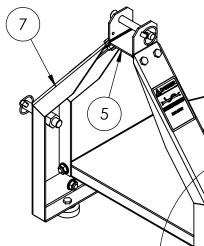


REV.								1		1
	IRN			CRIPTION			DATE		BY	APP'[
В	2408	UPDATED MODEL INFO. ON PRINT ADDED SHEET METAL KIT INFO. FOR SHEET META					1/2/2014		PJY	DRC
	2447)		8	1/21/2014		YL	DRC
			,		8					
VIS IUT. I'S 6 VARE IG IG K	FRAC	UNLESS OTHERY CTIONS ACE DEC 1		ETAIL A		SL SE	OTE: JPPORT A T INSIDE	OF BA		de viev
UT. ^H S6 VARE NG NS	FRA(1 PL/ 2 PL/		VISE SPECIFIED AN DRAWN BY	NGULAR 1.5 DATE	•	SL SE	JPPORT A	OF BA		DE VIEV SCALE
UT. 'S 6 /ARE IG IS	FRA(1 PL/ 2 PL/	CTIONS ACE DEC1 ACE DEC015		NGULAR 1.5	MACHINED SURFACE TEXTURE	SU SE w	ALL DIMENSI ALL DIMENSI ORK TO DIMEN HOWN UNLESS	OF BA		DE VIEV SCALE
UT. 'S 6 /ARE IG IS	FRA(1 PL/ 2 PL/	CTIONS ACE DEC1 ACE DEC015	VISE SPECIFIED AN DRAWN BY	NGULAR 1.5 DATE	MACHINED SURFACE TEXTURE	SU SE w	ALL DIMENSI ALL DIMENSI ORK TO DIMEN HOWN UNLESS	OF BA		DE VIEV SCALE
UT. 'S 6 /ARE IG IS KM	FRAC 1 PL/ 2 PL/ 3 PL/	CTIONS ACE DEC. 1 ACE DEC. 015 ACE DEC. 005	VISE SPECIFIED AN DRAWN BY RLC MATERIAL:	NGULAR 1.5 DATE	MACHINED SURFACE TEXTURE CHK'D BY	SL SE w S DATE	ALL DIMENSI ALL DIMENSI ORK TO DIMEN HOWN UNLESS	OF BA		DE VIEV SCALE
UT. 'S 6 /ARE IG IS KM	FRAC 1 PL/ 2 PL/ 3 PL/	CTIONS ACE DEC. 1 ACE DEC. 015 ACE DEC. 005	VISE SPECIFIED AN DRAWN BY RLC MATERIAL:	NGULAR 1.5 DATE	MACHINED SURFACE TEXTURE CHK'D BY	SU SE w	ALL DIMENSI ALL DIMENSI ORK TO DIMEN HOWN UNLESS	OF BA		DE VIEV SCALE
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UT. ''S 6 VARE IG IS K	FRAC 1 PL/ 2 PL/ 3 PL/	CTIONS ACE DEC. 1 ACE DEC. 015 ACE DEC. 005	VISE SPECIFIED AN DRAWN BY RLC MATERIAL:	NGULAR 1.5 DATE 10/11/201 0	MACHINED SURFACE TEXTURE CHK'D BY	DATE	ALL DIMENSI ALL DIMENSI ORK TO DIMEN HOWN UNLESS	OF BA		DE VIEW SCALE- SCALE
UT. 'S 6 VARE IG IS K RM	FRAC 1 PL/ 2 PL/ 3 PL/	CTIONS ACE DEC1 ACE DEC015	VISE SPECIFIED AN DRAWN BY RLC MATERIAL:	NGULAR 1.5 DATE	MACHINED SURFACE TEXTURE CHK'D BY	DATE	ALL DIMENSIO ALL DIMENSIO ORK TO DIMEN HOWN UNLESS ENG APPR.	OF BA		DE VIEW SCALE



* - PARTS ARE IN SHEET METAL KIT 300240-8

			BOM Table	 ASSEMBLY 1. MOUNT RUBBER FEET TO BOTTOM OF SUPPORT ARMS 					
ITEM NO.	ITEM NO. PartNo		DESCRIPTION	QTY.	AND BASE (#'S 6,7,8) WITH 1" BOLT AND FLANGE NUT.				
1		350470	HEX NUT 7/8-14NF	2	2. ASSEMBLE LEFT AND RIGHT SUPPORT ARMS (ITEM #'S 6				
2 350020		350020	LOCK WASHER 7/8"	2 1	 & 7) WITH ARM TIE (ITEM #5) AND SUPPLED HARDWARE (LEAVE BOLTS LOOSE) 				
3	3 300209 4 300208 5 * 300240-4 6 * 300240-3		PIN, TOP LINK		3. ASSEMBLE BASE ONTO SUPPORT ARMS ACCORDING				
4			PIN, DRAW	2	to detail "A" with 1" bolts and flange nuts				
5			ARM TIE	1	4. GO BACK AND TIGHTEN ARM TIE TO SUPPORT ARMS				
6			RIGHT SIDE SUPPORT		5. MOUNT DRAW PINS (#4) TO SUPPORT ARMS (LOCK WASHER PLACED INSIDE ARMS)				
7	*	300240-2	LEFT SIDE SUPPORT	1	6. ATTACH LYNCH PIN W/ CHAIN TO LEFT SUPPORT ARM				
8	*	300240-1	BASE	1	(#7)				
9		300212	ISOLATOR, NEOPRENE, 40 DURO	4					
10	10 48178-000		HHCS 1/2-13 X 1	18	MOUNTING GENERATOR TO BASE				
11 1624		16248-001	.5-13 FLANGE NUT	22	2. SET GENERATOR ONTO BASE AND SLIDE MOUNTIN				
12		300211	LYNCH PIN W/ CHAIN	1	BOLTS (ITEM #15) INTO HOLES.				
13		300210	LYNCH PIN	2					
14		300228	TUMBLE BAR	1	 NUTS (ITEM #11) ONTO MOUNTING BOLTS 4. TORQUE MOUNTING BOLTS TO 40FT. LBS 				
15		57580-000	.5-13X1.5 HHCS	4					