The three basic connection patterns are, Delta (120/240), Low or Parallel WYE (120/208), and High WYE (277/480). Single phase 120/240 is available with the switch in the 120/240 (Delta) position.

Before connecting this unit to a distribution panel or any other loads, be sure you have the selector switch set for the right voltage and locked. If you have any doubts as to the voltage in your area compare your incoming power or load name plates to the voltage table below.

1. **120/240 Three Phase**\* (Delta/Series configuration) - This configuration will produce the following line-to-line and line-to-neutral voltage. In this selector switch position, all of the receptacles on the front panel are powered.

- L1 L2 L3 240 Volts three phase
- L1 L2 240 volts single phase
- L2 L3 240 volts single phase
- L1 L3 240 volts single phase
- L1 N 120 Volts
- L2 N 120 Volts
- L3 N 208 volts

\*This selector position is also used for single phase 120/240 output, using only the L1 and L2 leads. The L3 three phase output lead is the "wild" leg in the delta configuration and is used only for three phase loads.

2. **120/208 Three Phase** (Low/Parallel WYE configuration) This configuration will produce the following line-toline and line-to-neutral voltage. Use of this selector switch position allows utilization of the 120 volt receptacle only. The 240 volt receptacles cannot be used as the voltage at them will be 208 volts, the line to line voltage.

- L1 L2 L3 208 Volts three phase
- L1 L2 208 volts single phase
- L2 L3 208 volts single phase
- L1 L3 208 volts single phase
- L1 N 120 Volts
- L2 N 120 Volts
- L3 N 120 volts

3. **277/480 Three Phase** (High/Series WYE configuration) This configuration will produce the following line-toline and line-to-neutral outputs. The 120 volt receptacles are the only panel receptacles powered in this voltage configuration. They are limited to 12 Amps total.

- L1 L2 L3 480 Volts three phase
- L1 L2 480 volts single phase
- L2 L3 480 volts single phase
- L1 L3 480 volts single phase
- L1 N 277 Volts
- L2 N 277 Volts
- L3 N 277 volts

After you have selected the correct voltage for your application and locked the selector switch, do the same with the main line circuit breakers. Be sure to secure the lock bar in place. This will prevent the incorrect breaker from being turned on.

# **B. STARTUP CHECKLIST**

Before initial start up and each subsequent start complete the following checklist:

- 1. Check oil level, refill with proper grade oil.
- 2. Check coolant level, refill with proper mixture of coolant. See engine manual.
- 3. Check for loose bolts or hardware.
- 4. Check tire pressure. (35 psi)
- 5. Trailer level to within 15 degrees.
- 6. Battery securely fastened, connection clean and tight, and proper fluid level.
- 7. Fuel tank filled with the proper grade of diesel fuel.
- 8. Check the fan belt for tightness and excessive wear.
- 9. Check hoses and clamps for leakage.
- 10. Check the air cleaner indicator. Service only when indicated. **Do not over-service.**
- 11. Clean out dust cup on the air cleaner.

# **C. STARTING**

#### CAUTION: EQUIPMENT DAMAGE

DO NOT ATTEMPT TO JUMP/BOOST START THIS UNIT. TURN THE DC BREAKER "OFF" AND RE-CHARGE THE BATTERY WITH A BATTERY CHARGER.

- 1. Select the desired voltage on the voltage selector switch and lock in place.
- 2. Turn off both main line circuit breakers.
- 3. Rotate the start switch to the "run" position. In this position without the engine running the safety latching relay will pop out.
- 4. While depressing the safety latching relay, rotate the start switch to the start position. This will engage the starter and the fuel solenoid allowing the engine to start.
- 5. As the engine starts release the start switch but keep the safety latching relay depressed. This will allow the spring loaded start switch to return to the run position.
- 6. After the engine has built up at least 15 psi of oil pressure, you can release the safety latching relay. If you release the safety latching relay before the engine has built oil pressure, the button will pop out, shutting the engine back down.
- 7. After the engine is running at proper speed, adjust the voltage to the desired level using the external voltage rheostat.
- 8. Turn on the proper main line breaker (either high or low voltage) and padlock the lock bar to prevent the incorrect breaker from being turned on.
- 9. To stop the unit simply turn the start switch to the off position. This will disconnect the 12 Volt DC to the fuel solenoid shutting the unit down.

# D. CONNECTING THE LOADS

There are two ways the loads may be connected to a Mobile Diesel Generator.

1. **FRONT PANEL** - A variety of receptacles have been provided for your convenience on the front panel. The 120 volt receptacles are powered when the voltage selector switch is in the 120/240 or 120/208 volt position. The 240 volt receptacles (although powered in both positions) are only usable in the 120/240 volt position. In the 120/208 volt position the 240 volt receptacles have only 208 volts at them.

#### 2. FULL POWER LOAD CONNECTION TERMINAL

**BLOCK** - For remote connections and connecting load distribution boxes, heavy duty terminal blocks have been provided. These terminal blocks are located behind the access door on the side of the unit, just below the main line circuit breakers. This access door has a safety switch installed on it and cannot be open while the engine is running. Opening this door with the engine running will cause the safety latching relay to trip, shutting the unit down. The neutral and ground are bonded together at this panel. For use with an isolated neutral, remove the iumper strap between the neutral connection block and the ground lug. This will isolate the neutral from the ground and allow you single point grounding at a distribution panel. When using these terminal blocks be sure to use wire rated large enough to carry your full load or the full rated load of the generator.

#### WARNING - EQUIPMENT DAMAGE

#### FAILURE TO PROPER TIGHTEN THESE TERMINAL LUGS CAN AND WILL CAUSE DAMAGE TO BOTH THE TERMINAL BLOCK AND THE GENERATOR. IF NOT PROPERLY TIGHTENED THESE LUGS CAN START TO ARC INTERNALLY CAUSING DAMAGE TO THE TERMINAL LUGS AND GENERATOR DAMAGE.

3. **GROUNDING THE UNIT** - To comply with current safety standards this generator set must be properly grounded. Ground the Mobile Diesel Generator set by driving an 8 ft. copper ground rod into the earth. Then connect a #4 AWG ground cable from the grounding lug on the generator to the ground rod.

# F. UNIT STORAGE

Certain precautions must be taken if a Mobile Diesel Generator set is to be stored for a long period of time. The unit must be stored in a dry location to prevent the generator winding from drawing moisture. The unit should also be thoroughly cleaned prior to storage.

For engine storage procedures consult your local John Deere engine dealer. They have certain procedures that must be followed in order to prevent engine damage, i.e. cylinder rust and injector deterioration.

# **50 CYCLE (HZ) OPERATION**

With a couple of minor changes these Mobile Diesel Generators are capable of producing 50 Hz power. Two changes must be made.

A. The engine must be reduced to 1500 RPM governed speed. Consult your local John Deere Service Center for the proper procedure for reducing the engine speed and setting up the governor to operate at 1500 RPM.

B. The automatic volt/hertz regulator must also be reset to operate at 50 HZ instead of the standard 60 HZ. This is done by cutting the two leads marked HZ that come out of the regulator. This will change the regulator for 60 HZ operation to 50 HZ operation. If it should become necessary to change it back to 60 HZ, you would need to splice the leads together again.

# MAINTENANCE

The ultimate aim of a preventive maintenance program is to maintain the equipment in optimum condition, either in service or ready for service, for the maximum amount of time during the useful life of the equipment. The detection of faults before they develop into major sources of difficulty will decrease the incidence of repair. To this end, a regular schedule of cleaning and inspection will go far toward assuring trouble-free operation. Personnel responsible for maintenance should set up a schedule for inspection, and cleaning at intervals calculated to keep the equipment in good condition. In making up a schedule, keep the following in mind:

A. New equipment must be carefully monitored until extended operation has demonstrated that it is performing satisfactorily.

B. Old equipment requires more frequent inspection (and possibly servicing) than similar equipment that has seen less service.

C. Time spent in cleaning, inspecting and correcting minor defects before they become major troubles means time saved in overhaul and repair.

# **PREVENTIVE MAINTENANCE**

A. Daily Maintenance Checklist

\*\* Oil level is between the "L" low mark and the "H" high mark on the dipstick.

\*\* Fuel tank full of proper grade of diesel fuel.

\*\* Water and sediment drained from water separator.

\*\* Radiator filled with the proper coolant mixture.

\*\* Check air cleaner service indicator. Change the filter element when the red indicator flag is at the raised position

\*\* Inspect for any fluid leaks

- \*\* Look for any loose or damaged parts
- \*\* Check belts for cracks or frays
- \*\* Check trailer hitch and safety chains for fitness
- \*\* Check tires for proper pressure
- \*\* Battery for proper fluid level.

\*\* Check the generator control panel for loose or damaged parts.

\*\* Check the unit for general appearance and cleanliness.

# WINCO, INC. 12 Month Limited Warranty

WINCO, Incorporated warrants to the original purchaser for 12 months that goods manufactured or supplied by it will be free from defects in workmanship and material, provided such goods are installed, operated and maintained in accordance with Winco written instructions.

WINCO's sole liability, and Purchaser's sole remedy for a failure under this warranty, shall be limited to the repair of the product. At WINCO's option, material found to be defective in material or workmanship under normal use and service will be repaired or replaced. For warranty service, return the product within 12 months from the date of purchase, transportation charges prepaid, to your nearest WINCO Authorized Service Center or to WINCO, Inc. at Le Center Minnesota.

THERE IS NO OTHER EXPRESS WARRANTY.

To the extent permitted by law, any and all warranties, including those of merchantability and fitness for a particular purpose, are limited to 12 months from date of purchase. In no event is WINCO liable for incidental or consequential damages.

Note: Some states do not allow limitation on the duration of implied warranty and some states do no allow the exclusion or limitation of incidental or consequential damages, so the above limitations may not apply in every instance. This warranty gives you specific legal rights which may vary from state to state.

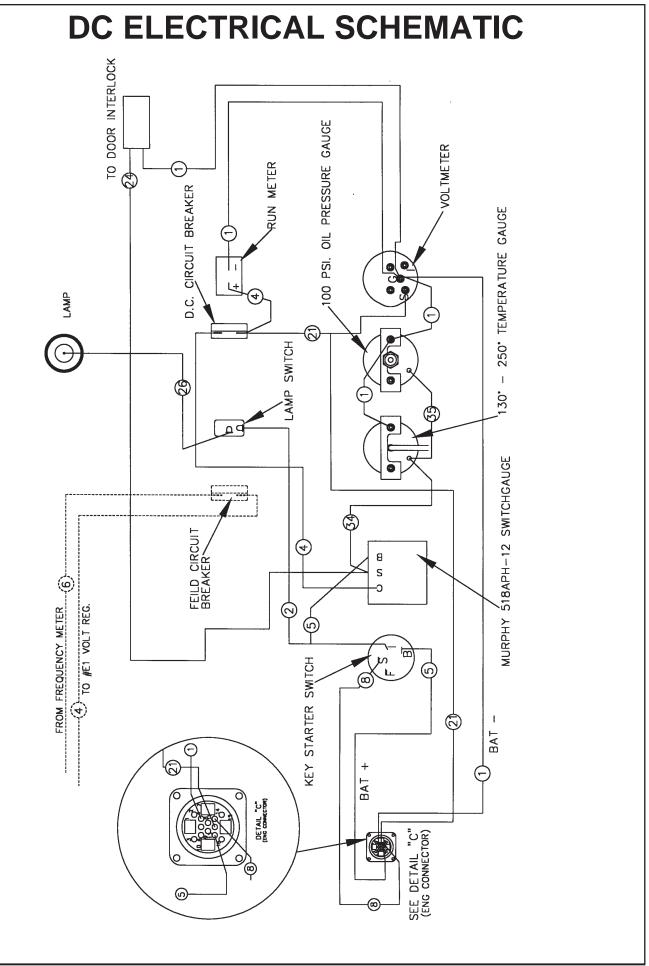
WINCO reserves the right to change or improve its products without incurring any obligations to make such changes or improvement on products purchased previously.

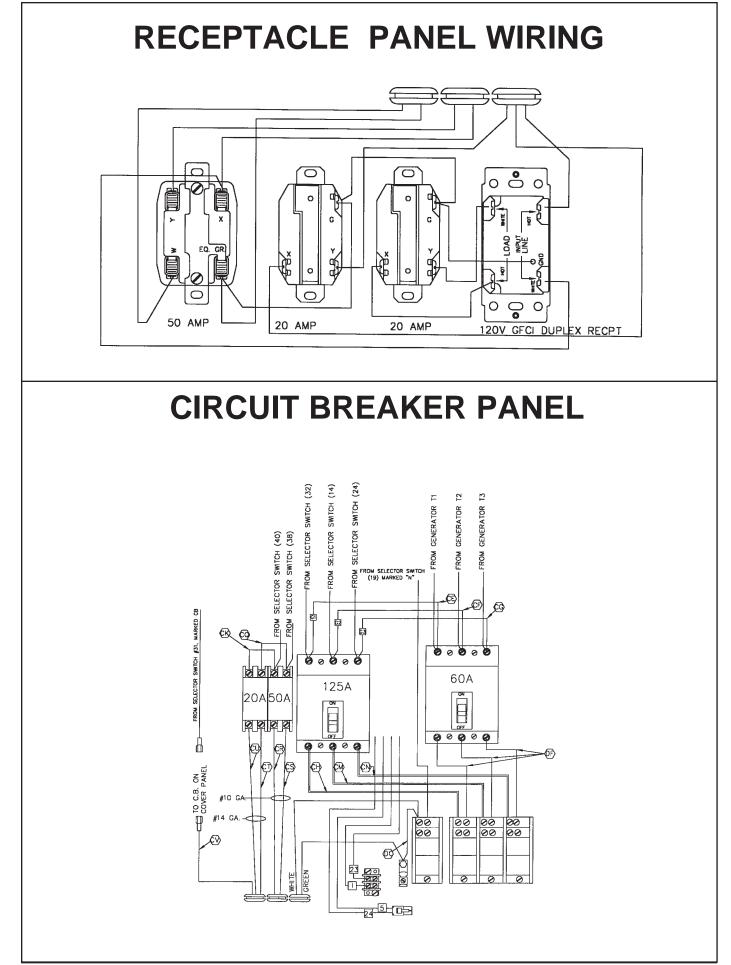
EXCLUSIONS:

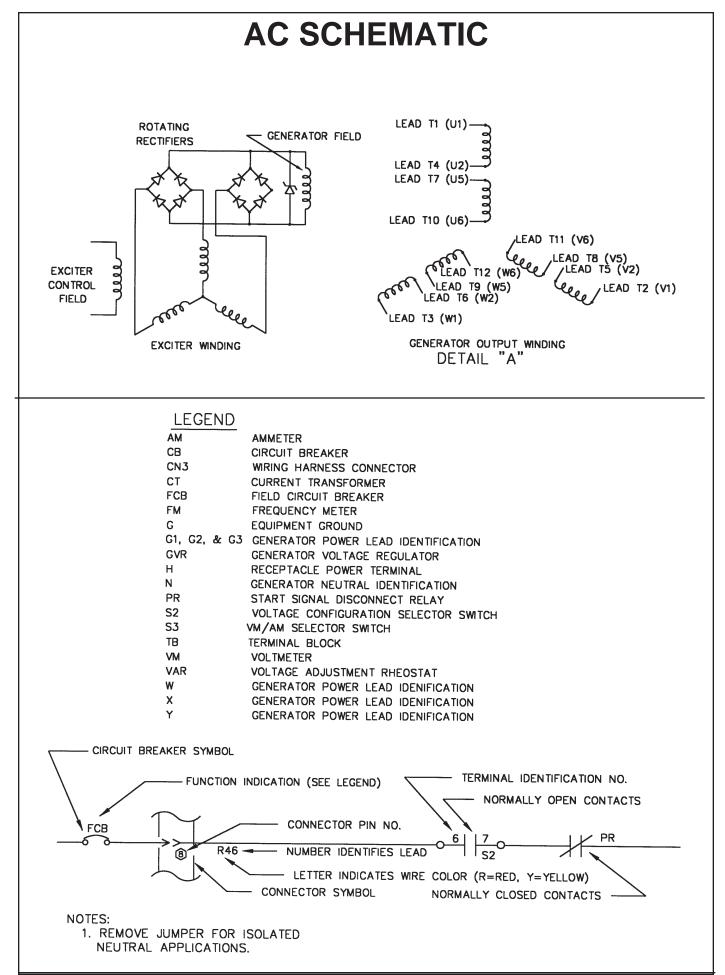
WINCO does not warrant engines, batteries, or other component parts that are warranted by their respective manufacturers.

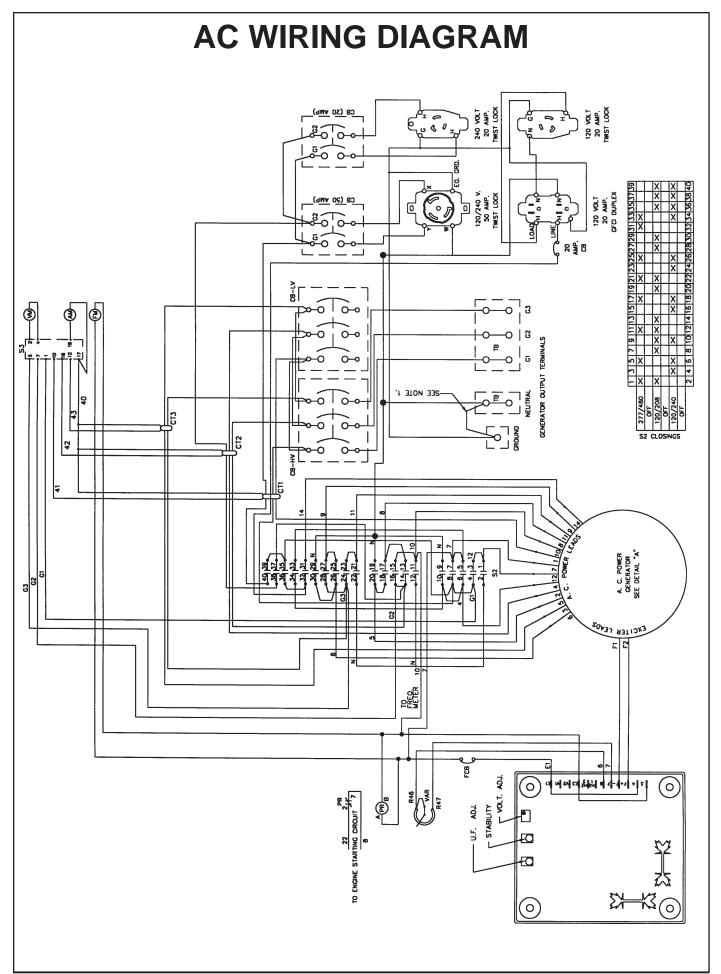
WINCO does not warrant modifications or alterations which were not made by the WINCO, Inc.

WINCO does not warrant products which have been subjected to misuse and/or negligence or have been involved in an accident.











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